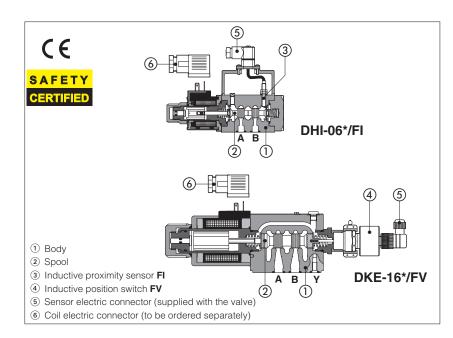


Safety directional valves with spool position monitoring

On-off, direct operated, conforming to Machine Directive 2006/42/EC - certified by





Direct operated safety directional valves with spool position monitoring, **CE** marked and certified by **TÜV** in accordance with safety requirements of Machine Directive 2006/42/EC.

DHI, size 06, for AC and DC supply, with cURus certified solenoids

DHE, size 06, high performances, for AC and DC supply with cURus certified solenoids

DKE, size 10, for AC and DC supply with cURus certified solenoids

The valves are equipped with FI inductive proximity sensor or ${\bf FV}$ inductive position switch for the spool position monitoring, see section 1 and 11 for sensors availability and technical characteristics.

The **TÜV** certificate can be downloaded from www.atos.com, catalog on line, technical information section.

Mounting surface: ISO 4401, size 06 and 10

DHI 60 I/min DHE 80 I/min DKE 150 I/min

Max pressure: 350 bar

1 RANGE OF VALVE'S MODELS

| Valve | | | DC sol | enoids | AC solenoids | | |
|--------|------|--|--------|--------|--------------|-----|--|
| code | Size | Description | | Senso | type | | |
| code | | | /FI | /FV | /FI | /FV | |
| DHI-06 | 06 | direct operated solenoid valves, on-off, single solenoid | • | • | • | • | |
| DHI-07 | 06 | direct operated solenoid valves, on-off, double solenoid | • | | • | | |
| DHE-06 | 06 | direct operated solenoid valves, on-off, single solenoid | • | • | • | • | |
| DHE-07 | 06 | direct operated solenoid valves, on-off, double solenoid | • | • | • | | |
| DKE-16 | 10 | direct operated solenoid valves, on-off, single solenoid | • | • | • | • | |
| DKE-17 | 10 | direct operated solenoid valves, on-off, double solenoid | • | • | • | | |

FI = inductive proximity sensor, type NO (normally open) or NC (normally closed)

FV = inductive position switch providing both NO and NC contacts to be wired on the electric connector

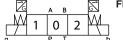
See section [1] for sensor's characteristics

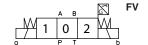
1.1 FI sensor & FV switch configurations

Single solenoid valves size 06 & 10 are provided with n°1 FI sensor or n° 1 FV switch for the spool position monitoring

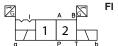
FI or FV

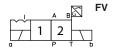
Double solenoid valves size 06 & 10 are provided with n° 2 FI sensors or n° 1 FV switch for the spool position monitoring



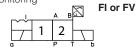


Double solenoid valves size 06 with detent are provided with n°2 FI sensors or n° 1 FV switch for the spool position monitoring

