

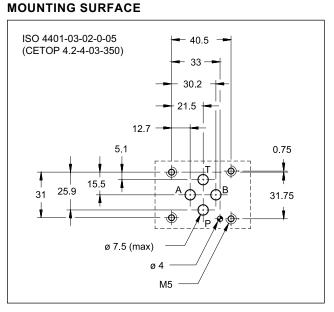
DSE3F

DIRECTIONAL VALVE WITH PROPORTIONAL CONTROL AND ELECTRICAL FEEDBACK SERIES 11

SUBPLATE MOUNTING ISO 4401-03

p max 350 barQ max 40 l/min

OPERATING PRINCIPLE



PERFORMANCES

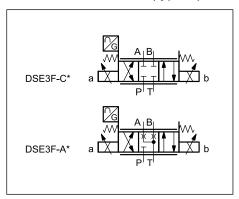
(obtained with mineral oil with viscosity of 36 cSt at 50°C and electronic control card

(obtained with himeral on with viscosity of 50 cot at 50 c	1		
Max operating pressure: - P - A - B ports - T port	bar	350 210	
Nominal flow with ∆p 10 bar P-T	l/min	8 - 16 - 26	
Response times	see paragraph 6		
Hysteresis	% of Q max	< 1,5 %	
Repeatability	% of Q max	< 1 %	
Electrical characteristics, IP	see paragraph 5		
Valve reproducibility		< 5%	
Ambient temperature range	°C	-20 / +60	
Fluid temperature range	°C	-20 / +80	
Fluid viscosity range	cSt	10 ÷ 400	
Fluid contamination degree	according to ISO 4406:1999 class 18/16/13		
Recommended viscosity	cSt	25	
Mass: single solenoid valve double solenoid valve	kg	1,9 2,3	

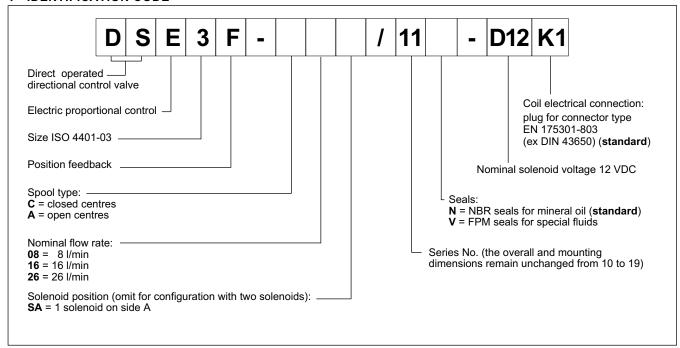
- DSE3F is a direct operated directional valve with proportional control, electrical feedback with ports in compliance with ISO 4401-03 standards.
- It is suitable for directional and speed control of hydraulic actuators.
- The valve opening and hence flow rate can be modulated continuously in proportion to the reference signal.
- The valve must be controlled directly by an external electronic card to maximize the valve performances: the

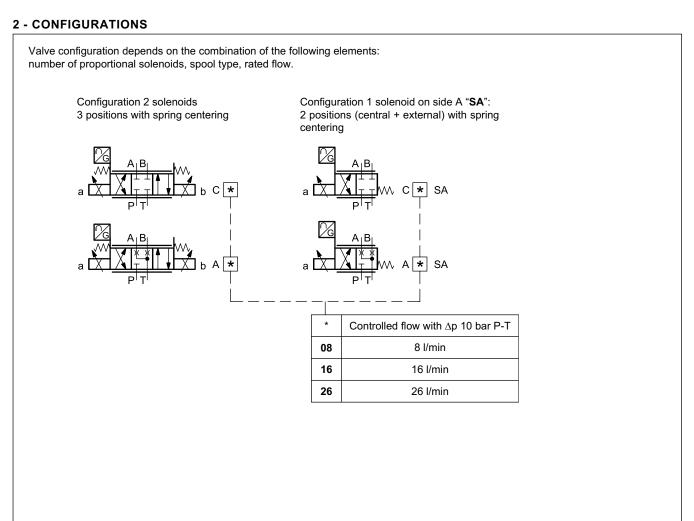
input signal and the signal coming from the valve are compared to obtain an accurate positioning with a reduced hysteresis.

