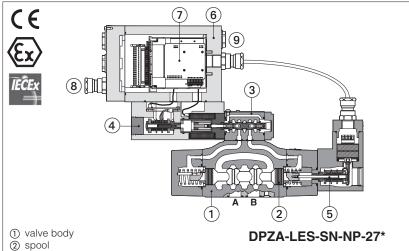


# Ex-proof digital servoproportional directional valves

piloted, with on-board driver, two LVDT transducers and zero spool overlap - ATEX and IECEx



- ③ proportional ex-proof pilot valve
- ex-proof solenoid with integral LVDT transducer
- (5) ex-proof LVDT transducer
- 6 ex-proof electronics housing
- on-board digital driver
- ® ex-proof cable glands (to be ordered separately)
- USB port always present (factory plugged)

#### **DPZA-LES**

Ex-proof digital servoproportional directional valves, piloted with two LVDT position transducers (pilot valve and main stage) and zero spool overlap for position closed loop

They are equipped with ex-proof on-board digital driver, LVDT transducer and proportional solenoid certified for safe operations in hazardous environments with potentially explosive atmosphere.

#### Multicertification ATEX and IECEx for gas group II 2G and dust category II 2D

The flameproof enclosure of on-board digital driver, solenoid and transducers, prevents the propagation of accidental internal sparks or fire to the external environment. The driver and solenoid are also designed to limit the surface temperature within the classified limits

LEZ execution includes valve driver plus axis card to perform position control (see section 6).

= NBR

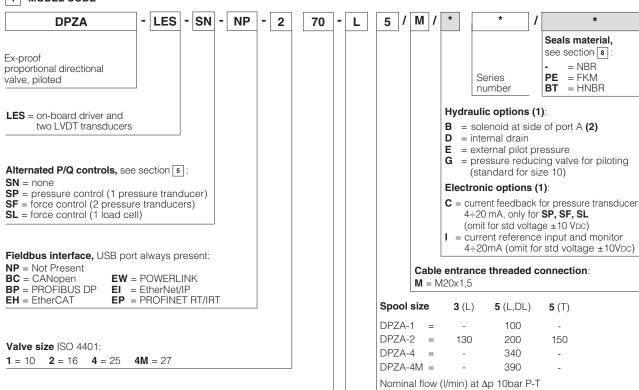
= FKM = HNBR

5 (T)

150

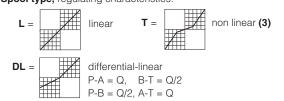
Size: 10 ÷ 27 -ISO4401 Max flow: 180 ÷ 800 I/min Max pressure: 350 bar

## 1 MODEL CODE



Option /B

Spool type, regulating characteristics:



(1) For possible combined options, see section 16

Standard

- (2) In standard configuration the solenoid with on-board digital driver and position transducer are at side A of main stage (side B of pilot valve)
- (3) only for configuration 70

Configuration:

## 2 GENERAL NOTES

Atos digital proportionals valves are CE marked according to the applicable directives (e.g. Immunity and Emission EMC Directive). Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in tech table FX900 and in the user manuals included in the E-SW-\* programming software.

**USB** or Bluetooth connection

E-C-SB-M12/BTH cable

E-C-SB-USB/M12 cable

E-A-SB-USB/BTH adapter

E-A-SB-USB/OPT isolator

### **VALVE SETTINGS AND PROGRAMMING TOOLS**

WARNING: the below operation must be performed in a safety area

Valve's functional parameters and configurations, can be easily set and optimized using Atos E-SW programming software connected via USB port to the digital driver (see table GS003). For fieldbus versions, the software permits valve's parameterization through USB port also if the driver is connected to the central machine unit via fieldbus.

The software is available in different versions according to the driver's options (see table GS500):

E-SW-BASIC support: NP (USB) PS (Serial) IR (Infrared) **E-SW-FIELDBUS** support: BC (CANopen) BP (PROFIBUS DP) EH (EtherCAT) EW (POWERLINK) EI (EtherNet/IP) **EP (PROFINET)** 

E-SW-\*/PQ support: valves with SP, SF, SL alternated control (e.g. E-SW-BASIC/PQ)

WARNING: drivers USB port is not isolated! For E-C-SB-USB/M12 cable, the use

, of isolator adapter is highly recommended for PC protection

WARNING: see tech table GS500 for the list of countries where the Bluetooth adapter has been approved

4 FIELDBUS - see tech. table GS510

Fieldbus allows valve direct communication with machine control unit for digital reference, valve diagnostics and settings. These executions allow to operate the valves through fieldbus or analog signals available on the terminal board.

### 5 ALTERNATED P/Q CONTROLS - see tech. table FX500

S\* options add the closed loop control of pressure (SP) or force (SF and SL) to the basic functions of proportional directional valves flow regulation. A dedicated algorithm alternates pressure (force) depending on the actual hydraulic system conditions.

An additional connector is available for transducers to be interfaced to the valve's driver (1 pressure transducer for SP, 2 pressure transducers for SF or 1 load cell for SL). The alternated pressure control (SP) is possible only for specific installation conditions.