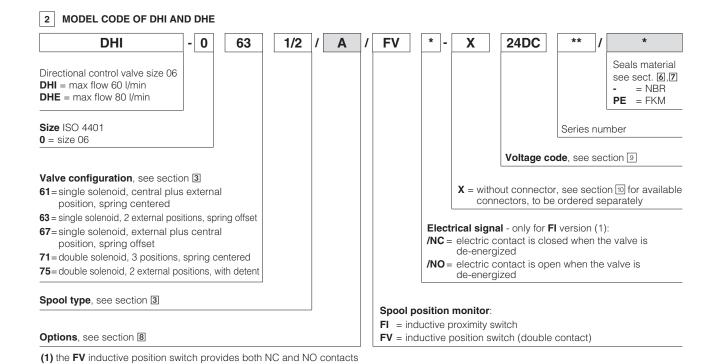


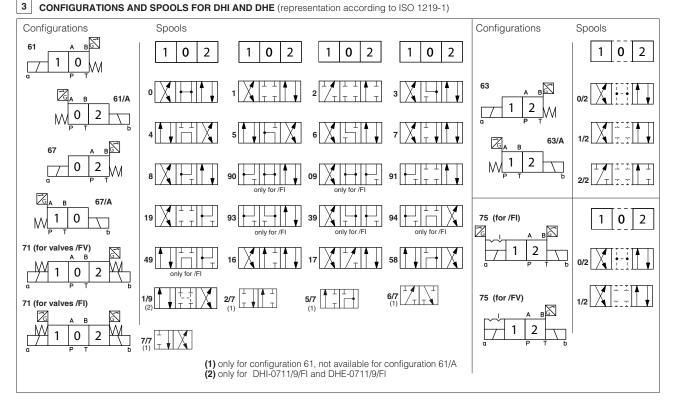


Double solenoid valves size 10 with detent are provided with n° 1 FI sensor or n° 1 FV switch for the spool position monitoring



For model code of DHI and DHE safety valves, see section 2 For model code of DKE safety valves, see section 4





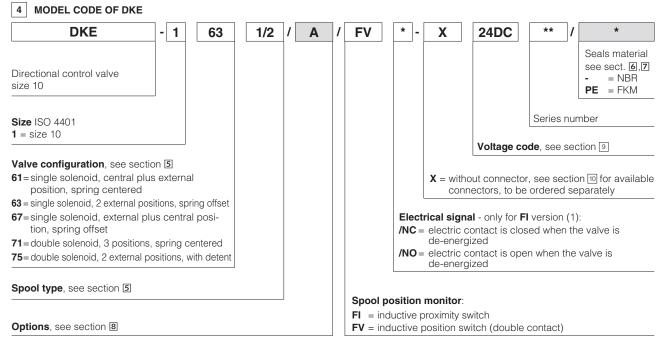
3.2 Special shaped spools for DHI and DHE

- spools type 0 and 3 are also available as 0/1 and 3/1 with restricted oil passages in central position, from user ports to tank.
- spools type 1, 4, 5 and 58 are also available as 1/1, 4/8, 5/1 and 58/1.
- They are properly shaped to reduce water-hammer shocks during the swiching.
- spools type 1, 1/2, 3, 8 are available as 1P, 1/2P, 3P, 8P to limit valve internal leakages.
- Other types of spools can be supplied on request.

3.1 Standard spool availability for DHI and DHE - spools not listed in the table are available for all valves models

| Valve type | | standard spool | | | | | | | | | | |
|------------|----|----------------|----|----|----|----|-----|--|--|--|--|--|
| | 09 | 90 | 39 | 93 | 49 | 94 | 1/9 | | | | | |
| DHI/FI | • | • | • | • | • | • | • | | | | | |
| DHI/FV | | | | | | | | | | | | |
| DHE/FI | • | • | • | • | • | • | • | | | | | |
| DHE/FV | | | | | | | | | | | | |

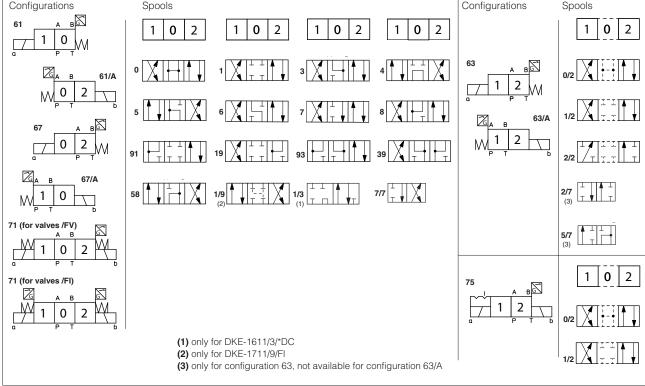




DKE/FI and /FV are always provided with Y drain port

(1) the FV inductive position switch provides both NC and NO contacts





5.1 Special shaped spools for DKE

- spools type 0 and 3 are also available as 0/1 and 3/1 with restricted oil passages in central position, from user ports to tank.
- spools type 1 is also available as 1/1, properly shaped to reduce the water-hammer shocks during the switching.
- spool type 1/9 has closed center in rest position but it avoids the pressurization of A and B ports due to the internal leakages.
- other types of spools can be supplied on request.

