![Duplomatic Motion Solutions logo]

DSPE*G*
PROPORTIONAL DIRECTIONAL VALVES, PILOT OPERATED WITH INTEGRATED ELECTRONICS

SUBPLATE MOUNTING

DSPE5G*	CETOP P05
DSPE5RG*	ISO 4401- 05
DSPE7G*	ISO 4401- 07
DSPE8G*	ISO 4401- 08
DSPE10G*	ISO 4401-10
DSPE11G*	ISO 4401-10 oversize ports

OPERATING PRINCIPLE
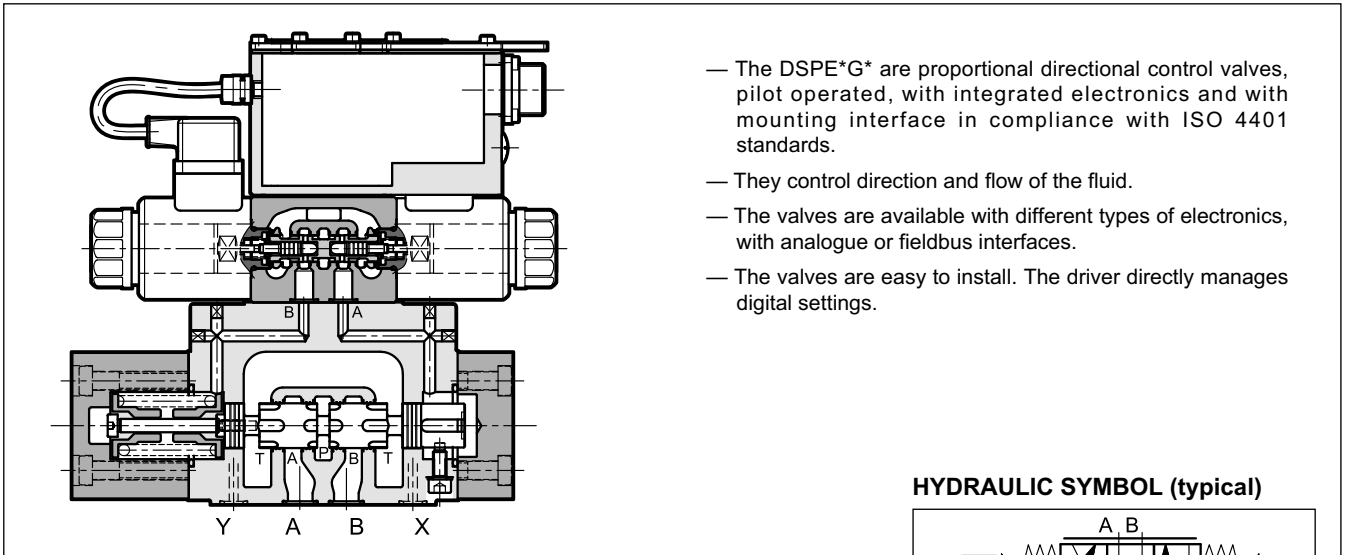
— The DSPE*G* are proportional directional control valves, pilot operated, with integrated electronics and with mounting interface in compliance with ISO 4401 standards.

— They control direction and flow of the fluid.

— The valves are available with different types of electronics, with analogue or fieldbus interfaces.

— The valves are easy to install. The driver directly manages digital settings.
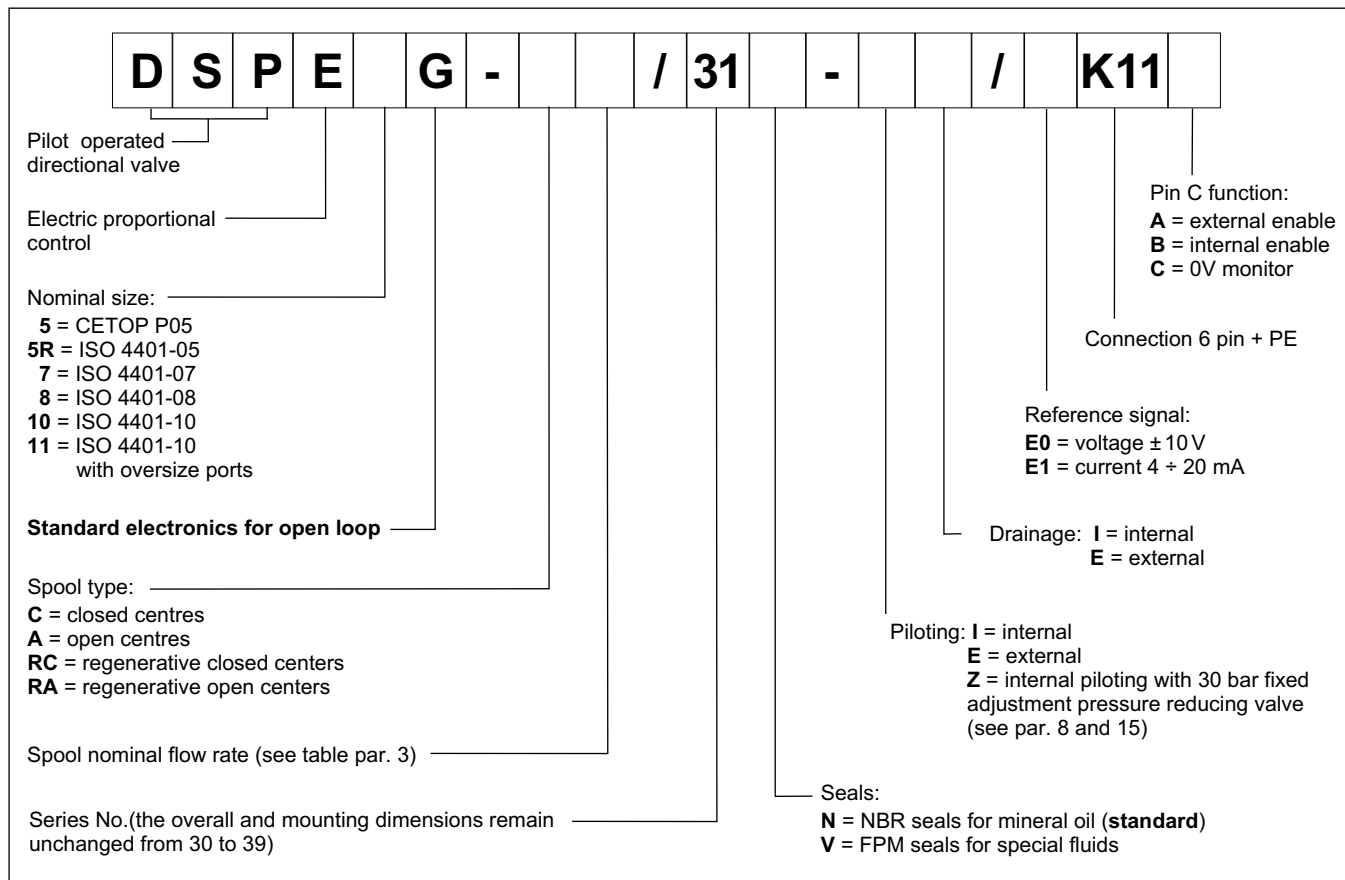
HYDRAULIC SYMBOL (typical)
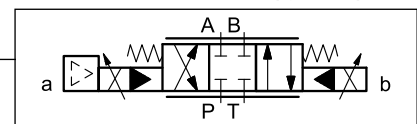
PERFORMANCES
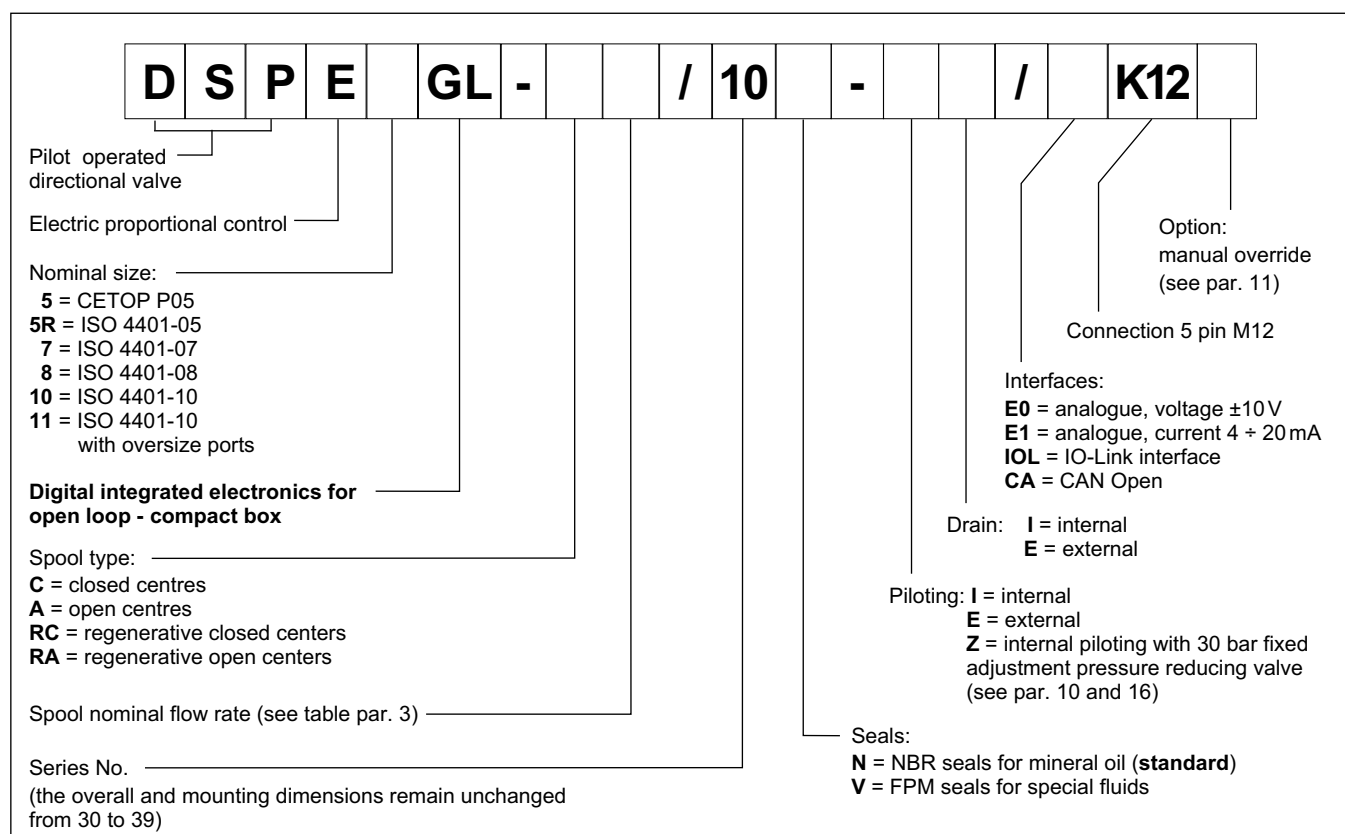(obtained with mineral oil with viscosity of 36 cSt at 50°C and p = 140 bar)

