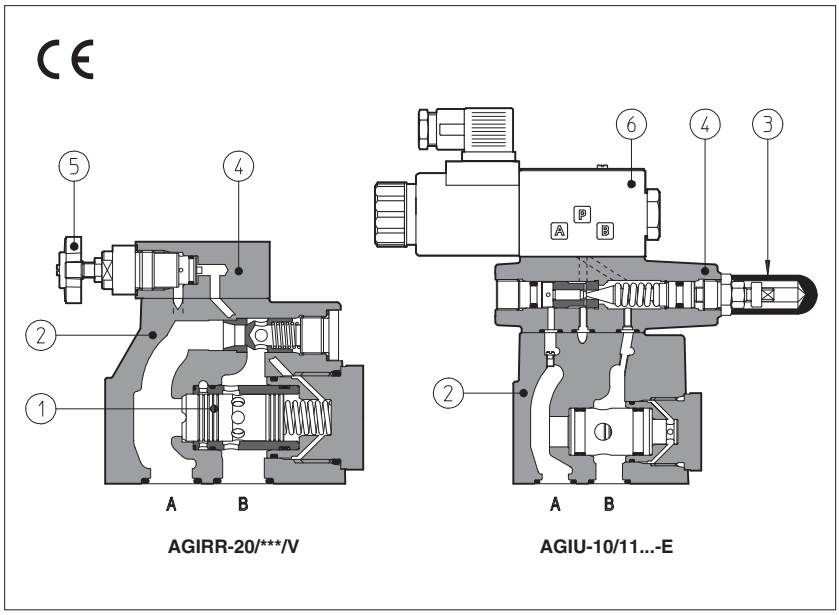
Pressure control valves type AGIR, AGIS, AGIU

two stage, subplate mounting, ISO 5781 sizes 10, 20 and 32



AGIRR-20/*/V** **AGIU-10/11...-E**

Two stage pressure control valves with balanced poppet designed to operate in oil hydraulic systems.
AGIR: pressure reducing;
AGIS: sequence;
AGIU: unloading.

In standard versions the piloting pressure of the poppet ① of the main stage ② is regulated by means of a grub screw protected by cap ③ in the cover ④.
Optional versions with setting adjustment by handwheel ⑤ instead of the grub screw are available on request.
Clockwise rotation increases pressure.

Unloading valves AGIU can be equipped with a venting solenoid valve ⑥ type:
- DHI for AC and DC supply, with **cURus** certified solenoids
- DHE for AC and DC supply, high performances with **cURus** certified solenoids

Mounting surface: **ISO 5781 size 10, 20 and 32**

Max flow:
AGIR = 160, 300, 400 l/min
AGIS = 200, 400, 600 l/min
AGIU = 100, 200, 300 l/min
Pressure up to **350 bar**

1 MODEL CODE

AGIU	*	-	20	/	10	/	210	/	V	-	I	X	24DC	**	/	*

AGIU
Pressure control valves subplate mounting
AGIR = pressure reducing
AGIS = sequence
AGIU = unloading

*
Only for AGIR and AGIS:
R = with check valve
- = without check valve

20
Size: **10** **20** **32**

10
Optional solenoid valve for venting **(1)**
10 = venting with de-energized solenoid
11 = venting with energized solenoid

210
Pressure range:
50 = 4÷50 bar (AGIR*); **100** = 6÷100 bar;
210 = 7÷210 bar; **350** = 8÷350 bar

V
Options **(2)**:
V = regulating handwheel instead of a grub screw protected by cap
VF = regulating knob instead of a grub screw protected by cap (only for AGIS, AGIU)
VS = manual override with safety locking instead of a grub screw protected by cap (only for AGIS, AGIU)
Only for AGIU:
D = internal drain
WP = prolonged manual override protected by rubber cap (1)
- = standard unloading characteristics
5, 6, 7 = other unloading characteristics, see section 5

I
Pilot valve **(1)**:
I = DHI for AC and DC supply, with **cURus** certified solenoids
E = DHE for AC and DC supply, high performances with **cURus** certified solenoids

X
X = without connector **(1):**
See section 7 for available connectors, to be ordered separately
-00 = solenoid valve without coils (for -I)
-00-AC = AC solenoid valve without coils (for -E)
-00-DC = DC solenoid valve without coils (for -E)