6 MAIN CHARACTERISTICS

| Assembly position / location | | Any position | | | | |
|----------------------------------|-------|--|--|--|--|--|
| Subplate surface finishing | | Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101) | | | | |
| MTTFd values according to EN ISO | 13849 | 150 years, for further details see technical table P007 | | | | |
| Compliance | | CE to Machine Directive 2006/42/ECEC type-examination certificate for safety components (1) -ISO 13849 category 1, PLC in high demand mode CE to Low Voltage Directive 2014/35/EU and Machine Directive 2006/42/EC. RoHS Directive 2011/65/EU as last update by 2015/65/EU REACH Regulation (EC) n°1907/2006 | | | | |
| Ambient temperature | | tandard = -30°C ÷ +70°C PE option = -20°C ÷ +70°C | | | | |
| Flow direction | | As shown in the symbols of table 3 and 5 | | | | |
| Operating pressure | DHI | P, A, B = 350 bar T = 100 bar (version /FI); 120 bar (version /FV) | | | | |
| | DHE | P, A, B = 350 bar T = 100 bar (version /FI); 210 bar (DC solenoid - version /FV); 160 bar (AC solenoid - version /FV) | | | | |
| | DKE | P, A, B = 350 bar T = (with Y port not connected to tank) 100 bar (version /FI); 210 bar (DC solenoid - version /FV); 120 bar (AC solenoid - version /FV) T = (with Y port drained to tank) 250 bar | | | | |
| Rated flow | | see diagrams Q/ Δ p at section 14 | | | | |
| Maximum flow | DHI | 60 I/min see section 15 | | | | |
| | DHE | 80 l/min see section 15 | | | | |
| | DKE | 150 l/min see section IS | | | | |

⁽¹⁾ The type-examination certificate can be download from www.atos.com

6.1 Coils characteristics

| Insulation class | H (180°C) for DC coils (all versions) and AC coils (only DHI) |
|-----------------------------------|--|
| | F (155°C) for AC coils (DHE, DKE) |
| | Due to the occuring surface temperatures of the solenoid coils, the European standards |
| | EN ISO 13732-1 and EN ISO 4413 must be taken into account |
| Protection degree to DIN EN 60529 | IP 65 (with connectors correctly assembled) |
| Relative duty factor | 100% |
| Supply voltage and frequency | See electric features 9 |
| Supply voltage tolerance | ± 10% |
| Certification | cURus North American standard |

7 SEALS AND HYDRAULIC FLUID - for other fluids not included in below table, consult our technical office

| Seals, recommended fluid temperature | NBR seals (standard) = -20°C \div +80°C, with HFC hydraulic fluids = -20°C \div +50°C FKM seals (/PE option) = -20°C \div +80°C | | | | | | | |
|--------------------------------------|---|----------------|---------------|--|--|--|--|--|
| Recommended viscosity | 15÷100 mm²/s - max allowed range 2,8 ÷ 500 mm²/s | | | | | | | |
| Max fluid contamination level | ISO4406 class 20/18/15 NAS1638 class 9, see also filter section at www.atos.com or KTF catalog | | | | | | | |
| Hydraulic fluid | Suitable seals type | Classification | Ref. Standard | | | | | |
| Mineral oils | NBR, FKM HL, HLP, HLPD, HVLP, HVLPI | | DIN 51524 | | | | | |
| Flame resistant without water | FKM | HFDU, HFDR | ISO 12922 | | | | | |
| Flame resistant with water | NBR | HFC | 100 12022 | | | | | |

8 OPTIONS

A = Single solenoid valves: solenoid mounted at side of port B. In standard versions the solenoid is mounted at side of port A. Double solenoid valves DHE/FV(DC), DKE/FV(DC): FV inductive position switch mounted at side of port A. In standard versions the position switch is mounted at side of port B.