		DSPE5G* DSPE5RG*	DSPE7G*	DSPE8G*	DSPE10G*	DSPE11G*
Max operating pressure: P - A - B ports T port	bar	350 see paragraph 10				
Max flowrate	l/min	180	450	800	1600	2800
Hysteresis	% Q max	< 2 %				
Repeatability	% Q max	< ± 1%				
Electrical characteristics		see paragraph 4				
Ambient temperature range	°C	-20 / +60				
Fluid temperature range	°C	-20 / +80				
Fluid viscosity range	cSt	10 ÷ 400				
Fluid contamination degree		According to ISO 4406:1999 class 18/16/13				
Recommended viscosity	cSt	25				
Mass	kg	7.9	10.1	16.4	53.3	53

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1 - IDENTIFICATION CODES

1.1 - Standard electronics

| D | S | P | E | G | - | | /31 | - | | | / | K11 | |

Pilot operated directional valve

Electric proportional control

Nominal size:
- **5** = CETOP P05
- **5R** = ISO 4401-05
- **7** = ISO 4401-07
- **8** = ISO 4401-08
- **10** = ISO 4401-10
- **11** = ISO 4401-10 with oversize ports

Standard electronics for open loop

Spool type:
- **C** = closed centres
- **A** = open centres
- **RC** = regenerative closed centers
- **RA** = regenerative open centers

Spool nominal flow rate (see table par. 3)

Series No.(the overall and mounting dimensions remain unchanged from 30 to 39)

Pin C function:
- **A** = external enable
- **B** = internal enable
- **C** = 0V monitor

Connection 6 pin + PE

Reference signal:
- **E0** = voltage ±10 V
- **E1** = current 4 ÷ 20 mA

Drainage: **I** = internal
E = external

Piloting: **I** = internal
E = external
Z = internal piloting with 30 bar fixed adjustment pressure reducing valve (see par. 8 and 15)

Seals:
- **N** = NBR seals for mineral oil (**standard**)
- **V** = FPM seals for special fluids

1.2 - Compact electronics

| D | S | P | E | GL | - | | /10 | - | | | / | K12 | |

Pilot operated directional valve

Electric proportional control

Nominal size:
- **5** = CETOP P05
- **5R** = ISO 4401-05
- **7** = ISO 4401-07
- **8** = ISO 4401-08
- **10** = ISO 4401-10
- **11** = ISO 4401-10 with oversize ports

Digital integrated electronics for open loop - compact box

Spool type:
- **C** = closed centres
- **A** = open centres
- **RC** = regenerative closed centers
- **RA** = regenerative open centers

Spool nominal flow rate (see table par. 3)

Series No.
(the overall and mounting dimensions remain unchanged from 30 to 39)

Option: manual override (see par. 11)

Connection 5 pin M12

Interfaces:
- **E0** = analogue, voltage ±10 V
- **E1** = analogue, current 4 ÷ 20 mA
- **IOL** = IO-Link interface
- **CA** = CAN Open

Drain: **I** = internal
E = external

Piloting: **I** = internal
E = external
Z = internal piloting with 30 bar fixed adjustment pressure reducing valve (see par. 10 and 16)

Seals:
- **N** = NBR seals for mineral oil (**standard**)
- **V** = FPM seals for special fluids

1.3 - Electronics with fieldbus communication

D	S	P	E		GH	-			/31	-			-	K16	/			

Pilot operated directional valve

Electric proportional control

Nominal size:
5 = CETOP P05
5R = ISO 4401-05
7 = ISO 4401-07
8 = ISO 4401-08
10 = ISO 4401-10
11 = ISO 4401-10 with oversize ports

Digital integrated electronics for open loop with fieldbus communication

Spool type:
C = closed centres
A = open centres
RC = regenerative closed centers
RA = regenerative open centers

Spool nominal flow rate (see table par. 3)

Series No.
(the overall and mounting dimensions remain unchanged from 30 to 39)

Seals:
N = NBR seals for mineral oil (**standard**)
V = FPM seals for special fluids

Piloting:
I = internal
E = external
Z = internal piloting with 30 bar fixed adjustment pressure reducing valve (see par. 8 and 15)

X4 Analogue transducer:
0 = none
1 = version 1 (single /double transducer)

X7 Digital transducer:
0 = none
1 = version 1 (SSI type)
2 = version 2 (Encoder type)

X2, X3 Field BUS type:
CA = CAN Open
PD = PROFIBUS DP
EC = EtherCAT
EN = Ethernet /IP
PN = Profinet
PL = PowerLink

X1 Main connector configuration:
D1 = one command
D0 = full digital version
(on request - available for reference signal FD type only)

Connection 11 pin + PE

Reference signal:
E0 = voltage ±10 V   **E1** = current 4 ÷ 20 mA
FD = full digital version (on request)

Drain:
I = internal
E = external

2 - COMPARISON AMONG INTEGRATED ELECTRONICS

G type   **GL type**   **GH type**

dimensions in mm

96

77

134

| 1	Connection 6 pin + PE
2	Connection M12 5 pin, code A, male
X1	Main connection 11 pin + PE
X2	Fieldbus communication (IN)
X3	Fieldbus communication (OUT)
X4	Connection for analogue transducer
X7	Connection for digital transducer

NOTE 1: Depending on the chosen version, X4 and X7 connections may not be present. Please refer to sections 5, 6 and 7 for connections descriptions and pinouts.
NOTE 2: Related mating connectors have to be ordered separately. See catalogue 89 000.

3 - AVAILABLE CONFIGURATIONS

The valve configuration depends on the combination of spool type and rated flow.

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3 positions with spring centreing
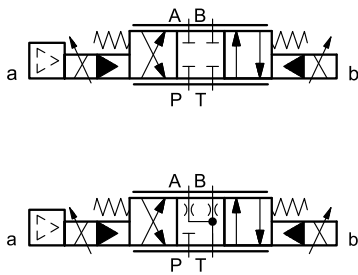
valve type	*	Nominal flow with Δp 10 bar P-T
DSPE5G* DSPE5RG*	80	80 l/min
	80 / 40	80 (P-A) / 40 (B-T) l/min
DSPE7G*	100	100 l/min
	150	150 l/min
	150 / 75	150 (P-A) / 75 (B-T) l/min
DSPE8G*	200	200 l/min
	300	300 l/min
	300 / 150	300 (P-A) / 150 (B-T) l/min
DSPE10G*	350	350 l/min
	500	500 l/min
	500 / 250	500 (P-A) / 250 (B-T) l/min
DSPE11G*	800	800 l/min
	800 / 500	800 (P-A) / 500 (B-T) l/min

C [*]
A [*]

regenerative spool
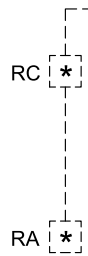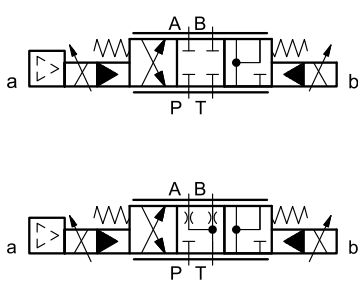
valve type	*	Nominal flow with Δp 10 bar P-T
DSPE7G*	150/75	150 (P-A) /75 (B-T) l/min
DSPE8G*	300/150	300 (P-A) /150 (B-T) l/min
DSPE10G*	500/250	500 (P-A) /250 (B-T) l/min

RC [*]
RA [*]

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4 - ELECTRONICS COMMON DATA

Duty cycle		100% (continuous operation)
Protection class according to EN 60529		IP65 / IP67
Supply voltage	V DC	24 (from 19 to 30 VDC), ripple max 3 Vpp
Power consumption	VA	25
Maximum solenoid current	A	1.88
Fuse protection, external	A	3
Managed breakdowns		Overload and electronics overheating, cable breakdown, supply voltage failures
Electromagnetic compatibility (EMC) emissions EN 61000-6-4, immunity EN 61000-6-2		According to 2014/30/EU standards

5 - DSPE*G - STANDARD ELECTRONICS

5.1 - Electrical characteristics

Command signal: voltage (E0) current (E1)	V DC mA	± 10 (Impedance Ri = 11 kOhm) 4 ÷ 20 (Impedance Ri = 58 Ohm)
Monitor signal (current to solenoid): voltage (E0) current (E1)	V DC mA	± 10 (Impedance Ro > 1 kOhm) 4 ÷ 20 (Impedance Ro = 500 Ohm)
Communication for diagnostic		LIN-bus Interface (by means of the optional kit)
Connection		6 pin + PE (MIL-C-5015-G - DIN EN 175201-804)

5.2 - On-board electronics diagrams

VERSION A - External Enable
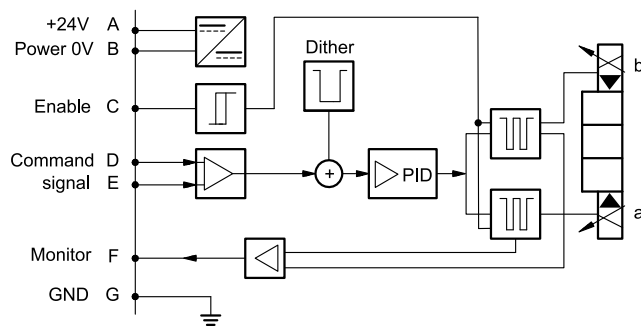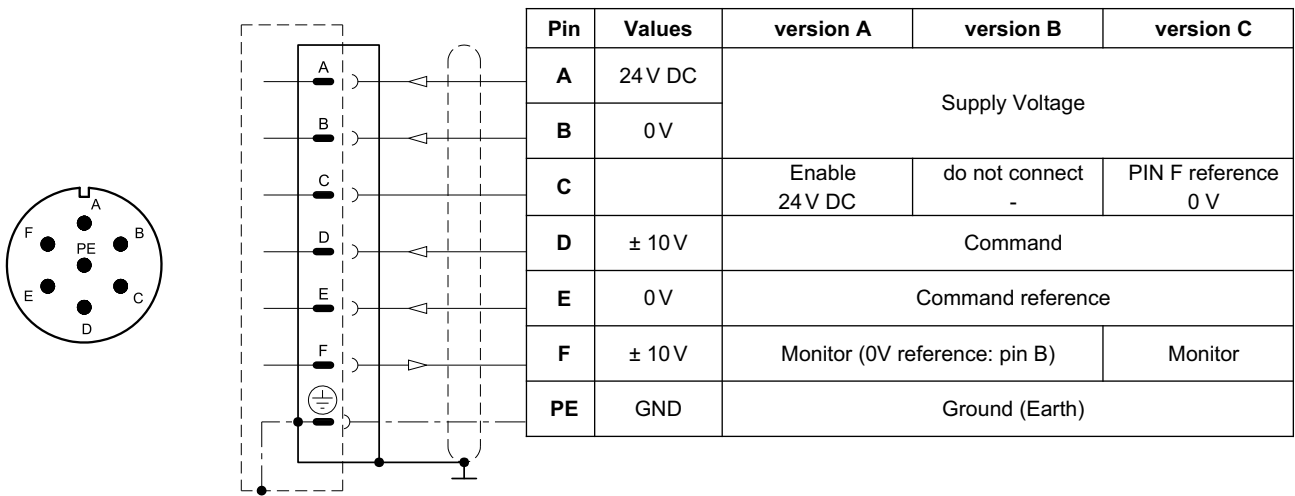