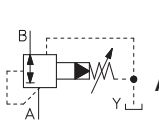
24DC
Voltage code, see section 7 **(1)**

**
Series number

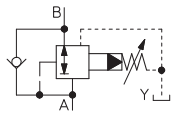
*
Seals material, see section 3:
- = NBR
PE = FKM
BT = HNBR

(1) Only for AGIU with solenoid valve for venting **(2)** For handwheel features, see technical table K150

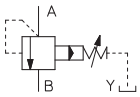
2 HYDRAULIC CHARACTERISTICS



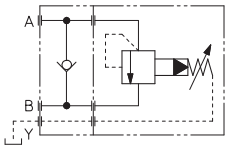
AGIR



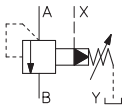
AGIRR



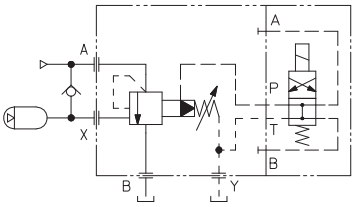
AGIS



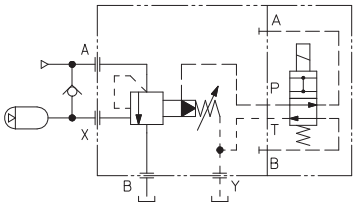
AGISR



AGIU



AGIU-/10**



AGIU-/11**

Valve model		AGIR-10	AGIR-20	AGIR-32	AGIS-10	AGIS-20	AGIS-32	AGIU-10	AGIU-20	AGIU-32
Max flow	[l/min]	160	300	400	200	400	600	100	200	300
Pressure range	[bar]	4÷50 (AGIR*); 6÷100; 7÷210; 8÷350								
Max pressure	[bar]	Ports A, B, X = 350 bar Port Y = 0								

3 MAIN CHARACTERISTICS, SEALS AND FLUIDS - for other fluids not included in below table, consult our technical office

Assembly position	Any position
Subplate surface finishing	Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)
Compliance	CE to Low Voltage Directive 2014/35/EU RoHS Directive 2011/65/EU as last update by 2015/65/EU REACH Regulation (EC) n°1907/2006
Ambient temperature	Standard execution = -30°C ÷ +70°C /PE option = -20°C ÷ +70°C /BT option = -40°C ÷ +70°C
Seals, recommended fluid temperature	NBR seals (standard) = -20°C ÷ +80°C, with HFC hydraulic fluids = -20°C ÷ +50°C FKM seals (/PE option) = -20°C ÷ +80°C HNBR seals (/BT option) = -40°C ÷ +60°C, with HFC hydraulic fluids = -40°C ÷ +50°C
Recommended viscosity	15÷100 mm²/s - max allowed range 2,8 ÷ 500 mm²/s
Max fluid contamination level	ISO4406 class 20/18/15 NAS1638 class 9, see also filter section at www.atos.com or KTF catalog

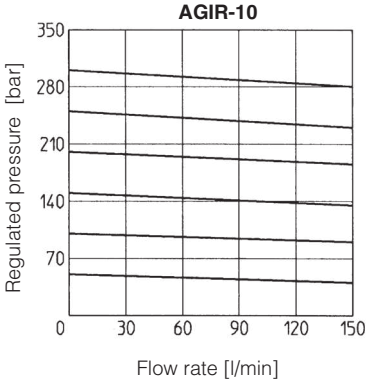
Hydraulic fluid	Suitable seals type	Classification	Ref. Standard
Mineral oils	NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922
Flame resistant with water	NBR, HNBR	HFC	

3.1 Coils characteristics

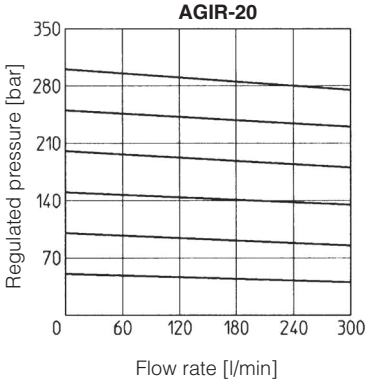
Insulation class	DHI pilot	**H** (180°C)	Due to the occuring surface temperatures of the solenoid coils, the European standards EN ISO 13732-1 and EN ISO 4413 must be taken into account
	DHE pilot	**H** (180°C) for DC coils **F** (155°C) for AC coils	
Protection degree to DIN EN 60529		**IP 65** (with connectors 666, 667, 669 or E-SD correctly assembled)	
Relative duty factor		100%	
Supply voltage and frequency		See electric feature 8	
Supply voltage tolerance		± 10%	
Certification		**cURus** North American standard	

