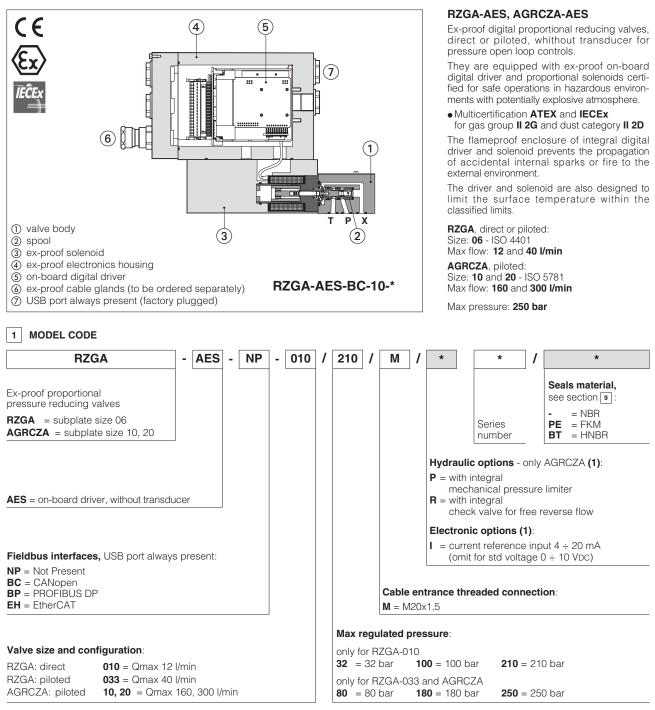


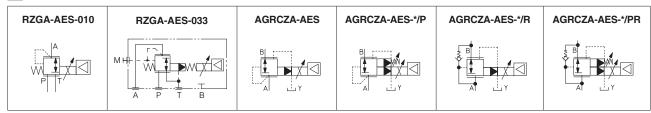
## Ex-proof digital proportional reducing valves

direct or piloted, with on-board driver and without pressure transducer - ATEX and IECEx



(1) Possible combined options: /IP, /IR, /PR

2 CONFIGURATIONS AND HYDRAULIC SYMBOLS (representation according to ISO 1219-1)



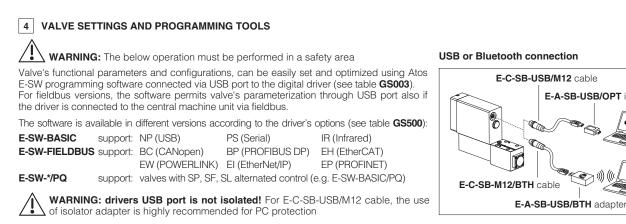


#### 3 GENERAL NOTES

Atos digital proportionals valves are CE marked according to the applicable directives (e.g. Immunity and Emission EMC Directive). Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in tech table FX900 and in the user manuals included in the E-SW-\* programming software.

E-A-SB-USB/OPT isolator

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WARNING: see tech table GS500 for the list of countries where the Bluetooth adapter has been approved

#### 5 FIELDBUS - see tech. table GS510

Fieldbus allows valve direct communication with machine control unit for digital reference, valve diagnostics and settings. These executions allow to operate the valves through fieldbus or analog signals available on the terminal board.

#### 6 **GENERAL CHARACTERISTICS**

Assembly position	Any position					
Subplate surface finishing to ISO 4401	Acceptable roughness index, Ra ≤0,8 recommended Ra 0,4 - flatness ratio 0,01/100					
MTTFd valves according to EN ISO 13849	RZGA-010 150 years, RZGA-033 and AGRCZA 75 years, see technical table P007					
Ambient temperature range	<b>Standard</b> = $-20^{\circ}C \div +60^{\circ}C$ <b>/PE</b> option = $-20^{\circ}C \div +60^{\circ}C$ <b>/BT</b> option = $-40^{\circ}C \div +60^{\circ}C$					
Storage temperature range	<b>Standard</b> = $-20^{\circ}$ C ÷ $+70^{\circ}$ C <b>/PE</b> option = $-20^{\circ}$ C ÷ $+70^{\circ}$ C <b>/BT</b> option = $-40^{\circ}$ C ÷ $+70^{\circ}$ C					
Surface protection	Zinc coating with black passivation - salt spray test (EN ISO 9227) > 200 h					
Compliance	Explosion proof protection, see section 10 -Flame proof enclosure "Ex d" -Dust ignition protection by enclosure "Ex t"					
	RoHs Directive 2011/65/EU as last update by 2015/65/EU REACH Regulation (EC) n°1907/2006					

Valve model		RZGA			GA	AGRCZA	
Size code			010		033	10	20
Valve size			06		06	10	20
Max regulated pressure	[bar]	32	100	210	80	180	250
Min regulated pressure	[bar]		see min. pressure / flow diagrams at sections 16 17 18				
Max pressure at port P, A, B, X [bar]			315				
Max pressure at port T, Y	[bar]	210					
Max flow	[l/min]		12		40	160	300
Response time 0-100% step signal (depending on installation) (1) [ms]		≤ 55 ≤ 70			70		
Hysteresis[% of the max pressure]	≤ 1,5						
Linearity[% of the max pressure]	ure] ≤3						
Repeatability[% of the max pressure	≤2						

(1) Average response time value; the pressure variation in consequence of a modification of the reference input signal to the valve is affected by the stiffness of the hydraulic circuit: greater is the stiffness of the circuit, faster is the dynamic response