VERSION B - Internal Enable

VERSION C - 0V Monitor

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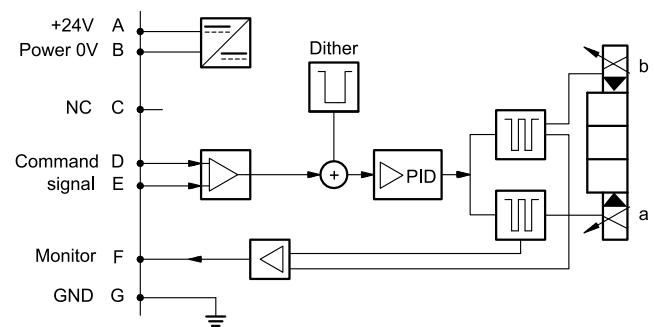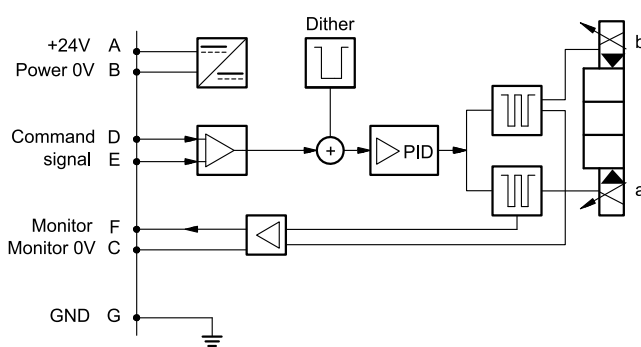
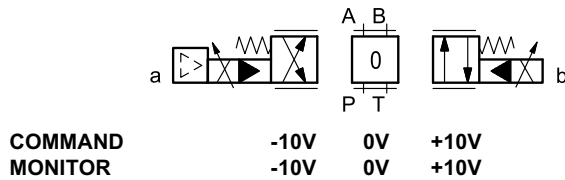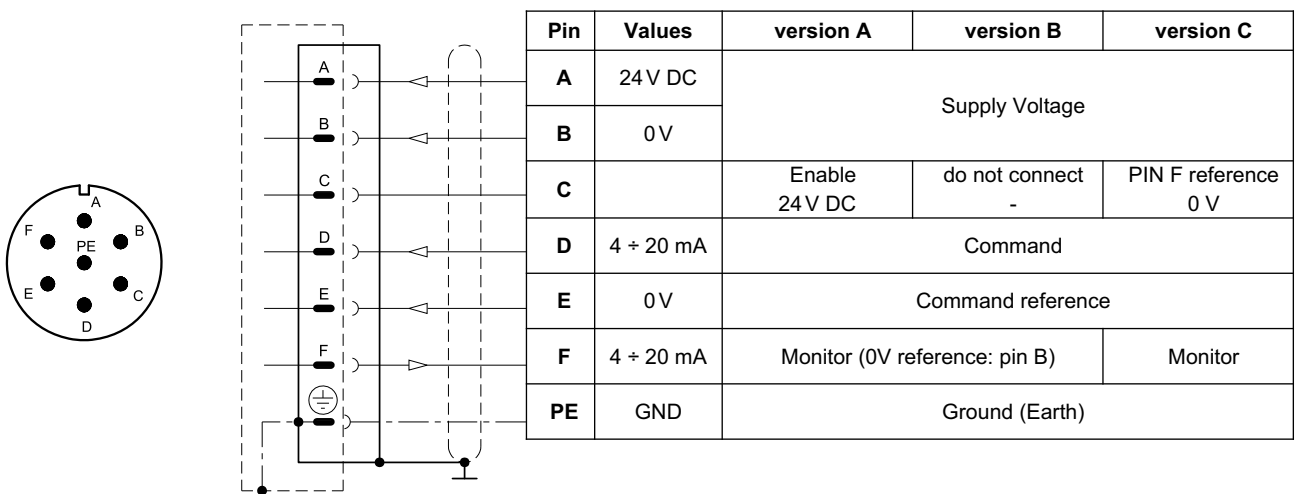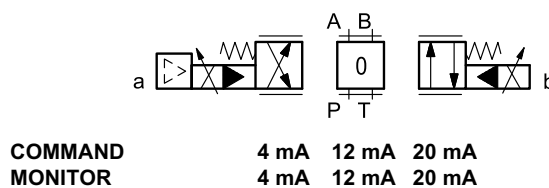### 5.3 - Versions with voltage command (E0)

The reference signal is between -10V and +10V on double solenoid valves, and 0 ÷ 10V on single solenoid valves. The monitor feature of versions B and C becomes available with a delay of 0,5 sec from the power-on of the card.

COMMAND	-10V	0V	+10V
MONITOR	-10V	0V	+10V

Pin	Values	version A	version B	version C
A	24 V DC	Supply Voltage		
B	0 V			
C		Enable 24 V DC	do not connect -	PIN F reference 0 V
D	± 10 V	Command		
E	0 V	Command reference		
F	± 10 V	Monitor (0V reference: pin B)		Monitor
PE	GND	Ground (Earth)		

5.4 - Versions with current command (E1)

The reference signal is supplied in current 4 ÷ 20 mA. If the current for command is lower the card shows a breakdown cable error. To reset the error is sufficient to restore the signal.

The monitor feature of versions B and C becomes available with a delay of 0,5 sec from the power-on of the card.

COMMAND	4 mA	12 mA	20 mA
MONITOR	4 mA	12 mA	20 mA

| Pin	Values	version A	version B	version C
A	24 V DC	Supply Voltage		
B	0 V			
C		Enable 24 V DC	do not connect -	PIN F reference 0 V
D	4 ÷ 20 mA	Command		
E	0 V	Command reference		
F	4 ÷ 20 mA	Monitor (0V reference: pin B)		Monitor
PE	GND	Ground (Earth)		

6 - DSPE*GL - COMPACT ELECTRONICS

In versions 'IOL' and 'CA' pin 3 and pin 5 are galvanic isolated up to100 V to avoid earth loops. In IO-Link networks, the length of the connecting cables is limited to 20 metres.

6.1 - Electrical characteristics

Command signal: voltage (E0)	V DC		±10 (Impedance Ri = 11 kOhm)
current (E1)	mA		4 ÷ 20 (Impedance Ri = 58 Ohm)
Monitor signal (current to solenoid): voltage (E0)	V DC		0 ÷ 5 (Impedance Ro > 1 kOhm)
current (E1)	mA		4 ÷ 20 (Impedance Ro = 500 Ohm)
IO-Link communication (IOL): Data rate	kBaud		IO-Link Port Class B 230,4
Can Open communication (CA): Data rate	kbit		10 ÷ 1000
Connection			5-pin M12 code A (IEC 61076-2-101)

6.2 - Pin tables

'E0' connection
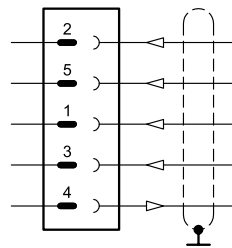
Pin	Values	Function
2	24 V DC	Supply voltage (solenoid and logic)
5	0 V	
1	± 10 V	Command
3	0V	Command reference
4	0 ÷ 5V	Monitor (0V reference: pin 5)

'E1' connection
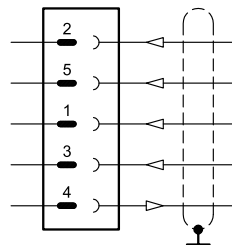
Pin	Values	Function
2	24 V DC	Supply voltage (solenoid and logic)
5	0 V	
1	4 ÷ 20 mA	Command
3	0V	Command reference
4	4 ÷ 20 mA	Monitor (0V reference: pin 5)

'IOL' connection
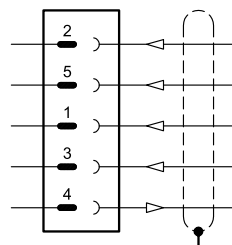
Pin	Values		Function
2	2L+	24 V DC	Supply of the power stage
5	2L-	0 V (GND)	Internal galvanic isolation from PIN 3
1	1L+	+24 V DC	IO-Link supply voltage
3	1L-	0V (GND)	
4	C/Q		IO-Link Communication

'CA' connection
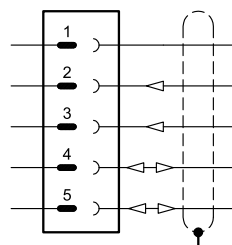
Pin	Values	Function
1	CAN_SH	Shield
2	24 V DC	Supply voltage
3	0 V (GND)	
4	CAN H	Bus line (high)
5	CAN_L	Bus line (low)

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7 - DSPE*GH - FIELDBUS ELECTRONICS

The 11+ PE pin connection allows separate supply voltage for electronics and solenoids.

Command - valve position schemes as for the standard electronics. Please refer to pictures in par. 5.3 and 5.4.