WARNING: the manual operation is not permitted for safety valves, than the valve is provided with solenoid blind rings to prevent the access to the manual override. The manual override protected by rubber cup (option /WP) is not available

WARNING: the inobservance of following prescriptions invalidates the certification and may represent a risk for personnel injury

Safety valves must be installed and commissioned only by qualified personnel Safety valves must not be disassembled

The inductive proximity FI or the inductive position switch FV can be adjusted only by the valve's manufacturer or Atos authorized service centers

Valve's components cannot be interchanged

The valves must operate without switching shocks and spool vibrations



9 ELECTRIC FEATURES

9.1 COILS FOR DHI AND DHE VALVES

| | External supply | Voltage | Type of | | wer | Code of spare coil | | | |
|-------|--------------------------|--------------|-----------|---------------------------|---------------|---------------------|---------------------------------|-----------------|--|
| Valve | nominal voltage ± 10% | code | connector | DHI | ption (3) DHE | DHI | Colour of coil label DHI | DHE | |
| | 6 DC | 6 DC (4) | | | | COU-6DC | brown | - | |
| | 12 DC | 12 DC | | | | COU-12DC | green | COE-12DC | |
| | 14 DC | 14 DC | | | | COU-14DC | brown | COE-14DC | |
| | 24 DC | 24 DC | | | | COU-24DC | red | COE-24DC | |
| | 28 DC | 28 DC | | 33 W | 30 W | COU-28DC | silver | COE-28DC | |
| | 48 DC | 48 DC | | | | COU-48DC | silver | COE-48DC | |
| | 110 DC | 110 DC | | 666 or 667 60 VA | | COU-110DC | gold | COE-110DC | |
| | 125 DC | 125 DC | | | | COU-125DC | blue | COE-125DC | |
| | 220 DC | 220 DC | or – | | | COU-220DC | black | COE-220DC | |
| | 24/50 AC | 24/50/60 AC | | | - | COI-24/50/60AC (1) | pink | _ | |
| DHI | 24/60 AC | (4) | | | | 00121/00/00/10(1) | ринс | _ | |
| DHE | 48/50 AC | 48/50/60 AC | | | | COI-48/50/60AC (1) | white | _ | |
| | 48/60 AC | (4) | | | | 001 40/00/00/10 (1) | Willia | | |
| | 110/50 AC | 110/50/60 AC | | | 58 VA | COI-110/50/60AC (1) | yellow | COE-110/50/60AC | |
| | 115/60 AC (5) | 115/60 AC | | - | 80 VA | - | | COE-115/60AC | |
| | 120/60 AC (4) | 120/60 AC | | | - | COI-120/60AC | white | - | |
| | 230/50 AC | 230/50/60 AC | | 60 VA | 58 VA | COI-230/50/60AC (1) | light blue | COE-230/50/60AC | |
| | 230/60 AC | 230/60 AC | | | 80 VA | COI-230/60AC | silver | COE-230/60AC | |
| | 110/50 AC | 110RC | | | | COU-110RC | gold | COE-110RC | |
| | 120/60 AC | | 669 | 33 W | 30 W | 300 110110 | 9014 | 302 110110 | |
| | 230/50 AC | 230RC | 009 | 33 W | 30 00 | COU-230RC | blue | COE-230RC | |
| | 230/60 AC | | | | | 222 200110 | 2.40 | 2 2 2 200110 | |