# 6 AXIS CONTROLLER - see tech. table FX630

Digital servoproportional with integral electronics LEZ include valve's driver plus axis controller, performing position closed loop of any hydraulic actuator equipped with analog, encoder or SSI position transducer. Alternated pressure or force closed loop control can be set by software additionally to the position control.

Atos also supplies complete servoactuators integrating servocylinder, digital servoproportional valve and axis controller, fully assembled and tested. For more information consult Atos Technical Office.

### **GENERAL CHARACTERISTICS**

Assembly position	Any position				
Subplate surface finishing to ISO 4401	Acceptable roughness index, Ra ≤0,8 recommended Ra 0,4 - flatness ratio 0,01/100				
MTTFd valves according to EN ISO 13849	75 years, see technical table	75 years, see technical table P007			
Ambient temperature range	<b>Standard</b> = $-20^{\circ}$ C ÷ $+60^{\circ}$ C	<b>/PE</b> option = -20°C ÷ +60°C	<b>/BT</b> option = $-40^{\circ}$ C ÷ $+60^{\circ}$ C		
Storage temperature range	<b>Standard</b> = $-20^{\circ}$ C ÷ $+70^{\circ}$ C	<b>/PE</b> option = -20°C ÷ +70°C	<b>/BT</b> option = $-40^{\circ}$ C ÷ $+70^{\circ}$ C		
Surface protection	Zinc coating with black passivation - salt spray test (EN ISO 9227) > 200 h				
Compliance	Explosion proof protection, see section 11 -Flame proof enclosure "Ex d" -Dust ignition protection by enclosure "Ex t"				
	RoHs Directive 2011/65/EU as last update by 2015/65/EU REACH Regulation (EC) n°1907/2006				



## 8 HYDRAULIC CHARACTERISTICS - based on mineral oil ISO VG 46 at 50 °C

Valve model		DPZA-*-1		DPZA-*-2		DPZA-*-4	DPZA-*-4M
Pressure limits	[bar]	ŀ	ports P, A, B,	<b>X</b> = 350; <b>T</b>	= 250 (10 for	option /D); <b>Y</b> = 10	);
Spool type		L5, DL5	L3	L5, DL5	T5	L5,	DL5
Nominal flow [I/min]							
	$\Delta p = 10 \text{ bar}$	100	130	200	150	340	390
Δp P-T	$\Delta p = 30 \text{ bar}$	160	220	350	260	590	670
	Max permissible flow	180	320	440	360	680	800
Δp max P-T	[bar]	50	60	60	60	60	60
Piloting pressure	[bar]	min. =	25; max =	350 (option /0	advisable for	or pilot pressure > 2	100 bar)
Piloting volume	[cm <sup>3</sup> ]	1,4		3,7		9,0	11,3
Piloting flow (1)	[l/min]	1,7		3,7		6,8	8
Leakage	Pilot [cm <sup>3</sup> /min]	100/300		150/450		200/600	200/600
(2)	Main stage [I/min]	0,4/1,2		0,6/2,5		1,0/4,0	1,0/4,0
Response time (1)	[ms]	≤ 30		≤ 30		≤ 35	≤ 40
Hysteresis		≤ 0,1 [% of max regulation]					
Repeatability		± 0,1 [% of max regulation]					
Thermal drift			zero	point displace	ement < 1% a	at $\Delta T = 40^{\circ}C$	

<sup>(1) 0 ÷100 %</sup> step signal and pilot pressure 100 bar

## 9 ELECTRICAL CHARACTERISTICS

Power supplies	Nominal Rectified and filtered	Nominal : +24 VDC Rectified and filtered : VRMS = 20 ÷ 32 VMAX (ripple max 10 % VPP)					
Max power consumption	35 W	35 W					
Analog input signals	Voltage: range ±10 V	/DC (24 VMAX tollerant) nA	Input impedance Input impedance				
Insulation class		ccuring surface tempera 82 must be taken into a		ils, the European standards			
Monitor outputs		oltage ±10 VDC @ ma urrent ±20 mA @ ma	ax 5 mA x 500 $\Omega$ load resistance				
Enable input	Range: 0 ÷ 5 VDC (OFF	state), 9 ÷ 24 VDC (ON :	state), 5 ÷ 9 VDC (not acc	epted); Input impedance: Ri > 10 k $\Omega$			
Fault output	Output range: 0 ÷ 24 VDC (ON state > [power supply - 2 V]; OFF state < 1 V) @ max 50 mA; external negative voltage not allowed (e.g. due to inductive loads)						
Pressure transducer power supply	+24VDC @ max 100 r	mA (E-ATRA-7 see tech	table GX800)				
Alarms	Solenoid not connecte valve spool transduce		oreak with current refere	ence signal, over/under temperature,			
Protection degree to DIN EN60529	IP66/67 with relevant of	cable gland					
Duty factor	Continuous rating (ED	=100%)					
Tropicalization	Tropical coating on ele	ectronics PCB					
Additional characteristics	Short circuit protection of solenoid current supply; spool position control (SN) or pressure/force control (SP, SF, SL) P.I.D. with rapid solenoid switching; protection against reverse polarity of power supply						
Electromagnetic compatibility (EMC)							
Communication interface	USB Atos ASCII coding	CANopen EN50325-4 + DS408	PROFIBUS DP EN50170-2/IEC61158	EtherCAT, POWERLINK, EtherNet/IP, PROFINET IO RT / IRT EC 61158			
Communication physical layer	not insulated USB 2.0 + USB OTG	optical insulated CAN ISO11898	optical insulated RS485	Fast Ethernet, insulated 100 Base TX			