7.1 - Electrical characteristics

Command signal:
  voltage (E0)
  current (E1)
  digital (FD)
	V DC
	mA
		±10 (Impedance Ri = 11 kOhm)
		4 ÷ 20 (Impedance Ri = 58 Ohm)
		via fieldbus

Monitor signal (current to solenoid):
  voltage (E0)
  current (E1)
	V DC
	mA
		±10 (Impedance Ro > 1 kOhm)
		4 ÷ 20 (Impedance Ro = 500 Ohm)

Communication / diagnostic		via Bus register

Communication interface standards
  CAN Open
  PROFIBUS DP
  EtherCAT, Ethernet /IP, Profinet, PowerLink
		EN 50325-4 + DS408
		EN 50170-2 / IEC 61158
		IEC 61158

Communication physical layer
  CAN Open
  PROFIBUS DP
  EtherCAT, Ethernet /IP, Profinet, PowerLink
		optical insulated CAN ISO 11898
		optical insulated RS485
		fast ethernet, insulated 100 Base TX

Power connection		11 pin + PE (DIN 43651)

7.2 - X1 Main connection pin table
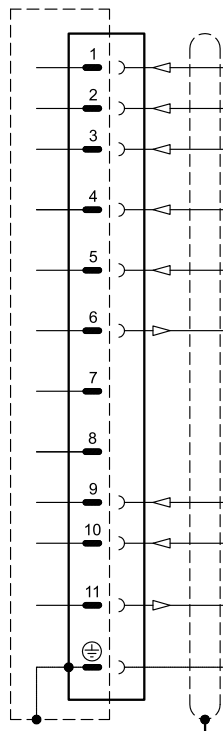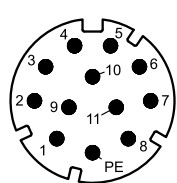
D1: one command

Pin	Values	Function
1	24 V DC	Main supply voltage
2	0 V	Main supply voltage
3	24V DC	Enable
4	± 10 V (E0) 4 ÷ 20 (E1)	Command
5	0 V	Command reference signal
6	± 10 V (E0) 4 ÷ 20 (E1)	Monitor (0V reference pin 10)
7	NC	do not connect
8	NC	do not connect
9	24 V DC	Logic and control supply
10	0 V	Logic and control supply
11	24 V DC	Fault (0V DC) or normal working (24V DC) (0V reference pin 2)
12	GND	Ground (Earth)

D0: full digital

Pin	Values	Function
1	24 V DC	Main supply voltage
2	0 V	Main supply voltage
3	24V DC	Enable
4	NC	do not connect
5	NC	do not connect
6	NC	do not connect
7	NC	do not connect
8	NC	do not connect
9	24 V DC	Logic and control supply
10	0 V	Logic and control supply
11	24 V DC	Fault (0V DC) or normal working (24V DC) (0V ref. pin 2)
12	GND	Ground (Earth)

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7.3 - FIELDBUS connections

Please wire following guidelines provided by the relative standards communication protocol.

7.3.1 - Communication connection CA (CAN Open)

X2 (IN) connection: M12 A 5 pin female

Pin	Values	Function
1	CAN_SH	Shield
2	NC	Do not connect
3	GND	Signal zero data line
4	CAN_H	Bus line (high)
5	CAN_L	Bus line (low)

X3 (OUT) connection: M12 A 5 pin male

Pin	Values	Function
1	CAN_SH	Shield
2	NC	Do not connect
3	GND	Signal zero data line
4	CAN_H	Bus line (high)
5	CAN_L	Bus line (low)

7.3.2 - Communication connection PD (PROFIBUS DP)

X2 (IN) connection: M12 B 5 pin male (IN)

Pin	Values	Function
1	+5 V	Termination supply signal
2	PB_A	Bus line (high)
3	0 V	Data line and termination signal 0
4	PB_B	Bus line (low)
5	SHIELD	

X3 (OUT) connection: M12 B 5 pin female

Pin	Values	Function
1	+5 V	Termination supply signal
2	PB_A	Bus line (high)
3	0 V	Data line and termination signal 0
4	PB_B	Bus line (low)
5	SHIELD	

7.3.3 - Communication connections: EC (EtherCat), EN (Ethernet/IP), PN (PROFINET), PL (POWERLINK)

X2 (IN) connection M12 D 4 pin female

Pin	Values	Function
1	TX+	Transmitter
2	RX+	Receiver
3	TX-	Transmitter
4	RX-	Receiver
HOUSING	shield	

X3 (OUT) connection: M12 D 4 pin female

Pin	Values	Function
1	TX+	Transmitter
2	RX+	Receiver
3	TX-	Transmitter
4	RX-	Receiver
HOUSING	shield	

NOTE: Shield connection on connector housing is recommended.

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7.4 - Digital transducer connection
X7 connection: M12 A 8 pin female

VERSION 1: SSI type

Pin	SSI Values	Function	Notes
1	CLK+	Serial synchronous clock (+)	Input - digital signal
2	CLK-	Serial synchronous clock (-)	
3	MIS0+	Serial position data (+)	
4	MIS0-	Serial position data (-)	
5	NC	-	do not connect
6	NC	-	
7	+24 V	transducer power supply	Output power supply
8	0 V	-	Common GND

VERSION 2: ENCODER type

Pin	Values	Function	Notes
1	ENC_Z+	input channel Z+	Input - digital signal
2	ENC_Z-	input channel Z-	
3	ENC_A+	input channel A+	
4	ENC_A-	input channel A+	
5	ENC_B+	input channel B+	
6	ENC_B-	input channel B+	
7	+5 V	transducer power supply	Output power supply
8	0 V	-	Common GND

7.5 - Analogue transducer connection
X4 connection: M12 A 4 pin female

VERSION 1: single / double transducer
(single or double is a software-selectable option)

Pin	Values	Notes
1	+24 V	Remote transducer power supply (out) 100 mA
2	±10 V 4 ÷20 mA	Input signal of transducer 1 (range software selectable)
3	0 V	Common reference signal for transducer power and signals
4	±10 V 4 ÷20 mA	Input signal of transducer 2 (range software selectable)
5	-	

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8 - CHARACTERISTIC CURVES

(obtained with mineral oil with viscosity of 36 cSt at 50°C and p = 140 bar)

Typical flow rate curves at constant ∆p related to the reference signal and measured for the available spools. The ∆p values are measured between P and T valve ports.

The adjustment of the curve is performed with a constant ∆p of 30 bar by setting the value of flow start at 20% of the reference signal.
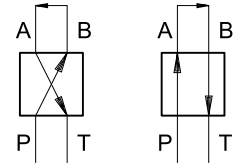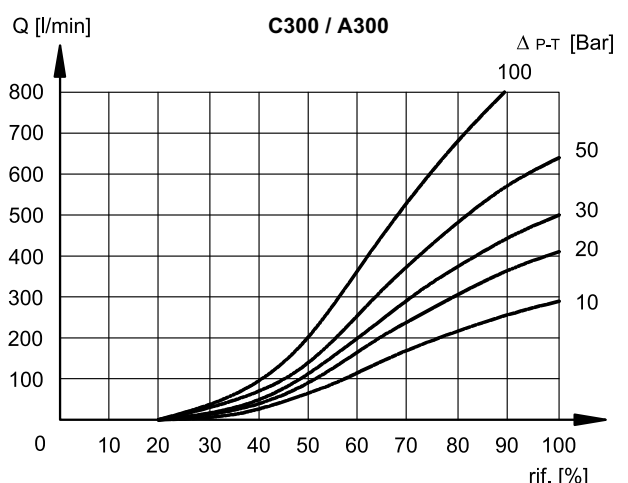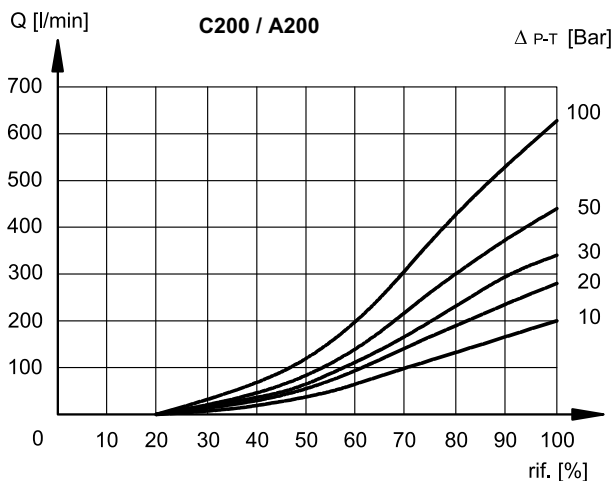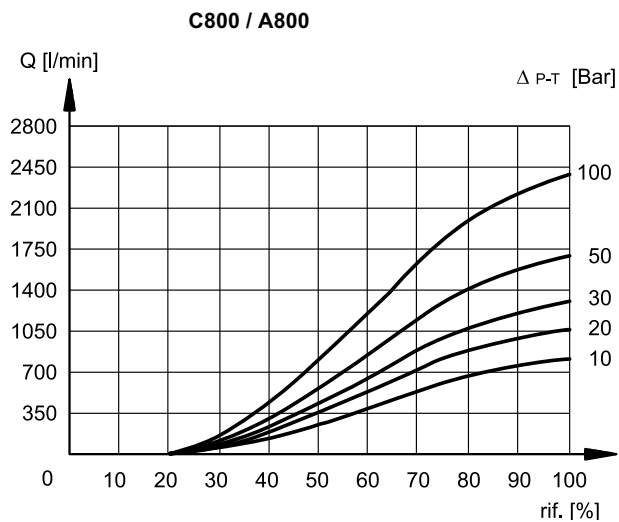
8.1 - Characteristic curves DSPE5G* and DSPE5RG*

C80 / A80

Q [l/min] — ∆ P-T [bar]

6.2 - Characteristic curves DSPE7G*

C100 / A100

Q [l/min] — ∆ P-T [Bar]