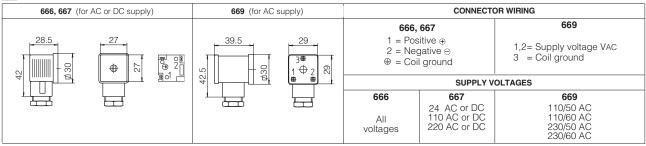
- (1) Coil can be supplied also with 60 Hz of voltage frequency: in this case the performances are reduced by 10÷15% and the power consumption is 55 VA (DHI) and 58 VA (DHE)
- (2) Average values based on tests performed at nominal hydraulic condition and ambient/coil temperature of 20°C.
- (3) When solenoid is energized, the inrush current is approx 3 times the holding current. Inrush current values correspond to a power consumption of about 150 VA.
- (4) Only for DHI
- (5) Only for DHE

9.2 COILS FOR DKE VALVE

| External supply nominal voltage ± 10% | Voltage code | Type of connector | Power consumption (2) | Code of spare coil |
|---------------------------------------|--------------|-------------------|-----------------------|---------------------|
| 12 DC | 12 DC | | | CAE-12DC |
| 14 DC | 14 DC | | | CAE-14DC |
| 24 DC | 24 DC | | | CAE-24DC |
| 28 DC | 28 DC | | 36 W | CAE-28DC |
| 110 DC | 110 DC | 666 | | CAE-110DC |
| 125 DC | 125 DC | or | | CAE-125 DC |
| 220 DC | 220 DC | 667 | | CAE-220DC |
| 110/50/60 AC | 110/50/60 AC | | 100 VA | CAE-110/50/60AC (1) |
| 230/50/60 AC | 230/50/60 AC | | (3) | CAE-230/50/60AC (1) |
| 115/60 AC | 115/60 AC | | 130 VA | CAE-115/60AC |
| 230/60 AC | 230/60 AC | | (3) | CAE-230/60AC |
| 110/50/60 AC | 110 DC | 000 | 20.14 | CAE-110DC |
| 230/50/60 AC | 220 DC | 669 | 36 W | CAE-220DC |

- (1) In case of 60 Hz voltage frequency the performances are reduced by $10 \div 15\%$ and the power consumption is 90 VA
- (2) Average values based on tests performed at nominal hydraulic condition and ambient/coil temperature of 20°C.
- (3) When solenoid is energized, the inrush current is approx 3 times the holding current.

10 COILS ELECTRIC CONNECTORS - according to din 43650 (to be ordered separately)



11 TECHNICAL CHARACTERISTICS OF INDUCTIVE PROXIMITY AND POSITION SWITCHES

| Type of switch | | /FI proximity sensor | /FI scheme | /FV position switch | /FV scheme |
|-------------------|-------|----------------------|--|-------------------------------------|--------------------------|
| Supply voltage | [V] | 10÷30 | | 20÷32 | |
| Ripple max | [%] | ≤ 20 | | ≤ 10 | |
| Max current | [mA] | 200 | | 400 | |
| Max peak pressure | [bar] | 100 |] - = 1 | 400 | |
| Mechanical life | | virtually infinite | | virtually infinite | |
| Switch logic | | PNP | 4 | PNP | 3 |
| | | | 1 output signal2 supply +24 VDC4 GND | 1 supply +24 VDC 2 output signal | 3 GND 4 output signal |

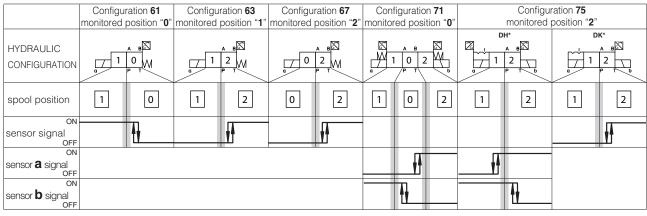
12 CONNECTING SCHEMES OF INDUCTIVE PROXIMITY AND POSITION SWITCHES - FI and FV sensor's connector are always supplied with the valve