Note: a maximum time of 800 ms (depending on communication type) have be considered between the driver energizing with the 24 VDC power supply and when the valve is ready to operate. During this time the current to the valve coils is switched to zero

## 10 SEALS AND HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

Seals, recommended fluid temperature		NBR seals (standard) = $-20^{\circ}$ C $\div$ +60°C, with HFC hydraulic fluids = $-20^{\circ}$ C $\div$ +50°C FKM seals (/PE option) = $-20^{\circ}$ C $\div$ +80°C HNBR seals (/BT option) = $-40^{\circ}$ C $\div$ +60°C, with HFC hydraulic fluids = $-40^{\circ}$ C $\div$ +50°C			
Recommended viscosity		20 ÷100 mm²/s - max allowed range 15 ÷ 380 mm²/s			
Max fluid normal operation		ISO4406 class 18/16/13 NAS1638 class 7		see also filter section at	
contamination level	longer life	ISO4406 class 16/14/11 NAS1	ISO4406 class 16/14/11 NAS1638 class 5 www.		
Hydraulic fluid		Suitable seals type	Classification	Ref. Standard	
Mineral oils		NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524	
Flame resistant without water		FKM	HFDU, HFDR	ISO 12922	
Flame resistant with water	(1)	NBR, HNBR	HFC	1 130 12922	

The ignition temperature of the hydraulic fluid must be 50°C higher than the max solenoid surface temperature

(1) Performance limitations in case of flame resistant fluids with water:

-max operating pressure = 210 bar -max fluid temperature = 50°C

<sup>(2)</sup> at P = 100/350 bar

### 11 CERTIFICATION DATA

Valve type	DPZA			
Certifications		Multicertification Group II  ATEX IECEx		
Solenoid certified code		OZA-LES		
Type examination certificate (1)	ATEX: TUV IT 18 ATEX 068 X	• IECEx: IEC	Ex TPS 19.0004X	
Method of protection	• ATEX 2014/34/EU  EX II 2G EX db IIC T6/T5/T4 Gb  EX II 2D EX tb IIIC T85°C/T100°C/T135°C Db  • IECEX  EX db IIC T6/T5/T4 Gb  EX tb IIIC T85°C/T100°C/T135°C Db			
Temperature class	Т6	T5	T4	
Surface temperature	≤ 85 °C	≤ 100 °C	≤ 135 °C	
Ambient temperature (2)	-40 ÷ +40 °C	-40 ÷ +55 °C	-40 ÷ +70 °C	
Applicable Standards	EN 60079-0 EN 60079-31 EN 60079-1	1 IEC 60079-0 IEC 60079-31 IEC 60079-1		
Cable entrance: threaded connection		<b>M</b> = M20x1,5		

- (1) The type examinator certificates can be downloaded from www.atos.com
- (2) The driver and solenoids are certified for minimum ambient temperature -40°C. In case the complete valve must withstand with minimum ambient temperature -40°C, select /BT in the model code.

MARNING: service work performed on the valve by the end users or not qualified personnel invalidates the certification

CABLE SPECIFICATION AND TEMPERATURE - Power supply and grounding cables have to comply with following characteristics:

**Power supply and signals:** section of wire = 1,0 mm<sup>2</sup> **Grounding:** section of external ground wire = 4 mm<sup>2</sup>

#### 12.1 Cable temperature

The cable must be suitable for the working temperature as specified in the "safety instructions" delivered with the first supply of the products.

Max ambient temperature [°C]	Temperature class	Max surface temperature [°C]	Min. cable temperature [°C]
40 °C	T6	85 °C	80 °C
55 °C	T5	100 °C	90 °C
70 °C	T4	135 °C	110 °C

### 13 CABLE GLANDS

Cable glands with threaded connections M20x1,5 for standard or armoured cables have to be ordered separately, see tech table **KX800** 

Note: a Loctite sealant type 545, should be used on the cable gland entry threads

#### 14 HYDRAULIC OPTIONS

В

- Solenoid, integral electronics and position transducer at side of port B of the main stage.
- D and E = Pilot and drain configuration can be modified as shown in section [21].

  The valve's standard configuration provides internal pilot and external drain.

  For different pilot / drain configuration select:

Option /D Internal drain.

Option /E External pilot (through port X).