C150 / A150

Q [l/min] — ∆ P-T [Bar]
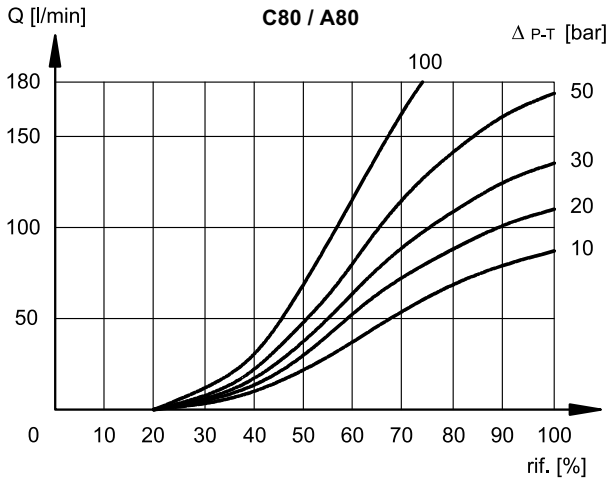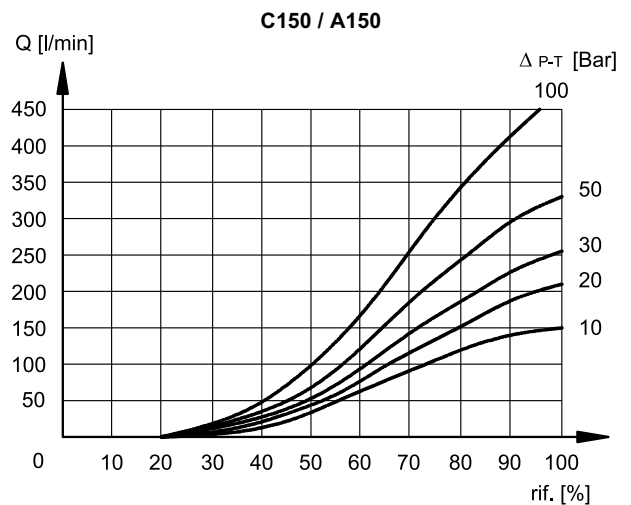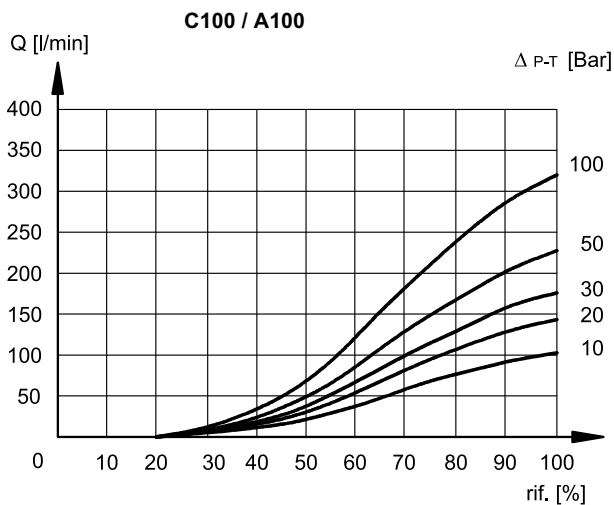
6.3 - Curve Characteristic DSPE8G*

C200 / A200

Q [l/min] — ∆ P-T [Bar]

C300 / A300

Q [l/min] — ∆ P-T [Bar]

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8.4 - Characteristic curves DSPE10G*

C350 / A350

Q [l/min]

Δ P-T [Bar]

1200
1000
800
600
400
200

100
50
30
20
10

0   10   20   30   40   50   60   70   80   90 100

rif. [%]

C500 / A500

Q [l/min]

Δ P-T [Bar]

1800
1600
1400
1200
1000
800
600
400
200

100
50
30
20
10

0   10   20   30   40   50   60   70   80   90 100

rif. [%]

8.5 - Characteristic curves DSPE11G*

C800 / A800

Q [l/min]

Δ P-T [Bar]

2800
2450
2100
1750
1400
1050
700
350

100
50
30
20
10

0   10   20   30   40   50   60   70   80   90 100

rif. [%]

9 - STEP RESPONSE
(obtained with mineral oil with viscosity of 36 cSt at 50°C and static pressure = 100 bar)

DSPE5G* and DSPE5RG*

DSPE7G*

DSPE8G*
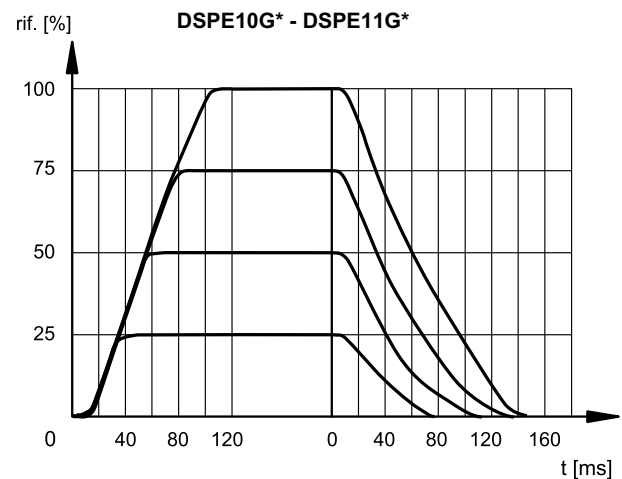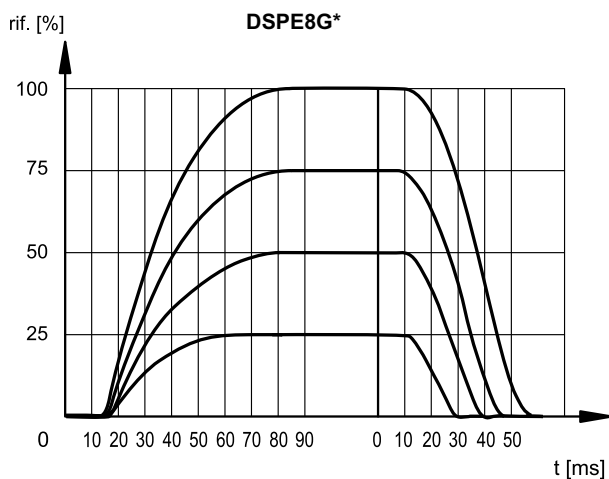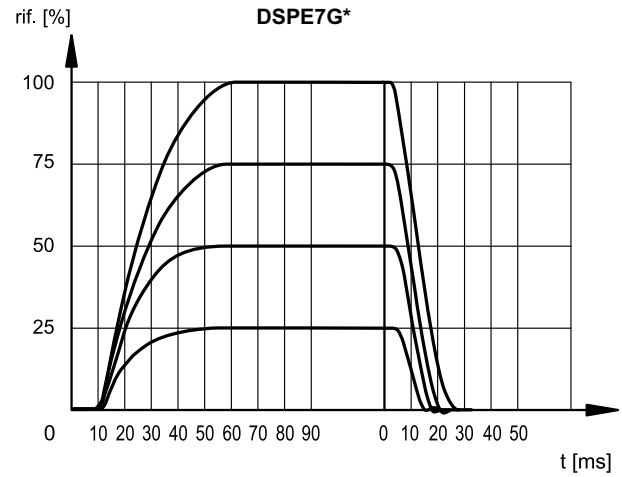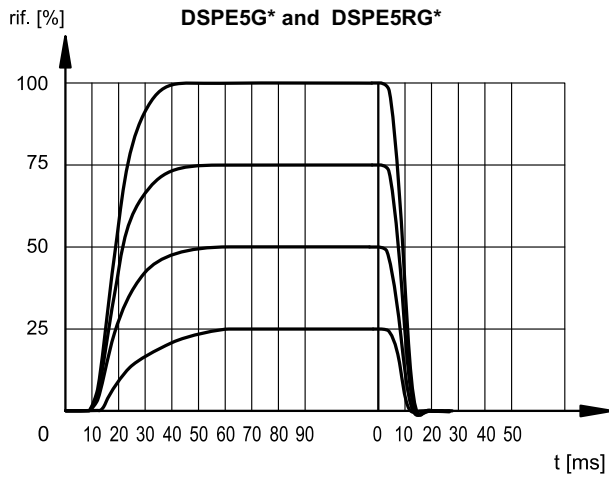
DSPE10G* - DSPE11G*

10 - HYDRAULIC CHARACTERISTICS
(with mineral oil with viscosity of 36 cSt at 50°C and static pressure = 100 bar)

FLOWRATES		DSPE5G* DSPER5G*	DSPE7G*	DSPE8G*	DSPE10G*	DSPE11G*
Max flow rate	l/min	180	450	800	1600	2800
Piloting flow requested with operation 0 →100%	l/min	3.5	4.1	9.2	13.7	13.7
Piloting volume requested with operation 0 →100%	cm³	1.7	3.2	9.1	21.6	21.6

PRESSURES (bar)	MIN	MAX
Pilot pressure on X port	30	210 (NOTE)
Pressure on T port with internal drain	–	10
Pressure on T port with external drain	–	250

NOTE: if the valve operates with higher pressures it is necessary to use the version with external pilot and reduced pressure.

Otherwise, the valve with internal pilot and pressure reducing valve with 30 bar fixed adjustment can be ordered (piloting type: Z, see section 1).

10.1 - Pilot and drain

The DSPE*G* valves are available with pilot and drain both internal and external. The version with external drain allows a higher back pressure on the discharge line.
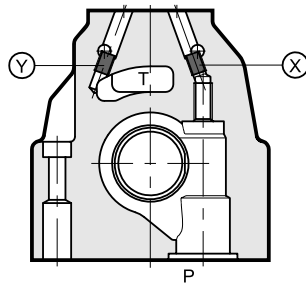
TYPE OF VALVE		Plug assembly	
		X	Y
IE	INTERNAL PILOT AND EXTERNAL DRAIN	NO	YES
II	INTERNAL PILOT AND INTERNAL DRAIN	NO	NO
EE	EXTERNAL PILOT AND EXTERNAL DRAIN	YES	YES
EI	EXTERNAL PILOT AND INTERNAL DRAIN	YES	NO