| DH*/FI single solenoid / double solenoid (dotted line) | /FV (all valves) single solenoid | /FV (all valves) double solenoid | DKE/FI single solenoid | DKE/FI double solenoid |
|--|---|---|---|---|
| Connector type 345 IP65 | Connector type ZBE-06 IP65 | Connector type ZBE-06 IP65 | Connector type 666 IP65 | Connector type 664 IP65 |
| - + 1 | NO NC 2 3 1 3 1 4 | sol. sol. 2 | - + 1 | sol. sol. 3 |
| 1 =output signal 2 =supply +24 VDC 3 = output signal for double solenoid 4 = GND | 1 = supply +24 VDC 2 = output signal NC 3 = GND 4 = output signal NO | 1 = supply +24 VDC 2 = output signal sol. b 3 = GND 4 = output signal sol. a | 1 = output signal S 2 = supply +24 VDC ⊕= GND | 1 = output signal sol.a 2 = supply +24 VDC 3 = output signal sol.b = GND |

NOTE: the /FI proximity and /FV position switch are not provided with a protective earth connection

13 STATUS OF OUTPUT SIGNAL

13.1 Signal status for FI versions



Diagrams show the behaviour of the output signal for inductive switches type **FI/NO**.

For inductive switches type **FI/NC** the behaviour is opposite (high level signal instead of low level signal and viceversa)

13.2 Signal status for FV versions

| DH - DK | Configu | ration 61 | Configur | ation 63 | Configu | ration 67 | Conf | iguratio | n 71 | Configu | ration 75 |
|-------------------------|---------|------------------|----------|-----------------|---------|------------------|----------|----------|-------------|----------|------------------|
| Hydraulic configuration | 1 | A B O M | 1 | 2 M | 0 | 2 M | <u> </u> | A B 2 | | 1 | 2 T |
| spool position | 1 | 0 | 1 | 2 | 0 | 2 | 1 | 0 | 2 | 1 | 2 |
| on pin 2 | | ₩. | | ₽ | | ¥4 | | Ą | | 1 | |
| on pin 4 | | A. | | ₽ | | 4 | | Į. | | | 4 |

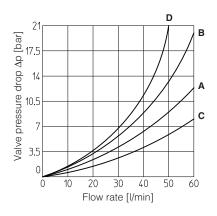
Note: FV position switch can be electrically wired by the customer as NO or NC and then the status of the output signal will be in accordance to the selected configuration

= intermediate spool position corresponding to the hydraulic configuration change



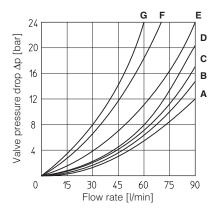
DHI

| Flow direction Spool type | P→A | Р→В | А→Т | В→Т | P→T |
|-----------------------------------|-----|-----|-----|-----|-----|
| 0, 0/1 | С | С | С | С | |
| 0/2, 1, 1/1, 1/2, 1/9 | Α | А | Α | Α | |
| 2, 3, 3/1 | Α | Α | С | С | |
| 2/2, 4, 4/8, 5, 5/1, 58, 58/1, 94 | D | D | D | D | Α |
| 6, 7, 16, 17 | Α | А | С | Α | |
| 8 | С | С | В | В | |
| 09, 19, 90, 91 | В | В | Α | А | |
| 39, 93 | D | D | D | D | |



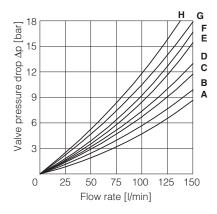
DHE

| Flow direction Spool type | P→A | Р→В | А→Т | В→Т | P→T |
|----------------------------------|-----|-----|-----|-----|-----|
| 0, 0/1 | Α | Α | С | С | D |
| 1, 1/1, 1/9 | D | С | С | С | |
| 3, 3/1 | D | D | Α | Α | |
| 4, 4/8, 5, 5/1, 49, 58, 58/1, 94 | F | F | G | С | Е |
| 1/2, 0/2 | D | D | D | D | |
| 6, 7, 16, 17 | D | D | D | D | |
| 8 | Α | Α | Е | Е | |
| 2 | D | D | | | |
| 2/2 | F | F | | | |
| 09, 19, 90, 91 | Е | Е | D | D | |
| 39, 93 | F | F | G | G | |