G = Pressure reducing valve installed between pilot valve and main body with fixed setting:

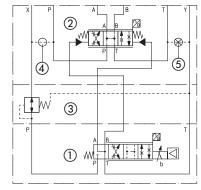
DPZA-2 = 28 bar

DPZA-1, -4 and -4M = 40 bar

It is advisable for valves with internal pilot in case of system pressure higher than 150 bar.

Pressure reducing valve is standard for DPZA-1, for other sizes add /G option.

FUNCTIONAL SCHEME - example of configuration 70



- Pilot valve
- ② Main stage
- ③ Pressure reducing valve
- 4) Plug to be added for external pilot trough port X
- ⑤ Plug to be removed for internal drain through port T

## 15 ELECTRONIC OPTIONS

- I = It provides 4 ÷ 20 mA current reference signal, instead of the standard ±10 VDC.
  Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 VDC or ±20 mA.
  It is normally used in case of long distance between the machine control unit and the valve or where the reference signal can be affected by electrical noise; the valve functioning is disabled in case of reference signal cable breakage.
- C = Only for SP, SF, SL

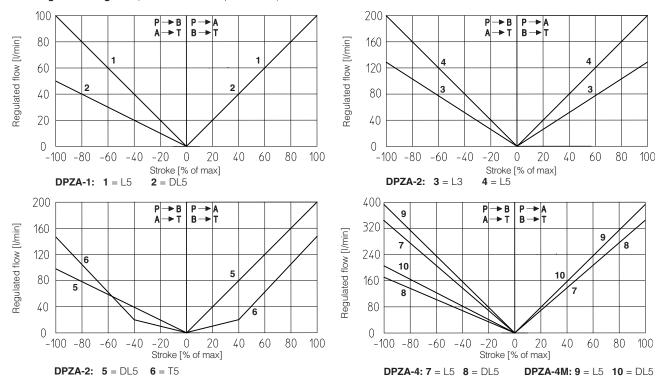
Option /C is available to connect pressure (force) transducers with 4 ÷ 20 mA current output signal, instead of the standard ±10 VDC. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 VDC or ±20 mA.

### 16 POSSIBLE COMBINED OPTIONS

**Hydraulic options**: all combination possible **Electronics options**: /Cl (only for **SP**, **SF**, **SL**)



## 17.1 Regulation diagrams (values measure at $\Delta p$ 10 bar P-T)

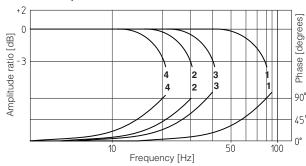


Note: Hydraulic configuration vs. reference signal for configurations 60 and 70 (standard and option /B)

$$\text{Reference signal } \begin{array}{c} 0 \ \div \ +10 \ \text{V} \\ 12 \ \div \ 20 \ \text{mA} \end{array} \right\} \ P \rightarrow \text{A / B} \rightarrow \text{T} \qquad \text{Reference signal } \begin{array}{c} 0 \ \div \ -10 \ \text{V} \\ 4 \ \div \ 12 \ \text{mA} \end{array} \right\} P \rightarrow \text{B / A} \rightarrow \text{T}$$

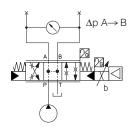
#### 17.2 Bode diagrams

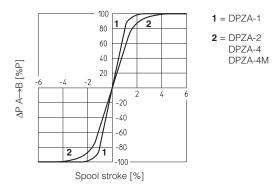
Stated at nominal hydraulic conditions.



**1** = 
$$\frac{DPZA-1}{DPZA-2}$$
 \( \pm \) ± 5% \( 2 = \frac{DPZA-1}{DPZA-2} \) ± 100% \( 3 = \frac{DPZA-4}{DPZA-4M} \) ± 5% \( 4 = \frac{DPZA-4}{DPZA-4M} \) ± 100% \( 10 = \frac{1}{2} \)

#### 17.3 Pressure gain





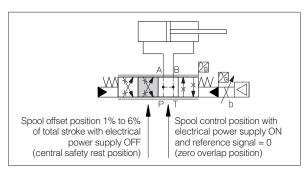
### 17.4 Safety rest position - configuration 70

In absence of electric power supply (+24 VDC), the valve main spool is moved by the springs force to the **central safety rest position** characterized by a small offset of about 1% to 6% of the total stroke in P-B / A-T configuration.

This is specifically designed to avoid that in case of accidental interruption of the electrical power supply to the valve, the actuator moves towards an undefined direction (due to the tolerances of the zero overlap spool), with potential risk of damages or personnel injury.

Thanks to the **central safety rest position** the actuator movement is suddenly stopped and it is recovered at very low speed towards the direction corresponding to the P-B/ A-T connection.

The main spool moves to the closed loop control position (zero overlap) when the pilot pressure is activated, the valve is fed with power supply +24~VDC and reference input = 0V (or 12~mA for option /I) is applied to the driver.



#### 18 POWER SUPPLY AND SIGNALS SPECIFICATIONS

Generic electrical output signals of the valve (e.g. fault or monitor signals) must not be directly used to activate safety functions, like to switch-ON/OFF the machine's safety components, as prescribed by the European standards (Safety requirements of fluid technology systems and components-hydraulics, EN-982).