DSPE5G* / DSPE5RG* **DSPE7G*** **DSPE8G*** **DSPE10G* / DSPE11G***
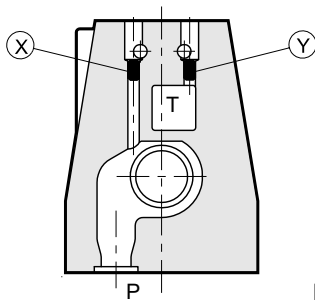
X: plug M5x6 for external pilot
Y: plug M5x6 for external drain
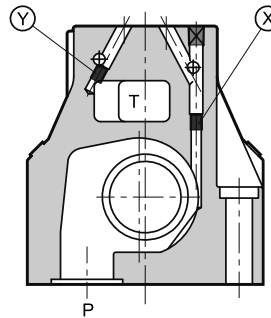
X: plug M6x8 for external pilot
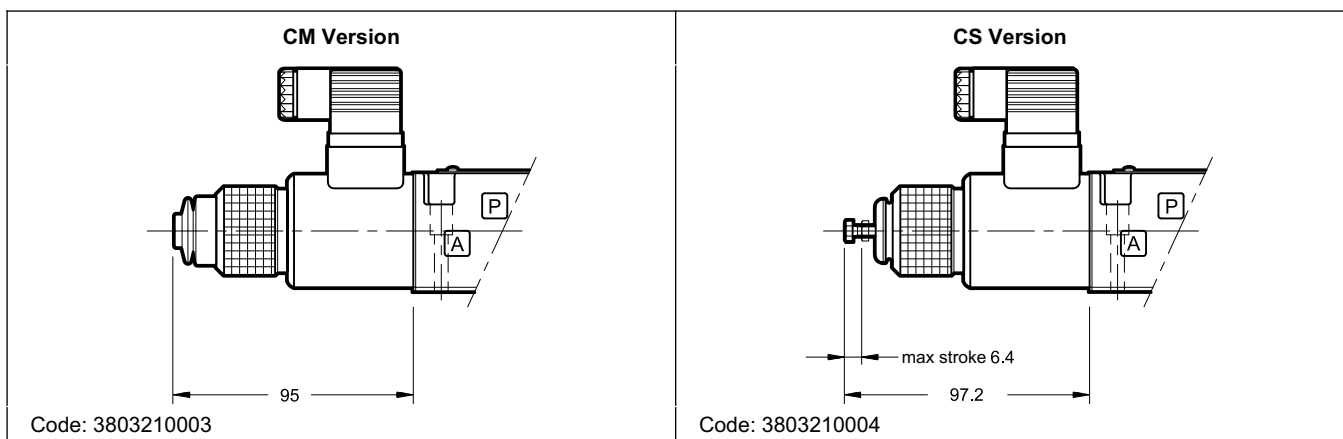**Y**: plug M6x8 for external drain
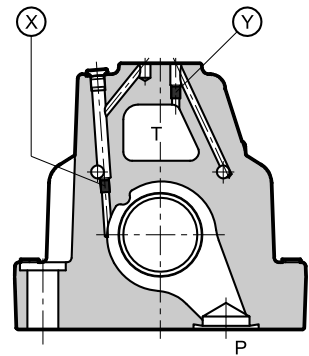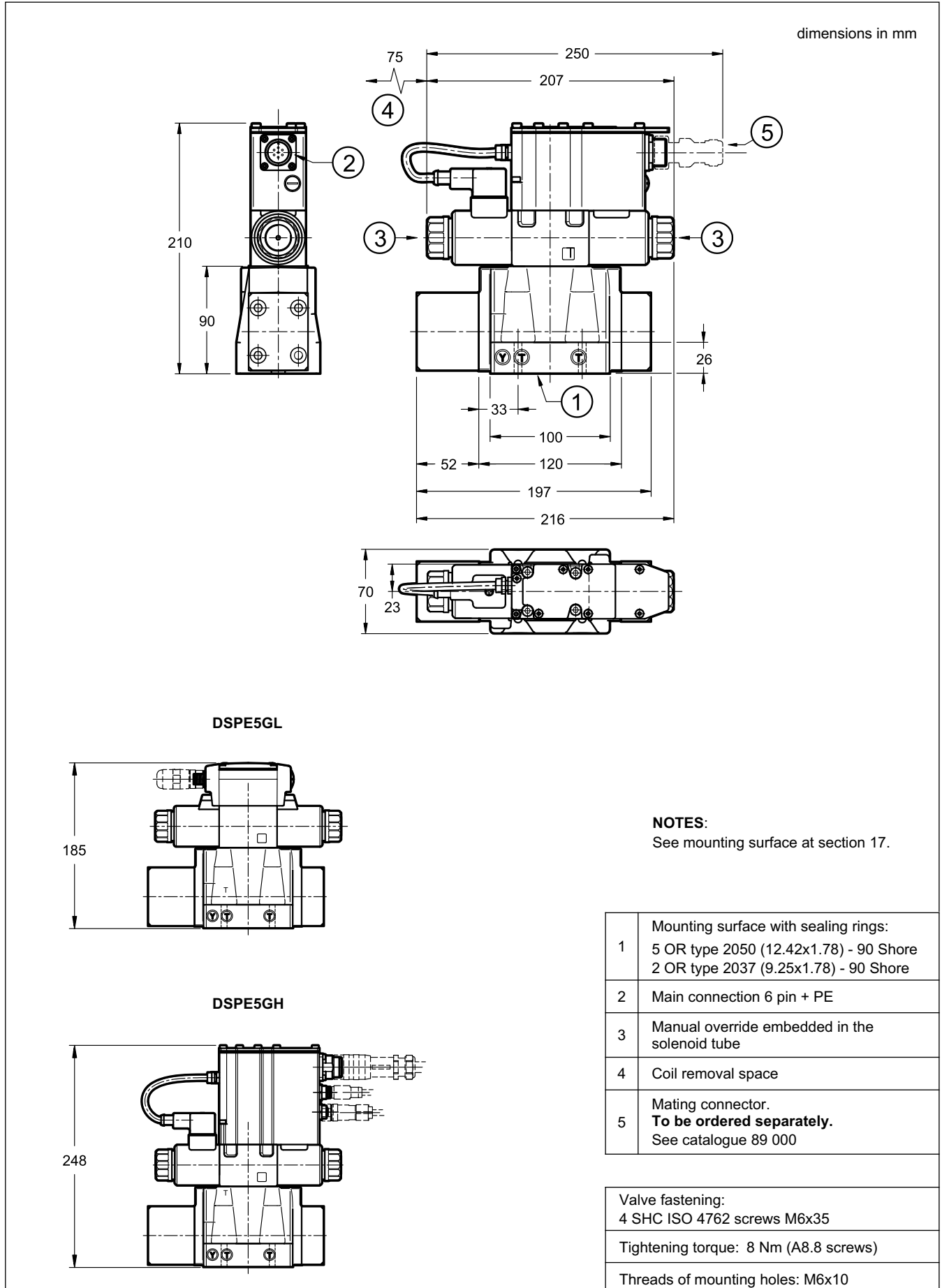
11 - MANUAL OVERRIDE

These valves have solenoids whose pin for manual operation is integrated in the tube. Actuate this override by pushing it with a suitable tool, minding not to damage the sliding surface.

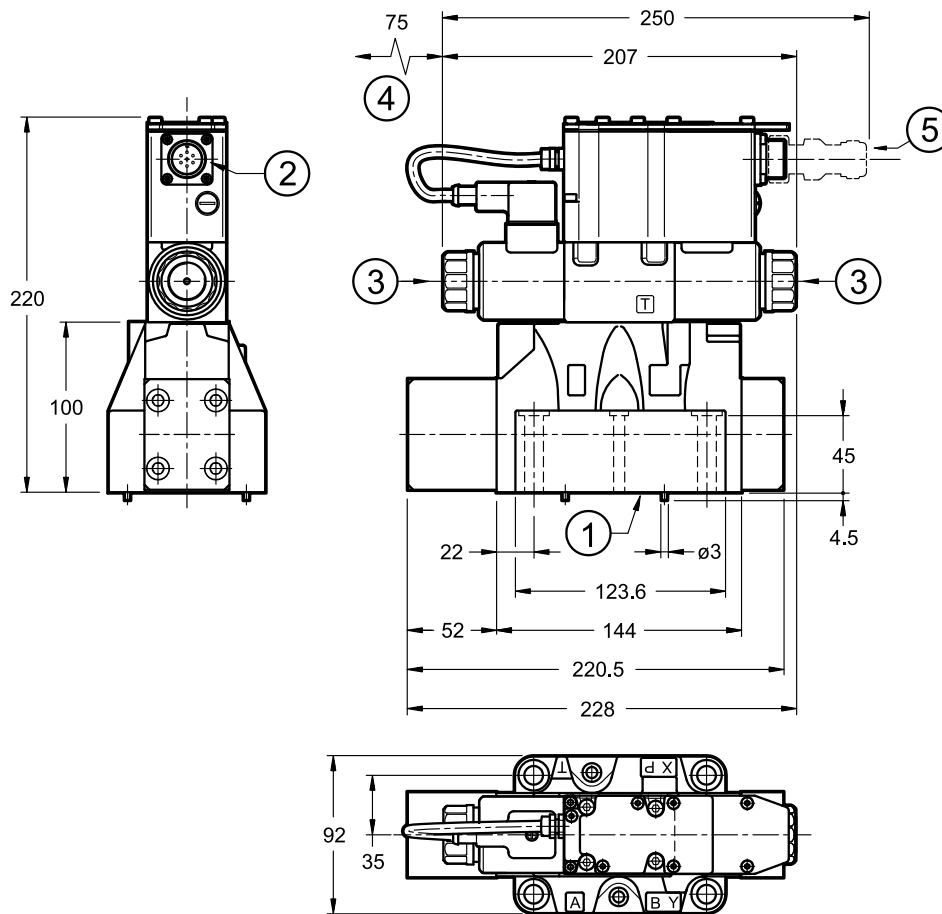Two other types of manual overrides can fit the DSPE*GL valve:

- **CM** version, manual override boot protected

- **CS** version, with metal ring nut provided with a M4 screw and a blocking locknut.
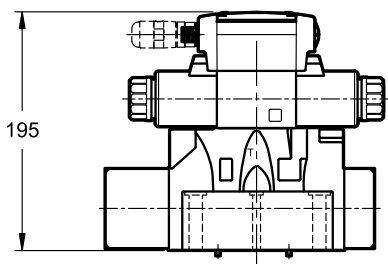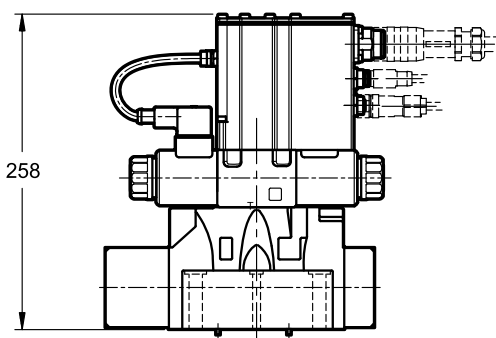
CM Version	**CS Version**
95	max stroke 6.4 97.2
Code: 3803210003	Code: 3803210004

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12 - OVERALL AND MOUNTING DIMENSIONS DSPE5G*

dimensions in mm

75 | 250
207

④

②

⑤

③ | ③

210

90

26

①

33

100

52

120

197

216

70
23

DSPE5GL

185

DSPE5GH

248

NOTES:
See mounting surface at section 17.