4 REGULATED PRESSURE VERSUS FLOW DIAGRAMS based on mineral oil ISO VG 46 at 50°C

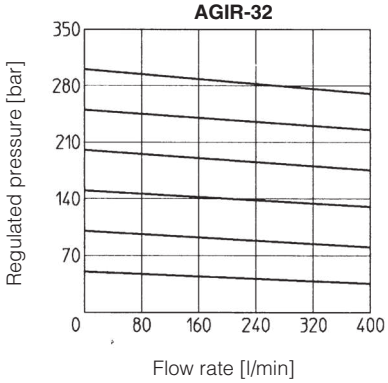
AGIR-10



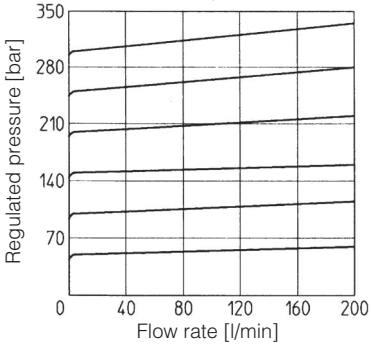
AGIR-20



AGIR-32

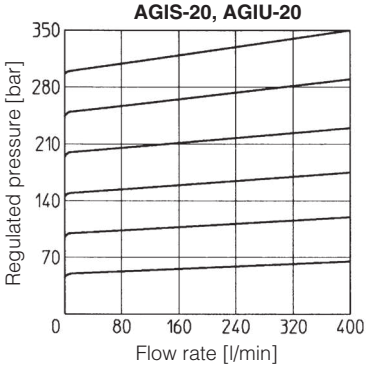


AGIS-10, AGIU-10



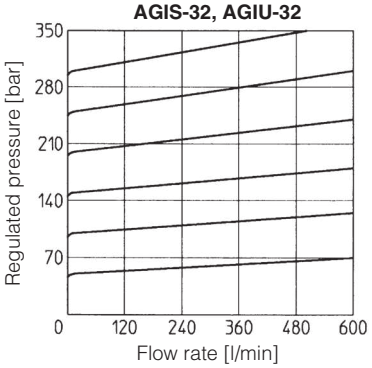
Note: for AGIU-10, the max flow rate is 100 l/min

AGIS-20, AGIU-20



Note: for AGIU-20, the max flow rate is 200 l/min

AGIS-32, AGIU-32



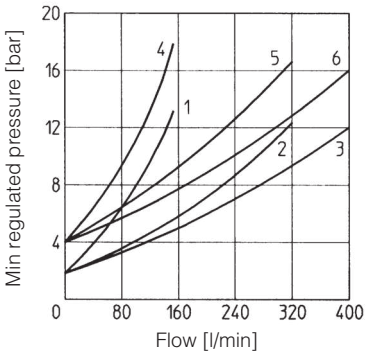
Note: for AGIU-32, the max flow rate is 300 l/min