#### 18.1 Power supply (V+ and V0)

The power supply must be appropriately stabilized or rectified and filtered: apply at least a 10000  $\mu$ F/40 V capacitance to single phase rectifiers or a 4700  $\mu$ F/40 V capacitance to three phase rectifiers.

A safety fuse is required in series to each power supply: 2,5 A time lag fuse.

### 18.2 Power supply for driver's logic and communication (VL+ and VL0)

The power supply for driver's logic and communication must be appropriately stabilized or rectified and filtered: apply at least a 10000  $\mu$ F/40 V capacitance to single phase rectifiers or a 4700  $\mu$ F/40 V capacitance to three phase rectifiers.

The separate power supply for driver's logic on pin 3 and 4, allow to remove solenoid power supply from pin 1 and 2 maintaining active the diagnostics, USB and fieldbus communications.

A safety fuse is required in series to each driver's logic and communication power supply: 500 mA fast fuse.

#### 18.3 Flow reference input signal (Q\_INPUT+)

The driver controls in closed loop the valve spool position proportionally to the external reference input signal. Reference input signal is factory preset according to selected valve code, defaults are  $\pm 10$  VDC for standard and  $4 \div 20$  mA for /I option.

Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of  $\pm 10$  VDC or  $\pm 20$  mA. Drivers with fieldbus interface can be software set to receive reference signal directly from the machine control unit (fieldbus reference). Analog reference input signal can be used as on-off commands with input range  $0 \div 24$ VDC.

#### 18.4 Pressure or force reference input signal (F\_INPUT+) - only SP, SF, SL

Functionality of F\_INPUT+ signal (pin 12), is used as reference for the driver pressure/force closed loop (see tech. table FX500). Reference input signal is factory preset according to selected valve code, defaults are  $\pm 10$  VDC for standard and  $4 \div 20$  mA for /I option. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of  $\pm 10$  VDC or  $\pm 20$  mA. Drivers with fieldbus interface can be software set to receive reference signal directly by the machine control unit (fieldbus reference). Analog reference input signal can be used as on-off commands with input range  $0 \div 24$ VDC.

#### 18.5 Flow monitor output signal (Q\_MONITOR)

The driver generates an analog output signal proportional to the actual spool position of the valve; the monitor output signal can be software set to show other signals available in the driver (e.g. analog reference, fieldbus reference, pilot spool position).

Monitor output signal is factory preset according to selected valve code, defaults are ±10 VDC for standard and 4 ÷ 20 mA for /l option. Output signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 VDC or ± 20 mA.

### 18.6 Pressure or force monitor output signal (F\_MONITOR) - only for SP, SF, SL

The driver generates an analog output signal proportional to alternated pressure/force control; the monitor output signal can be software set to show other signals available in the driver (e.g. analog reference, force reference).

Monitor output signal is factory preset according to selected valve code, defaults are ±10 VDC for standard and 4 ÷ 20 mA for /l option. Output signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 VDC or ± 20 mA.

#### 18.7 Enable input signal (ENABLE)

To enable the driver, supply a 24 VDC on pin 6: Enable input signal allows to enable/disable the current supply to the solenoid, without removing the electrical power supply to the driver; it is used to active the communication and the other driver functions when the valve must be disabled for safety reasons. This condition **does not comply** with norms IEC 61508 and ISO 13849. Enable input signal can be used as generic digital input by software selection.

#### 18.8 Fault output signal (FAULT)

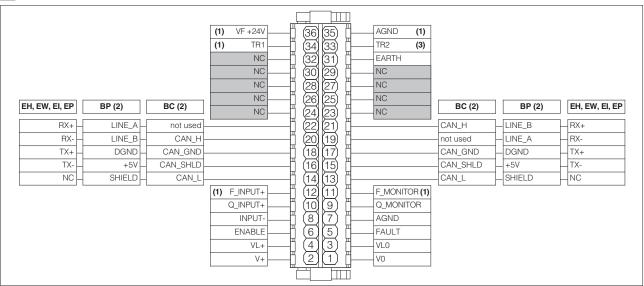
Fault output signal indicates fault conditions of the driver (solenoid short circuits/not connected, reference signal cable broken for 4 ÷ 20 mA input, spool position transducer cable broken, etc.). Fault presence corresponds to 0 VDC, normal working corresponds to 24 VDC. Fault status is not affected by the Enable input signal. Fault output signal can be used as digital output by software selection.

#### 18.9 Remote pressure/force transducer input signal - only for SP, SF, SL

Analog remote pressure transducers or load cell can be directly connected to the driver.

Analog input signal is factory preset according to selected valve code, defaults are ±10 VDC for standard and 4 ÷ 20 mA for /C option. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 VDC or ± 20 mA. Refer to pressure/force transducer characteristics to select the transducer type according to specific application requirements (see table FX500).