DKE

| Flow direction Spool type | P→A | Р→В | A→T | В→Т | P→T | В→А |
|---------------------------|-----|-----|-----|-----|-----|-----|
| 0, 0/1, 0/2, 2/2 | Α | Α | В | В | | |
| 1, 1/1, 1/9, 6, 8 | Α | Α | D | С | | |
| 3, 3/1, 7 | Α | Α | С | D | | |
| 4 | В | В | В | В | F | |
| 5, 58 | Α | В | С | С | G | |
| 1/2 | В | С | С | В | | |
| 19, 91 | Е | Е | G | G | | Н |
| 39, 93 | F | F | G | G | | Н |

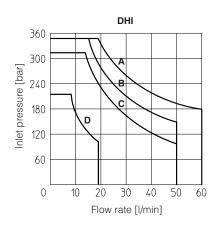


15 OPERATING LIMITS based on mineral oil ISO VG 46 at 50°C

The diagrams have been obtained with warm solenoids and power supply at lowest value (V_{nom} - 10%). The curves refer to application with symmetrical flow through the valve (i.e. $P \rightarrow A$ and $B \rightarrow T$). In case of asymmetric flow and if the valves have the devices for controlling the switching times the operating limits must be reduced.

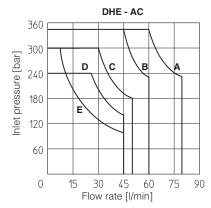
DHI

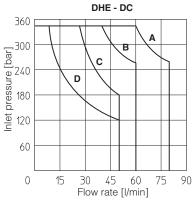
| Curve | Spool type | |
|-------|--|--|
| Α | 0, 1,1/2, 8 | |
| В | 0/1, 0/2, 1/1, 1/9, 3, 3/1 | |
| С | 4, 4/8, 5, 5/1, 6, 7, 16, 17, 19, 39, 49, 58, 58/1, 09, 90, 91, 93, 94 | |
| D | 2, 2/2 | |



DHE

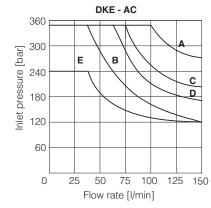
| | Spool type | | | |
|-------|--|---|--|--|
| Curve | AC . | , DC | | |
| Α | 1,1/2, 8 | 0, 0/1, 1, 1/2, 3, 8 | | |
| В | 0, 0/1, 0/2, 1/1, 1/9, 3 | 0/2, 1/1, 6, 7, 1/9, 19 | | |
| С | 3, 3/1, 6, 7 | 3/1, 4, 4/8, 5, 5/1, 16, 17, 19, 39, 49, 58, 58/1, 09, 90, 91, 93, 94 | | |
| D | 4, 4/8, 5, 5/1, 16, 17, 19, 39, 58, 58/1, 09, 90, 91, 93, 94 | | | |
| E | 2, 2/2 | - | | |

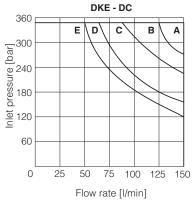




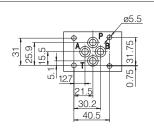
DKE

| Curve | AC | Spool type DC |
|-------|----------------|-------------------------------------|
| Α | 0/1 | 0, 0/1, 1, 1/1, 3, 3/1, 1/2, 0/2, 8 |
| В | 4, 5, 19, 91 | 6, 7 |
| С | 0, 1/1, 3, 3/1 | 19, 91 |
| D | 1, 1/2, 0/2 | 4, 5 |
| E | 6, 7, 8, 2/2 | 2/2 |









ISO 4401: 2005

Mounting surface: 4401-03-02-0-05

Fastening bolts:

4 socket head screws: M5x50 class 12.9 (DHI) M5x30 class 12.9 (DHE)