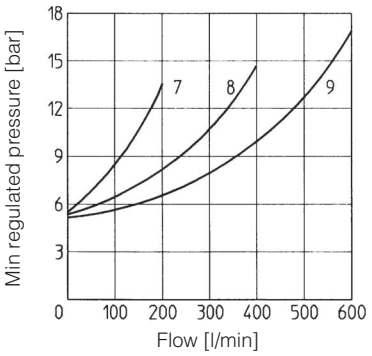
5 OPERATING DIAGRAM

based on mineral oil ISO VG 46 at 50°C

1 = AGIR-10 A → B
2 = AGIR-20 A → B
3 = AGIR-32 A → B
4 = AGIR-10 B → A
5 = AGIR-20 B → A
6 = AGIR-32 B → A

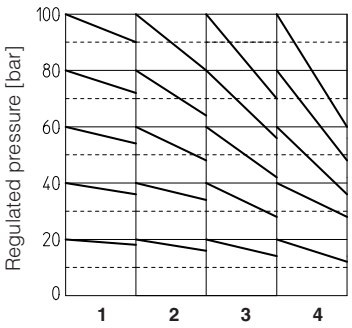
7 = AGIS-10
8 = AGIS-20
9 = AGIS-32

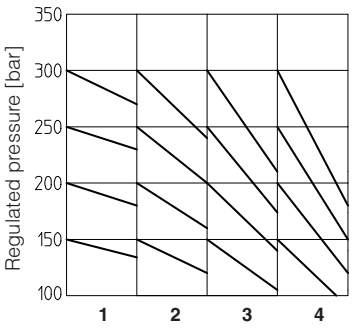




Opening/closing diagram for AGIU

1 = AGIU-**/...(standard) **3** = AGIU-**/.../6
2 = AGIU-**/.../5 **4** = AGIU-**/.../7





NOTES

1) Short pipes with low resistance must be used between the unloading valve and the accumulator;
2) When the resistance is high, the hydraulic pilot signal must be taken as closed as possible to the accumulator;
3) With high pump flow and small valve differential pressure of intervention it is advisable to use the version with external drain;
4) When to use the BA-*25 subplates:
   a) in applications with working frequencies >10 Hz use subplates type BA-*25/4 (spring with 4 bar of cracking pressure);
   b) in applications with working frequencies <10 Hz use subplates type BA-*25/2 (spring with 2 bar of cracking pressure);

6 ELECTRIC CONNECTORS ACCORDING TO DIN 43650 FOR AGIU WITH SOLENOID VALVE

The connectors must be ordered separately

Code of connector	Function
666	Connector IP-65, suitable for direct connection to electric supply source
667	As 666 connector IP-65 but with built-in signal led, suitable for direct connection to electric supply source

For other available connectors, see tab. E010 and K500

7 ELECTRIC FEATURES FOR AGAM WITH SOLENOID VALVE

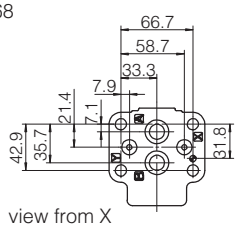
Solenoid valve type	External supply nominal voltage ± 10% (1)		**Voltage code**	Type of connector	Power consumption **(3)** DHI	DHE	Code of spare coil DHI	Colour of coil label DHI	Code of spare coil DHE
DHI DHE	DC	12 DC 24 DC 110 DC 220 DC	**12 DC** **24 DC** **110 DC** **220 DC**	666 or 667	33 W	30 W	COU-12DC COU-24DC COU-110DC COU-220DC	green red black black	COE-12DC COE-24DC COE-110DC COE-220DC
	AC	110/50 AC **(2)** 115/60 AC 120/60 AC 230/50 AC **(2)** 230/60 AC	**110/50/60 AC** **115/60 AC (5)** **120/60 AC (6)** **230/50/60 AC** **230/60 AC**	666 or 667	60 VA - 60 VA 60 VA 60 VA	58 VA 80 VA - 58 VA 80 VA	COI-110/50/60AC - COI-120/60AC COI-230/50/60AC COI-230/60AC	yellow - white light blue silver	COE-110/50/60AC COE-115/60AC - COE-230/50/60AC COE-230/60AC

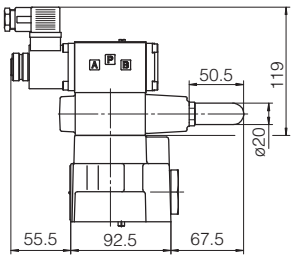
(1) For other supply voltages available on request see technical tables E010, E015.
(2) Coil can be supplied also with 60 Hz of voltage frequency: in this case the performances are reduced by 10 ÷ 15% and the power consumption is 55 VA (DHI) and 58 VA
(3) Average values based on tests performed at nominal hydraulic condition and ambient/coil temperature of 20°C.
(4) When solenoid is energized, the inrush current is approx 3 times the holding current.
(5) Only for DHE
(6) Only for DHI