## 19 TERMINAL BOARD OVERVIEW



(1) connections available only SP, SF, SL

(2) For BC and BP executions the fieldbus connections have an internal pass-through connection

(3) connection available only SF



## 20 ELECTRONIC CONNECTIONS

## 20.1 Main connections signals

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS	NOTES
	1	V0	Power supply 0 Vpc	Gnd - power supply
	2	V+	Power supply 24 Vdc	Input - power supply
	3	VL0	Power supply 0 Vpc for driver's logic and communication	Gnd - power supply
	4	VL+	Power supply 24 Vpc for driver's logic and communication	Input - power supply
	5	FAULT	Fault (0 Vbc) or normal working (24 Vbc), referred to VL0	Output - on/off signal
	6	ENABLE	Enable (24 Vpc) or disable (0 Vpc) the driver, referred to VL0	Input - on/off signal
	7	AGND	Analog ground	Gnd - analog signal
A	8	INPUT-	Negative reference input signal for Q_INPUT+ and F_INPUT+	Input - analog signal
	9	Q_MONITOR	Flow monitor output signal: ±10 Vpc / ±20 mA maximum range, referred to AGND Defaults are: ±10 Vpc for standard and 4 ÷ 20 mA for /I option	Output - analog signal <b>Software selectable</b>
	10	Q_INPUT+	Flow reference input signal: ±10 Vpc / ±20 mA maximum range Defaults are: ±10 Vpc for standard and 4 ÷ 20 mA for /l option	Input - analog signal Software selectable
	11	F_MONITOR	Pressure/Force monitor output signal: $\pm 10$ Vpc / $\pm 20$ mA maximum range, referred to AGND (1) Defaults are: $\pm 10$ Vpc for standard and 4 $\div$ 20 mA for /I option	Output - analog signal <b>Software selectable</b>
	12	F_INPUT+	Pressure/Force reference input signal: ±10 Vbc / ±20 mA maximum range (1) Defaults are: ±10 Vbc for standard and 4 ÷ 20 mA for /l option	Input - analog signal Software selectable
	31	EARTH	Internally connected to driver housing	

(1) Available only for SP, SF, SL

### 20.2 USB connector - M12 - 5 pin always present

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS	Driver view	B
	1	+5V_USB	Power supply	1 - 2	
	2	ID	Identification	5	
$\mid B \mid$	3	GND_USB	Signal zero data line		
	4	D-	Data line -	4 - (famala)	
	5	D+	Data line +	(female)	

## 20.3 BC fieldbus execution connections

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
	14	CAN_L	Bus line (low)
<b>~</b> 4	16	CAN_SHLD	Shield
(;1	18	CAN_GND	Signal zero data line
<b>.</b>	20	CAN_H	Bus line (high)
	22	not used	Pass-through connection (1)

	ABLE RANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
	13	CAN_L	Bus line (low)	
	-	15	CAN_SHLD	Shield
(	;2	17	CAN_GND	Signal zero data line
	_	19	not used	Pass-through connection (1)
		21	CAN_H	Bus line (high)

(1) Pin 19 and 22 can be fed with external +5V supply of CAN interface

## 20.4 BP fieldbus execution connections

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
	14	SHIELD	
<b>~</b> 4	16	+5V	Power supply
(;1	18	DGND	Data line and termination signal zero
<b>O</b> .	20	LINE_B	Bus line (low)
	22	LINE_A	Bus line (high)

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
	13	SHIELD	
	15	+5V	Power supply
(;2	17	DGND	Data line and termination signal zero
<u> </u>	19	LINE_A	Bus line (high)
	21	LINE_B	Bus line (low)

### 20.5 EH, EW, EI, EP fieldbus execution connections

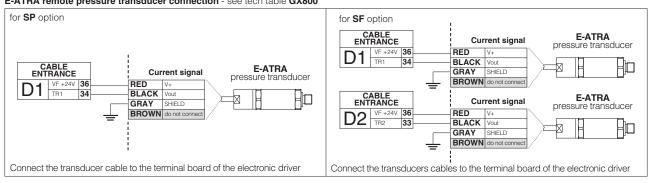
CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
	14	NC	do not connect
<b>~</b> 4	16	TX-	Transmitter
( ) 1	18	TX+	Transmitter
<b>.</b>	20	RX-	Receiver
(input)	22	RX+	Receiver

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
	13	NC	do not connect
	15	TX-	Transmitter
(;2	17	TX+	Transmitter
<u> </u>	19	RX-	Receiver
(output)	21	RX+	Receiver