HYDRAULIC SYMBOLS (typical)



1 - IDENTIFICATION CODE







DSE3F

3 - CHARACTERISTIC CURVES

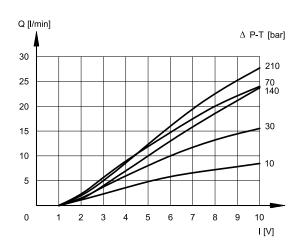
(obtained with mineral oil with viscosity of 36 cSt at 50°C and electronics type UEIK-*RSD)

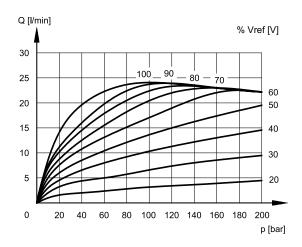
Typical flow rate curves at constant Δp related to the reference signal and measured for the available spools. The Δp values measured between P and T valve ports.



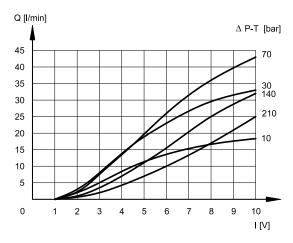


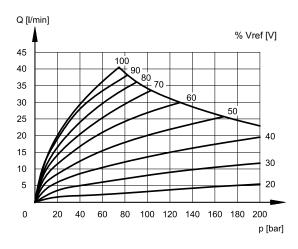
C08 / A08



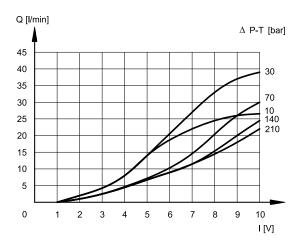


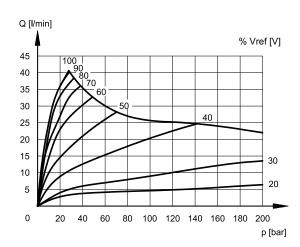
C16 / A16





C26 / A26









4 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals (code N). For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department.

Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

5 - ELECTRICAL CHARACTERISTICS

5.1 - Proportional solenoid

The proportional solenoid comprises two parts: tube and coil.

The tube, screwed to the valve body, contains the armature which is designed to reduce friction to a minimum thereby reducing hysteresis.

The coil is mounted on the tube and secured by means of a lock nut. Only the coil on side B can be rotated through 360°depending on installation clearances.

NOMINAL VOLTAGE	V DC	12
RESISTANCE (AT 20°C)	Ω	3.66
MAXIMUM CURRENT	А	1.88
DUTY CYCLE		100%
ELECTROMAGNETIC COMPATIBILITY (EMC)		ding to /30/EU
CLASS OF PROTECTION Atmospheric agents (IEC EN 60529)	IP	65

5.2 - Position transducer

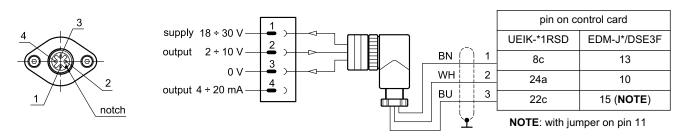
The DSE3F valve has an LVDT type position transducer with amplified signal. This type of transducer allows a precise control of the spool stroke and hence of the set flow rate, improving repeatability and hysteresis characteristics.

The transducer is fitted coaxially on the proportional solenoid and the connector features 360° positioning. The field-wireable mating connector is always included.

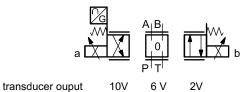
Use a screened cable to avoid interferences.