1	Mounting surface with sealing rings:
	5 OR type 2050 (12.42x1.78) - 90 Shore
	2 OR type 2037 (9.25x1.78) - 90 Shore
2	Main connection 6 pin + PE
3	Manual override embedded in the solenoid tube
4	Coil removal space
5	Mating connector. **To be ordered separately.** See catalogue 89 000

| Valve fastening: 4 SHC ISO 4762 screws M6x35 |
| Tightening torque: 8 Nm (A8.8 screws) |
| Threads of mounting holes: M6x10 |

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13 - OVERALL AND MOUNTING DIMENSIONS DSPE7G*

DSPE7GL

DSPE7GH

NOTES:
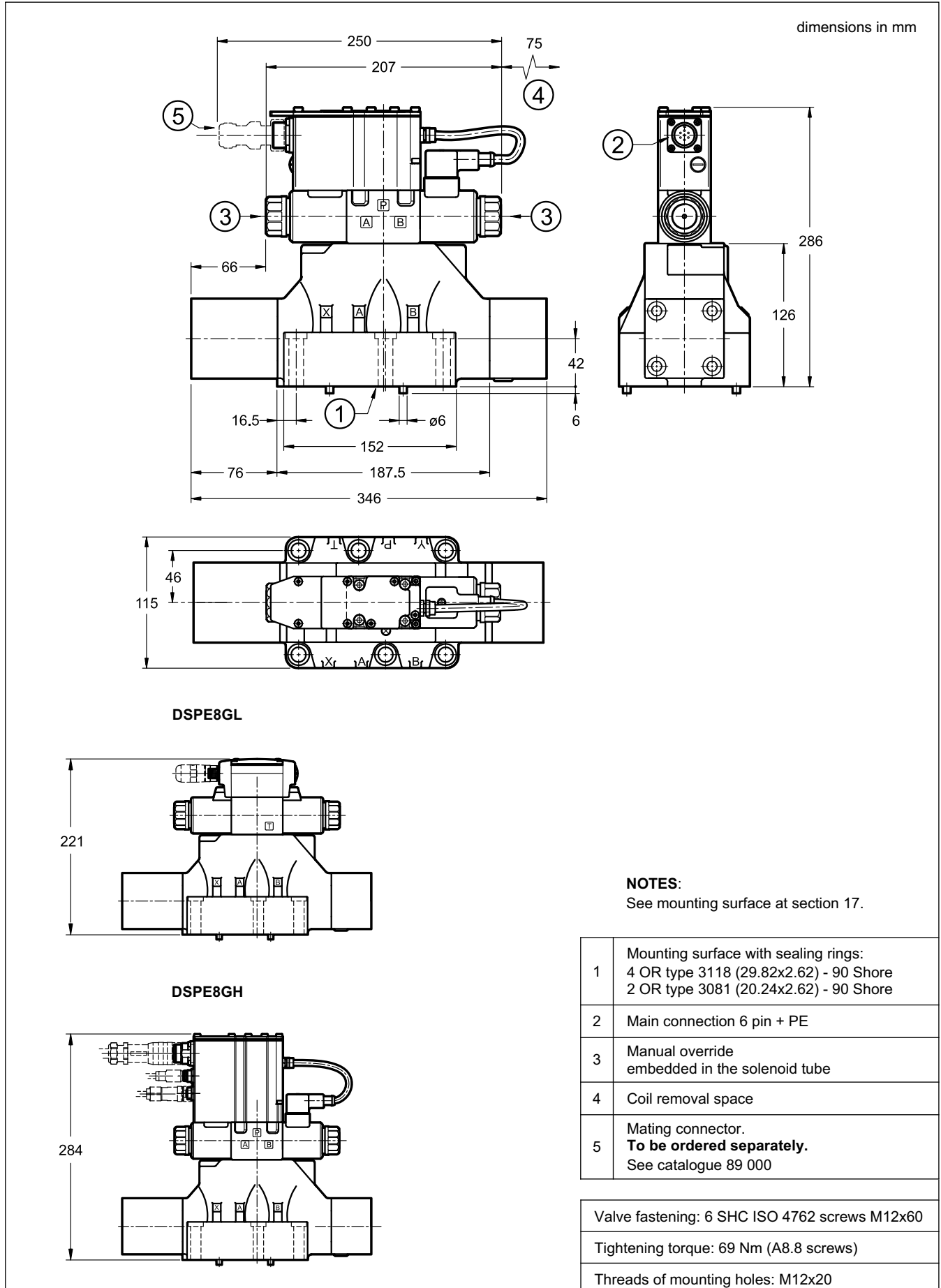See mounting surface at section 17.

1	Mounting surface with sealing rings: 4 OR type 130 (22.22x2.62) - 90 Shore 2 OR type 2043 (10.82x1.78) - 90 Shore
2	Main connection 6 pin + PE
3	Manual override embedded in the solenoid tube
4	Coil removal space
5	Mating connector. **To be ordered separately.** See catalogue 89 000

Valve fastening: 4 SHC screws ISO 4762 M10x60 2 SHC screws ISO 4762 M6x60

Tightening torque: M10x60: 40 Nm (A8.8 screws) M6x60: 8 Nm (A8.8 screws)

| Threads of mounting holes: M6x18; M10x18 |
|---|

## 14 - OVERALL AND MOUNTING DIMENSIONS DSPE8G*

dimensions in mm

DSPE8GL

DSPE8GH

NOTES:
See mounting surface at section 17.

1	Mounting surface with sealing rings: 4 OR type 3118 (29.82x2.62) - 90 Shore 2 OR type 3081 (20.24x2.62) - 90 Shore
2	Main connection 6 pin + PE
3	Manual override embedded in the solenoid tube
4	Coil removal space
5	Mating connector. **To be ordered separately.** See catalogue 89 000

Valve fastening: 6 SHC ISO 4762 screws M12x60
Tightening torque: 69 Nm (A8.8 screws)
Threads of mounting holes: M12x20

15 - OVERALL AND MOUNTING DIMENSIONS DSPE10G* / DSPE11G*

dimensions in mm
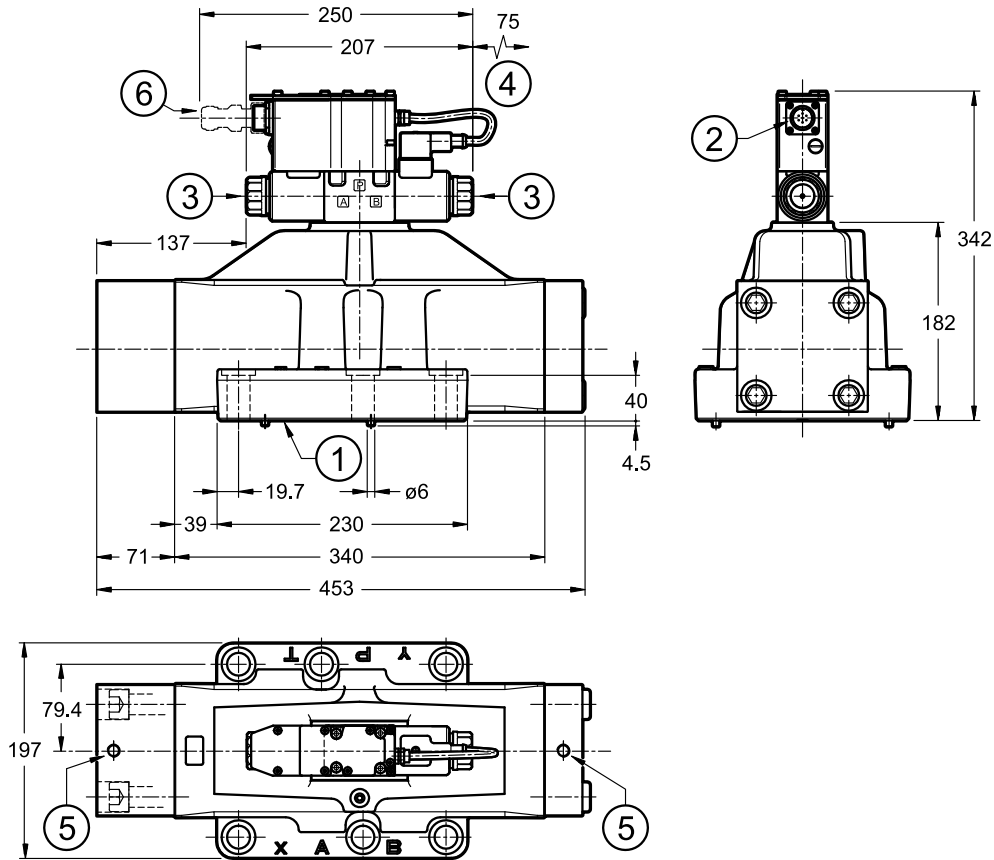
DSPE10GL
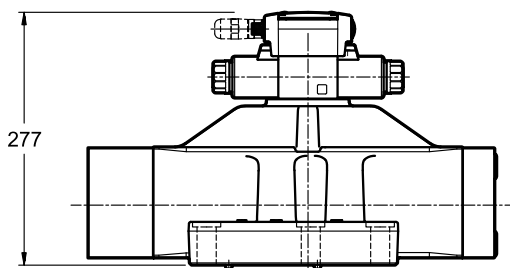
DSPE10GH
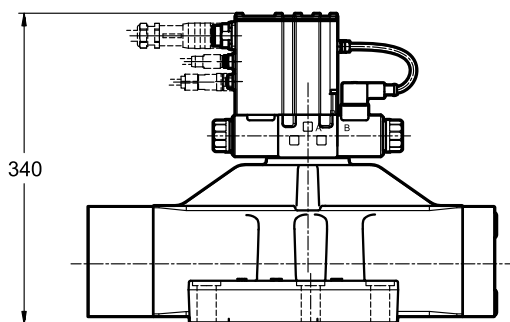
NOTES:
See mounting surface at section 17.