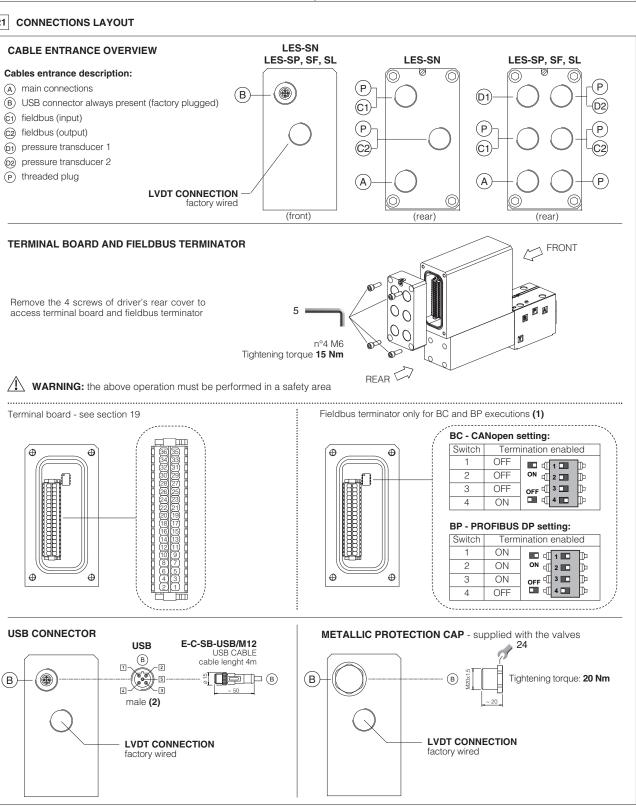
## 20.6 Remote pressure transducer connector - only for SP, SF, SL

CABLE ENTRANCES	PIN	SIGNAL	TECHNICAL SPECIFICATIONS	NOTES	SP, SL - Single Voltage	transducer (1) Current	SF - Double tr Voltage	ansducers (1) Current
D1	33	TR2	2nd signal transducer ±10 Vpc / ±20 mA maximum range	Input - analog signal Software selectable	/	/	Connect	Connect
וטו	34	TR1	1st ignal transducer ±10 Vpc / ±20 mA maximum range	Input - analog signal  Software selectable	Connect	Connect	Connect	Connect
D2	35	AGND	Common gnd for transducer power and signals	Common gnd	Connect	/	Connect	/
	36	VF +24V	Power supply +24Vpc	Output - power supply	Connect	Connect	Connect	Connect

### E-ATRA remote pressure transducer connection - see tech table GX800



#### 21 CONNECTIONS LAYOUT



- (1) Drivers with BC and BP fieldbus interface are delivered by default 'Not Terminated'. All switches are set OFF
- (2) Pin layout always referred to driver's view

## 21.1 Cable glands and threaded plug for LES-SN - see tech table KX800

Communication	То	be ordere	ed separat	ely	Cable entrance	
interfaces		gland entrance		ed plug  entrance	overview	Notes
NP	1	А	none	none	(P) (A)	Cable entrance A is open for costumers  Cable entrance P are factory plugged
BC, BP, EH, EW, EI, EP "via stub" connection	2	C1	1	C2		Cable entrance A, C1, C2 are open for costumers
BC, BP, EH, EW, EI, EP "daisy chain" connection	3	C1 C2 A	none	none		Cable entrance A, C1, C2 are open for costumers

## **21.2 Cable glands and threaded plug for LES-SP, SL** - see tech table $\mathbf{KX800}$

Communication	То	be ordere	ed separat	ely	Cable entrance	
interfaces	Cable	gland entrance		ed plug entrance	overview	Notes
NP	2	D1 A	none	none	60 P 60 P 60 P	Cable entrance A, D1 are open for costumers  Cable entrance P are factory plugged
BC, BP, EH, EW, EI, EP "via stub" connection	3	D1 C1 A	1	C2	90 90 90 90 90 90 90 90 90 90 90 90 90 9	Cable entrance A, C1, C2, D1 are open for costumers  Cable entrance P are factory plugged
BC, BP, EH, EW, EI, EP "daisy chain" connection	4	D1 C1 - C2 A	none	none	00 00 00 00 00 00 00 00 00 00 00 00 00	Cable entrance A, C1, C2, D1 are open for costumers  Cable entrance P are factory plugged

### 21.3 Cable glands and threaded plug for LES-SF - see tech table KX800

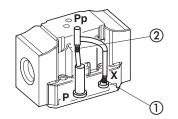
Communication	То	be ordere	ed separat	ely	Cable entrance	
interfaces		gland entrance	Thread quantity	ed plug entrance	overview	Notes
NP	3	D1 D2 A	none	none	61 P P 62 A P	Cable entrance A, D1, D2 are open for costumers  Cable entrance P are factory plugged
BC, BP, EH, EW, EI, EP "via stub" connection	4	D1 - D2 C1 A	1	C2	900 900 900 AP	Cable entrance A, C1, C2, D1, D2 are open for costumers  Cable entrance P is factory plugged
BC, BP, EH, EW, EI, EP "daisy chain" connection	5	D1 - D2 C1 - C2 A	none	none	000 000 000 000 000 000	Cable entrance A, C1, C2, D1, D2 are open for costumers  Cable entrance P is factory plugged

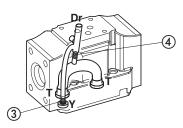
### 22 PLUGS LOCATION FOR PILOT/DRAIN CHANNELS

Depending on the position of internal plugs, different pilot/drain configurations can be obtained as shown below. To modify the pilot/drain configuration, proper plugs must only be interchanged. The plugs have to be sealed using loctite 270. Standard valves configuration provides internal pilot and external drain

#### DPZA-1 Pilot channels



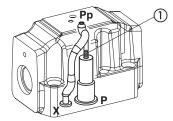


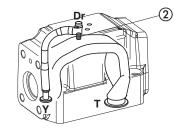


Internal piloting: blinded plug SP-X300F ① in X; External piloting: blinded plug SP-X300F ② in Pp; Internal drain: blinded plug SP-X300F ③ in Y; External drain: blinded plug SP-X300F ④ in Dr.