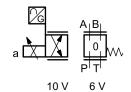
Technical specifications and wiring are indicated here below.

The transducer is protected against polarity inversion on the power line.



signal / stroke





6 - STEP RESPONSE

(obtained with mineral oil with viscosity of 36 cSt at 50°C and electronic control card)

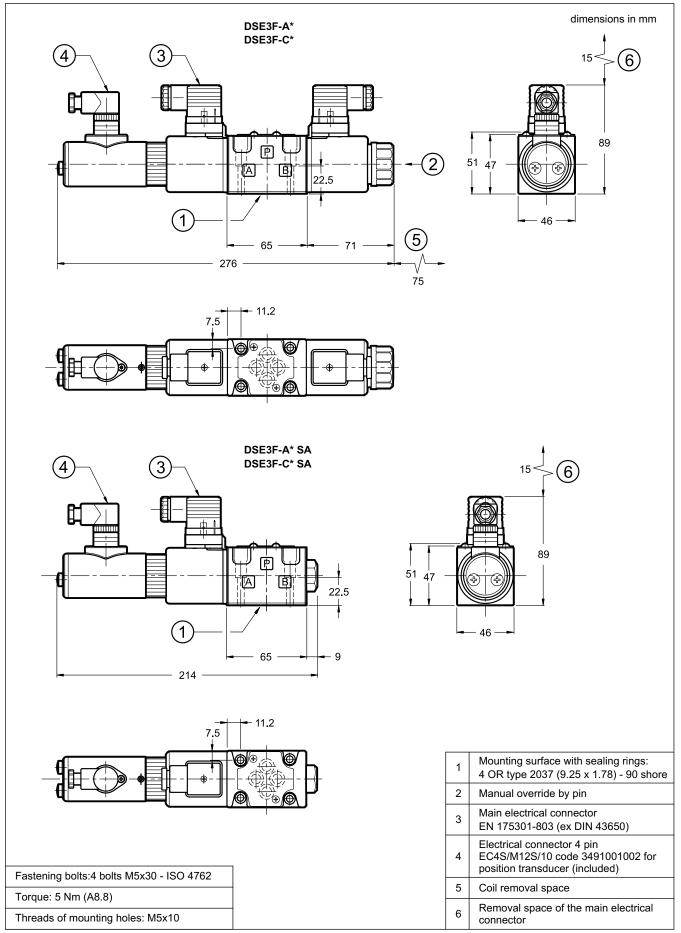
Step response is the time taken for the valve to reach 90% of the set pressure value following a step change of reference signal.

The table illustrates typical response times with the C16 spool and with Δp = 30 bar P-T.

REFERENCE SIGNAL STEP	0 → 100%	100 → 0%
Step response [ms]	30	25

DSE3F **SERIES 11**

7 - OVERALL AND MOUNTING DIMENSIONS





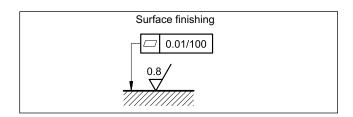


8 - INSTALLATION

DSE3F valves can be installed in any position without impairing correct operation.

Ensure that there is no air in the hydraulic circuit.

Valves are fixed by means of screws or tie rods on a flat surface with planarity and roughness equal to or better than those indicated in the relative symbols. If minimum values are not observed fluid can easily leak between the valve and mounting surface.



9 - ELECTRONIC CONTROL UNITS

EDM-J2/*DSE3F	for double solenoid valve	DIN EN 50022	see cat. 89 255
EDM-J1/*DSE3F	for single solenoid valve	rail mounting	
UEIK-21RSD	for double solenoid valve	Eurocard	see cat. 89 335
UEIK-11RSD	for single solenoid valve	Luiocaid	see cat. 89 315

The card holder for Eurocard electronics is available. See catalogue 89 900.

10 - SUBPLATES

(see catalogue 51 000)

PMMD-Al3G rear ports	
PMMD-AL3G side ports	
Ports dimensions: 3/8" BSP	