Tightening torque = 8 Nm

Seals: 4 OR 108 Ports P,A,B,T: Ø = 7.5 mm (max)

option /A

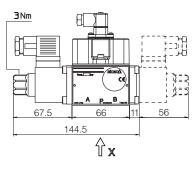
Single solenoid valves: solenoid mounted at side of port B. Double solenoid valves DHE/FV(DC): FV inductive position switch mounted at side of port A

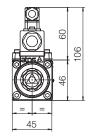
= PRESSURE PORT

A, B = USE PORT

= TANK PORT

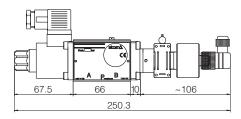
DHI-06*/FI (DC, AC) DHI-07*/FI (DC, AC) dotted line

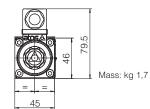




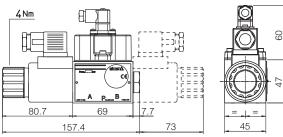
Mass: kg 1,6 (one solenoid) kg 1,9 (two solenoids)

DHI-06*/FV (DC, AC)



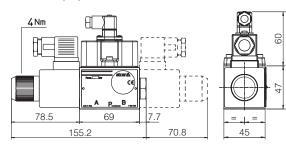


DHE-06*/FI (DC) DHE-07*/FI (DC) dotted line



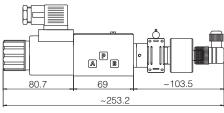
Mass: kg 1,85 (one solenoid) kg 2,1 (two solenoids)

DHE-06*/FI (AC) DHE-07*/FI (AC) dotted line



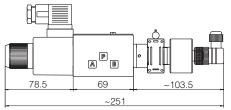
Mass kg 1,85 (one solenoid) kg 2,1 (two solenoids)

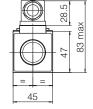
DHE-06*/FV (DC)



Mass: kg 1,95

DHE-06*/FV (AC)

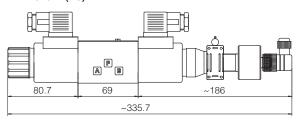


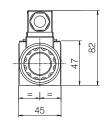


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Mass: kg 1,8

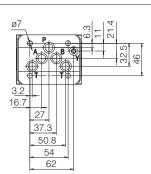
DHE-07*/FV (DC)





Mass: kg 2,2

17 DIMENSIONS OF DKE SOLENOID SAFETY VALVES [mm]



ISO 4401: 2005 Mounting surface: 4401-05-05-0-05 (without port X)

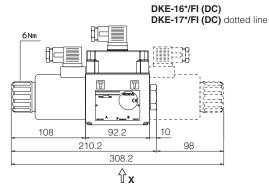
Fastening bolts:
4 socket head screws M6x40 class 12.9
Tightening torque = 15 Nm
Seals: 5 OR 2050. 1 OR 108
Ports P,A,B,T: Ø = 11.5 mm (max)
Ports Y: Ø = 5 mm

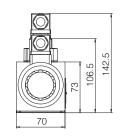
P = PRESSURE PORT A, B = USE PORT T = TANK PORT Y = DRAIN PORT

option /A

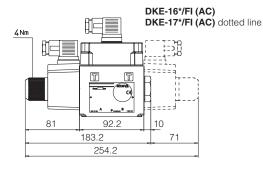
Single solenoid valves: solenoid mounted at side of port B.

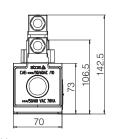
Double solenoid valves DKE/FV(DC): FV inductive position switch mounted at side of port A



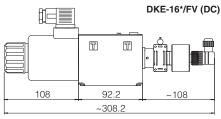


Mass: kg 4,4 (one solenoid) kg 5,8 (two solenoids)

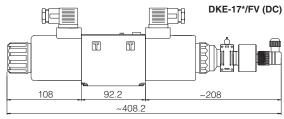




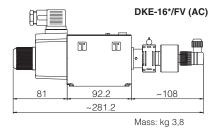
Mass: kg 3,7 (one solenoid) kg 4,4 (two solenoids)



Mass: kg 4,4



Mass: kg 5,9



DOMINGA