8 DIMENSIONS [mm]

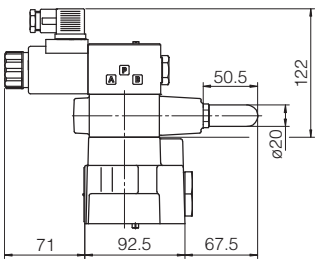
AGIR, AGIS, AGIU size 10

ISO 5781: 2000
Mounting surface: 5781-06-07-0-00
Fastening bolts:
4 socket head screws M10x45 class 12.9
Tightening torque = 70 Nm
Seals: 2 OR 109/70, 2 OR 3068
Ports A, B: Ø = 14 mm
Ports X, Y: Ø = 5 mm

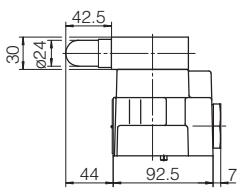


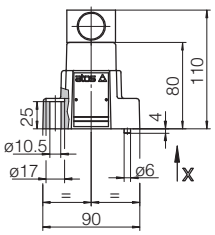


AGIU-10/10/-IX**
Mass = 5,3 Kg

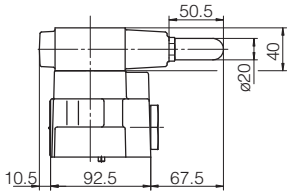


AGIU-10/10/-EX**
Mass = 5,6 Kg

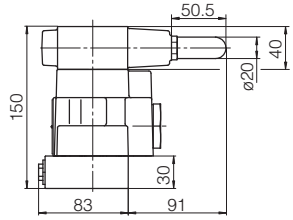




AGIR-10; Mass= 3,3 Kg
AGIRR-10; Mass= 3,5 Kg



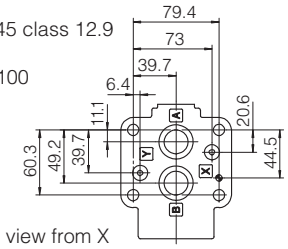
AGIS-10; Mass= 3,8 Kg
AGIU-10; Mass= 3,8 Kg

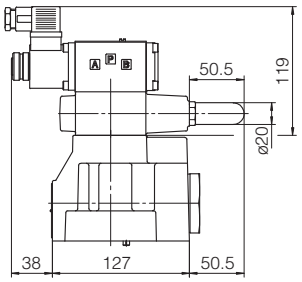


AGISR-10; Mass= 5,3 Kg

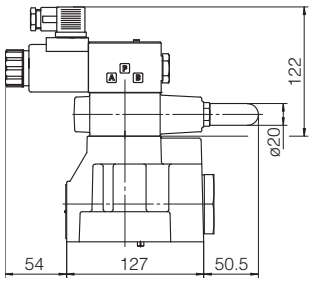
AGIR, AGIS, AGIU size 20

ISO 5781: 2000
Mounting surface: 5781-08-10-0-00
Fastening bolts:
4 socket head screws M10x45 class 12.9
Tightening torque = 70 Nm
Seals: 2 OR 109/70, 2 OR 4100
Ports A, B: Ø = 22 mm
Ports X, Y: Ø = 5 mm