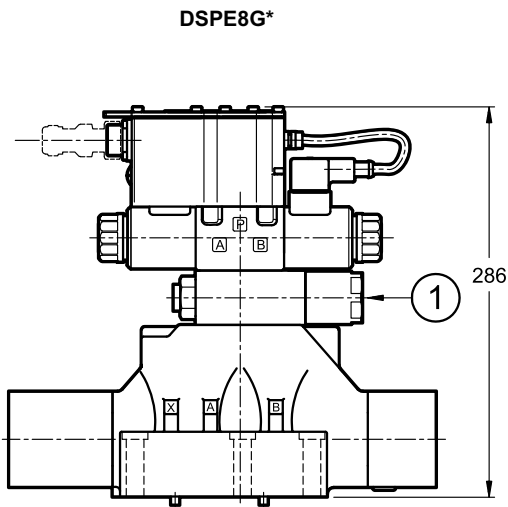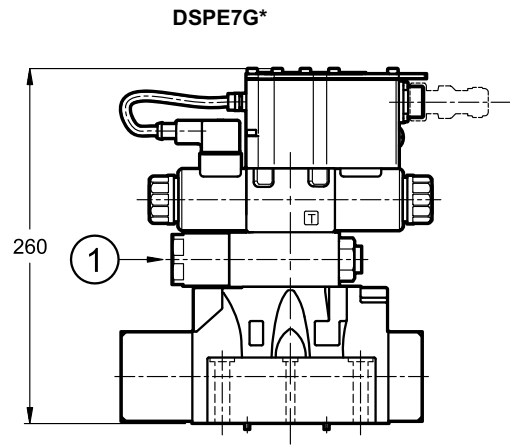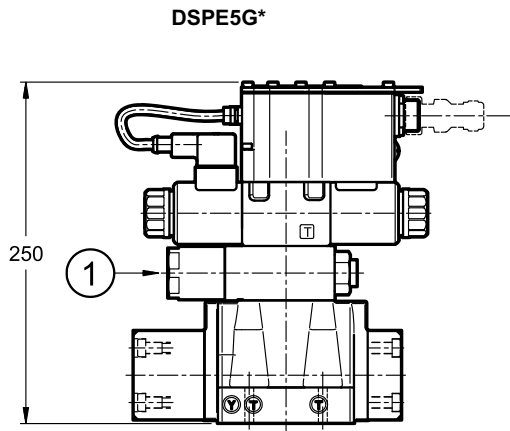|	
1	Mounting surface with sealing rings: **DSPE10G*** 4 OR type 4150 (37.59x3.53) - 90 Shore 2 OR type 3081 (20.24x2.62) - 90 Shore **DSPE11G*** 4 OR type 4212 (53.57x3.53) - 90 Shore 2 OR type 3081 (20.24x2.62) - 90 Shore
2	Main connection 6 pin + PE
3	Manual override embedded in the solenoid tube
4	Coil removal space
5	M12 eyebolt seat for safe lift
6	Mating connector. **To be ordered separately.** See catalogue 89 000

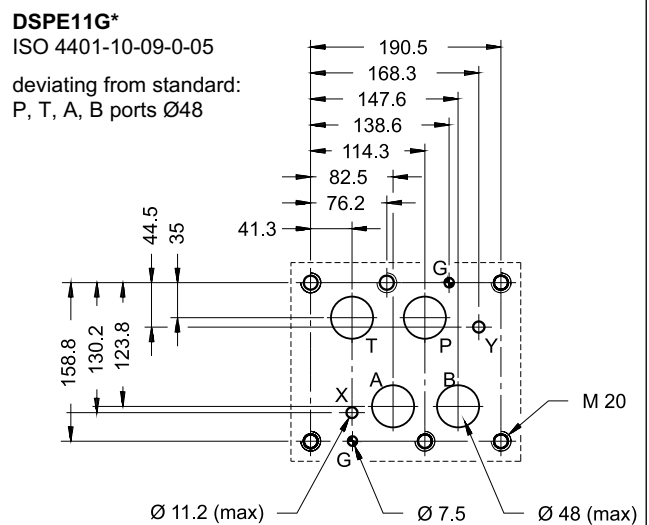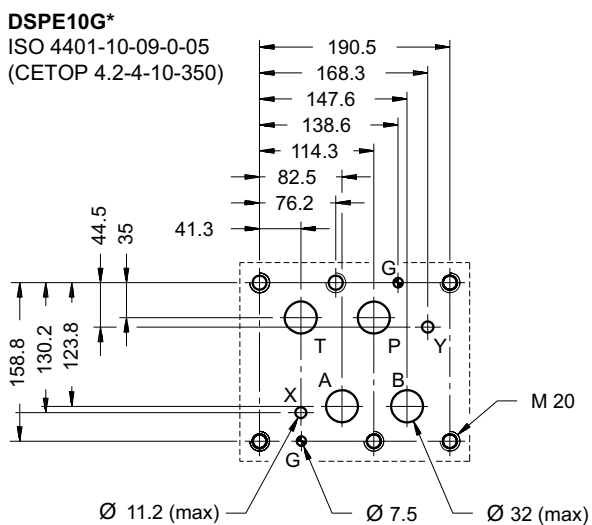| |
|---|
| Valve fastening:
6 SHC screws ISO 4762 M20x70 |
| Tightening torque: 330 Nm (A8.8 screws) |
| Threads of mounting holes: M20x40 |

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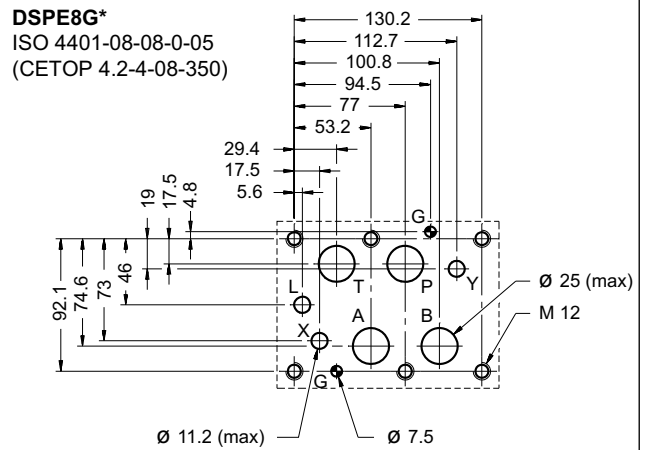**18/22**

16 - OVERALL AND MOUNTING DIMENSIONS OF DSPE*G* WITH PILOT PATTERN TYPE Z

dimensions in mm

DSPE5G*

DSPE7G*

250

260

DSPE8G*

DSPE10G*

286

342
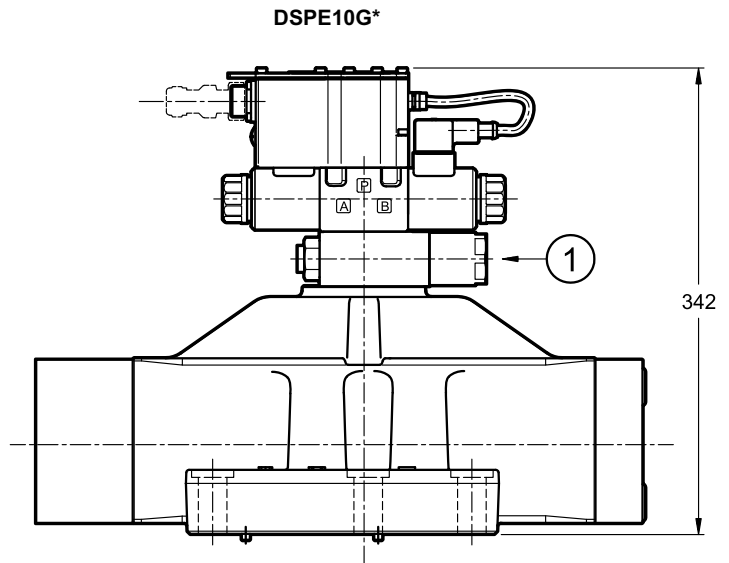
1	30 bar fixed adjustment pressure reducing valve

17 - MOUNTING SURFACES

DSPE5G*
CETOP 4.2-4 P05-350

Ø 6.3 (max)
Optional "T" port
Ø 11.2 (max)
M6

DSPE5RG*
ISO 4401-05-05-0-05
(CETOP 4.2-4 R05-350)

Ø6.3 (max)
Optional "T" port
Ø11.2 (max)
M6

DSPE7G*
ISO 4401-07-07-0-05
(CETOP 4.2-4-07-350)

Ø 4
M10
Ø 17.5 (max)   M6   Ø 6.3 (max)

DSPE8G*
ISO 4401-08-08-0-05
(CETOP 4.2-4-08-350)

Ø 25 (max)
M 12
Ø 11.2 (max)   Ø 7.5

DSPE10G*
ISO 4401-10-09-0-05
(CETOP 4.2-4-10-350)

M 20
Ø 11.2 (max)   Ø 7.5   Ø 32 (max)

DSPE11G*
ISO 4401-10-09-0-05

deviating from standard:
P, T, A, B ports Ø48

M 20
Ø 11.2 (max)   Ø 7.5   Ø 48 (max)

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18 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals (code N). For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department.

Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics.

The fluid must be preserved in its physical and chemical characteristics.

19 - INSTALLATION

The valves can be installed in any position without impairing correct operation.

Ensure that there is no air in the hydraulic circuit.

Valves are fixed by means of screws or tie rods on a flat surface with planarity and roughness equal to or better than those indicated in the relative symbols. If minimum values are not observed, fluid can easily leak between the valve and support surface.

Surface finishing
▱ 0.01/100
0.8
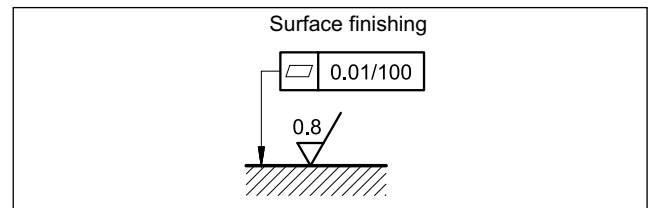
20 - ACCESSORIES
(to be ordered separately)

20.1 - Mating connectors

Mating connectors must be ordered separately. See catalogue 89 000.

⚠ For K11 and K16 versions we recommend the choice of a metal connector to avoid electromagnetic disturbances and to comply with EMC regulations on electromagnetic compatibility. If you opt for a plastic connector, make sure that it guarantees and maintains the IP and EMC protection characteristics of the valve.

20.2 - Mating connectors for fieldbus communication and for sensors.
Duplomatic offers spare parts to be wired and also ready-to-use cord sets. Please refer to cat. 89 000.

20.3 - Connection cable

The optimal wiring provides for 7 isolated conductors, with separate screen for the signal wires (command, monitor) and an overall screen.

Cross section for power supply:
  - up to 20 m cable length : 1,0 mm^2
  - up to 40 m cable length : 1,5 mm^2 (IO-Link excluded)

Cross section for signals (command, monitor):

  - 0,50 mm^2

20.4 - Kit for start-up LINPC-USB
Device for service start-up and diagnostic, available for valves with K11 and K16 connections. See catalogue 89 850.

21 - SUBPLATES
(see catalogue 51 000)

No subplates are available for DSPE5RG*, DSPE10G* and DSPE11G*.

	DSPE5G*	DSPE7G*	DSPE8G*
Type with rear ports	PME4-AI5G	PME07-AI6G	-
Type with side ports	PME4-AL5G	PME07-AL6G	PME5-AL8G
P, T, A, B ports dimensions X, Y ports dimensions	3/4" BSP 1/4" BSP	1" BSP 1/4" BSP	1 ½" BSP 1/4" BSP

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