#### DPZA-2 Pilot channels







 Internal piloting:
 Without blinded plug SP-X300F ①;

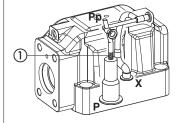
 External piloting:
 Add blinded plug SP-X300F ①;

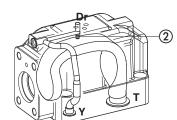
 Internal drain:
 Without blinded plug SP-X300F ②;

 External drain:
 Add blinded plug SP-X300F ②.

### DPZA-4 Pilot channels

#### Drain channels





 Internal piloting:
 Without blinded plug SP-X500F ①;

 External piloting:
 Add blinded plug SP-X500F ①;

 Internal drain:
 Without blinded plug SP-X300F ②;

 External drain:
 Add blinded plug SP-X300F ②.

### 23 FASTENING BOLTS AND SEALS

Туре	Size	Fastening bolts	Seals
	<b>1</b> = 10	4 socket head screws M6x40 class 12.9	5 OR 2050; Diameter of ports A, B, P, T: Ø 11 mm (max)
	1 = 10	Tightening torque = 15 Nm	2 OR 108 Diameter of ports X, Y: Ø = 5 mm (max)
	<b>2</b> = 16	4 socket head screws M10x50 class 12.9 Tightening torque = 70 Nm	4 OR 130; Diameter of ports A, B, P, T: Ø 20 mm (max)
DPZA	2 - 10	2 socket head screws M6x45 class 12.9 Tightening torque = 15 Nm	2 OR 2043 Diameter of ports X, Y: Ø = 7 mm (max)
DFZA	<b>4</b> = 25	6 socket head screws M12x60 class 12.9 Tightening torque = 125 Nm	4 OR 4112; Diameter of ports A, B, P, T: Ø 24 mm (max)
			2 OR 3056 Diameter of ports X, Y: Ø = 7 mm (max)
	<b>4M</b> = 27	6 socket head screws M12x60 class 12.9	4 OR 3137; Diameter of ports A, B, P, T: Ø 32 mm (max)
		Tightening torque = 125 Nm	2 OR 3056 Diameter of ports X, Y: Ø = 7 mm (max)

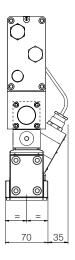
## **DPZA-LES-\*-1**

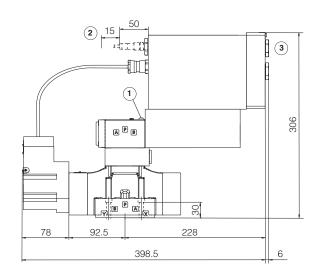
ISO 4401: 2005

Mounting surface: 4401-05-05-0-05

(see table P005)

Mass [kg]						
DPZA-*-17*	13,7					
Option /G	+0,9					





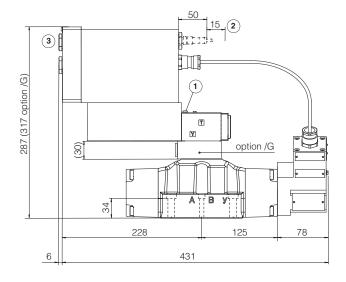
## **DPZA-LES-\*-2**

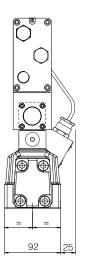
ISO 4401: 2005

Mounting surface: 4401-07-07-0-05

(see table P005)

Mass [kg]							
DPZA-*-27*	17,9						
Option /G	+0,9						





- $\bigcirc$  = Air bleed off
- (2) = Space to remove the USB connector
- (3) = The dimensions of cable glands must be considered (see tech table KX800)

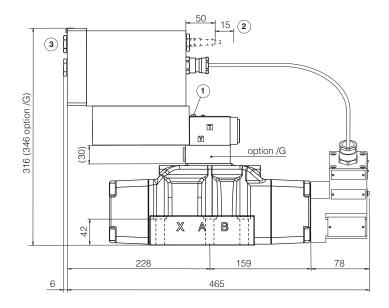
# **DPZA-LES-\*-4 DPZA-LES-\*-4M**

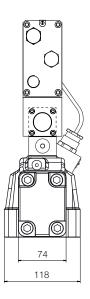
ISO 4401: 2005

Mounting surface: 4401-08-08-0-05

(see table P005)

Mass [kg]								
DPZA-*-4*	23,1							
DPZA-*-4M*	23,1							
Option /G	+0,9							





- 1 = Air bleed off
- (2) = Space to remove the USB connector
- (3) = The dimensions of cable glands must be considered (see tech table **KX800**)

## 25 RELATED DOCUMENTATION