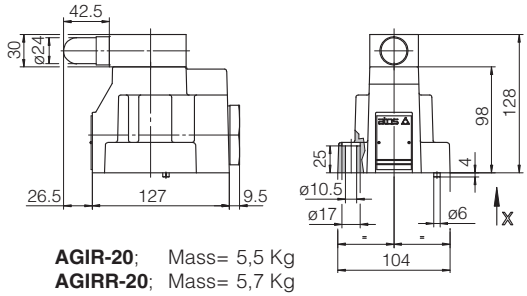




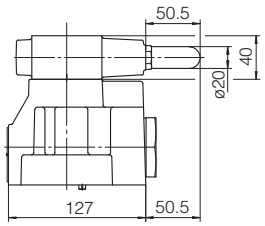
AGIU-20/10/-IX**
Mass = 7,5 Kg



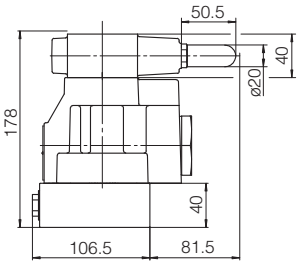
AGIU-20/10/-EX**
Mass = 7,8 Kg



AGIR-20; Mass= 5,5 Kg
AGIRR-20; Mass= 5,7 Kg



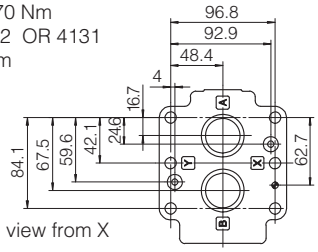
AGIS-20; Mass= 6 Kg
AGIU-20; Mass= 6 Kg

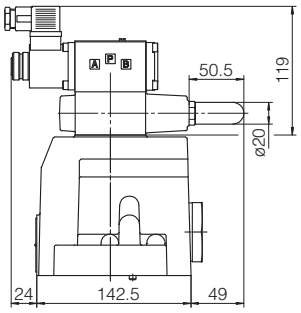


AGISR-20; Mass= 9 Kg

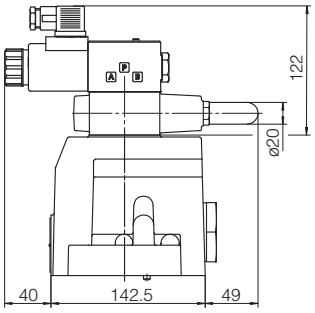
AGIR, AGIS, AGIU size 32

ISO 5781: 2000
Mounting surface: 5781-10-13-0-00
Fastening bolts:
6 socket head screws M10x45 class 12.9
Tightening torque = 70 Nm
Seals: 2 OR 109/70, 2 OR 4131
Ports A, B: Ø = 28 mm
Ports X, Y: Ø = 5 mm

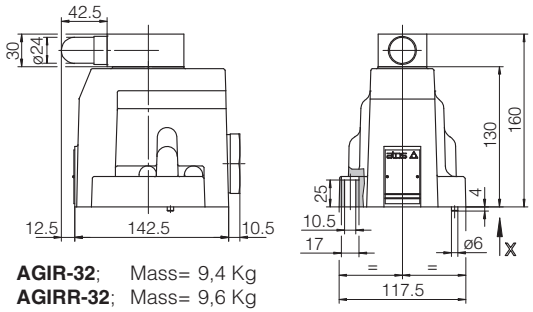




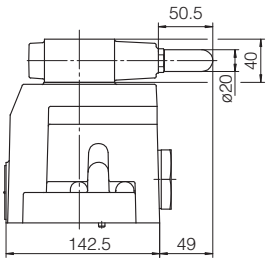
AGIU-32/10/-IX**
Mass = 11,4 Kg



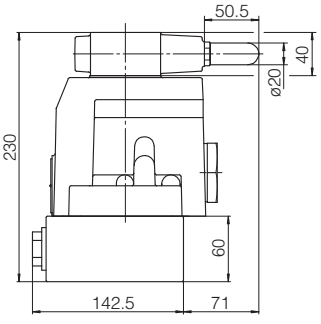
AGIU-32/10/-EX**
Mass = 11,7 Kg



AGIR-32; Mass= 9,4 Kg
AGIRR-32; Mass= 9,6 Kg



AGIS-32; Mass= 9,9 Kg
AGIU-32; Mass= 9,9 Kg



AGISR-32; Mass= 15.5 Kg

Overall dimensions refer to valves with connectors type 666

9 MOUNTING SUBPLATES

Valves	Subplate model	Port location	Ports				Ø Counterbore [mm]				Mass [Kg]
			A	B	X-Y	OUT	A	B	X-Y	OUT	
AGI*-10	BA-305	Ports A, B, Y underneath;	G 1/2"	G 1/2"	G 1/4"	-	30	30	21,5	-	1
AGI*-20	BA-505		G 1"	G 1"	G 1/4"	-	46	46	21,5	-	2
AGI*-32	BA-705		G 1 1/2"	G 1 1/2"	G 1/4"	-	63,5	63,5	21,5	-	7,5
AGIU-10	BA-325 (with incorporated check valve)	G 1/2"	G 3/4"	G 1/4"	G 1/2"	30	36,5	21,5	30	5	
AGIU-20	BA-425 (with incorporated check valve)	Ports A, B, Y underneath;	G 1"	G 1"	G 1/4"	G 1"	46	46	21,5	46	6,5
AGIU-32	BA-625 (with incorporated check valve)		G 1 1/2"	G 1 1/2"	G 1/4"	G 1 1/2"	63,5	63,5	21,5	63,5	13

The subplates are supplied with fastening bolts. For further details see table K280