## 8 ELECTRICAL CHARACTERISTICS

Power supplies	1 ton milda	: +24 VDC : VRMS = 20 ÷ 32 VMA>	(ripple max 10 % VPP)					
Max power consumption	35 W							
Analog input signals		Voltage: range $\pm 10$ VDC (24 VMAX tollerant)Input impedance: Ri > 50 k $\Omega$ Current: range $\pm 20$ mAInput impedance: Ri = 500 $\Omega$						
Insulation class		ccuring surface tempera 82 must be taken into a		ils, the European standards				
Monitor outputs	Voltage: maximum rai	nge ± 5 Voc @ max	5 mA					
Enable input	Range: 0 ÷ 9 VDC (OFF	state), 15 ÷ 24 VDC (ON	state), 9 ÷ 15 VDC (not ac	cepted); Input impedance: Ri > 87k $\Omega$				
Fault output	Output range : 0 ÷ 24 external negative volta	Output range : $0 \div 24$ V <sub>DC</sub> (ON state $\cong$ VL+ [logic power supply] ; OFF state $\cong$ 0 V) @ max 50 mA external negative voltage not allowed (e.g. due to inductive loads)						
Alarms		Solenoid not connected/short circuit, cable break with current reference signal, over/under temperature, current control monitoring, power supplies level						
Protection degree to DIN EN60529	IP66/67 with relevant of	cable gland						
Duty factor	Continuous rating (ED	=100%)						
Tropicalization	Tropical coating on ele	ectronics PCB						
Additional characteristics	Short circuit protection of solenoid current supply; current control by P.I.D. with rapid solenoid switching; protection against reverse polarity of power supply							
Electromagnetic compatibility (EMC)	According to Directive 2014/30/UE (Immunity: EN 61000-6-2; Emission: EN 61000-6-3)							
Communication interface	USB CANopen PROFIBUS DP EtherCAT EN50325-4 + DS408 EN50170-2/IEC61158 EC 61158							
Communication physical layer	not insulated USB 2.0 + USB OTG	optical insulated CAN ISO11898	optical insulated RS485	Fast Ethernet, insulated 100 Base TX				

Note: a maximum time of 500 ms (depending on communication type) have be considered between the driver energizing with the 24 VDC power supply and when the valve is ready to operate. During this time the current to the valve coils is switched to zero

9 SEALS AND HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

Seals, recommended fluid	l temperature	NBR seals (standard) = $-20^{\circ}C \div +60^{\circ}C$ , with HFC hydraulic fluids = $-20^{\circ}C \div +50^{\circ}C$ FKM seals (/PE option) = $-20^{\circ}C \div +80^{\circ}C$ HNBR seals (/BT option) = $-40^{\circ}C \div +60^{\circ}C$ , with HFC hydraulic fluids = $-40^{\circ}C \div +50^{\circ}C$			
Recommended viscosity		20 ÷ 100 mm²/s - max allowed r	ange 15 ÷ 380 mm²/s		
Max fluid	normal operation	ISO4406 class 18/16/13 NAS1	see also filter section at		
contamination level	longer life	ISO4406 class 16/14/11 NAS1	www.atos.com or KTF catalog		
Hydraulic fluid		Suitable seals type	Classification	Ref. Standard	
Mineral oils		NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524	
Flame resistant without wa	ater	FKM HFDU, HFDR		ISO 12922	
Flame resistant with water	(1)	NBR, HNBR	HFC	100 12922	

🕂 The ignition temperature of the hydraulic fluid must be 50°C higher than the max solenoid surface temperature

# (1) Performance limitations in case of flame resistant fluids with water: -max operating pressure = 210 bar -max fluid temperature = 50°C

#### 10 CERTIFICATION DATA

Valve type	RZMA, AGMZA					
Certifications	Multicertification Group II					
	ATEX IECEx					
Solenoid certified code		OZA	-AES			
Type examination certificate (1)	ATEX: TUV IT 18 ATEX 068 X     IECEx: IECEx TPS 19.0004X					
Method of protection	ATEX 2014/34/EU     Ex II 2G Ex db IIC T6/T5/T4 Gb     Ex II 2D Ex tb IIIC T85°C/T100°C/T135°C Db     Ex tb IIIC T85°C/T100°C/T135°C Db					
Temperature class	Т6	T5		T4		
Surface temperature	≤ 85 °C	≤ 100 °	С	≤ 135 °C		
Ambient temperature (2)	-40 ÷ +40 °C -40 ÷ +55 °C -40			-40 ÷ +70 °C		
Applicable standards	EN 60079-0: 2012+A11:2013 EN 60079-31:2014 IEC 60079-0:2017 IEC 60 EN 60079-1:2014 IEC 60079-1:2014					
Cable entrance: threaded connection	<b>M</b> = M20x1,5					

(1) The type examinator certificates can be downloaded from www.atos.com

(2) The driver and solenoids are certified for minimum ambient temperature -40°C.

In case the complete valve must withstand with minimum ambient temperature -40°C, select /BT in the model code.

🕐 WARNING: service work performed on the valve by the end users or not qualified personnel invalidates the certification



11 CABLE SPECIFICATION AND TEMPERATURE - Power supply and grounding cables have to comply with following characteristics:

Power supply and signals: section of wire = 1,0 mm<sup>2</sup>

**Grounding:** section of external ground wire = 4 mm<sup>2</sup>

#### 11.1 Cable temperature

The cable must be suitable for the working temperature as specified in the "safety instructions" delivered with the first supply of the products.

Max ambient temperature [°C]	Temperature class	Max surface temperature [°C]	Min. cable temperature [°C]
40 °C	T6	85 °C	80 °C
55 °C	T5	100 °C	90 °C
70 °C	Τ4	135 °C	100 °C

#### 12 CABLE GLANDS

Cable glands with threaded connections M20x1,5 for standard or armoured cables have to be ordered separately, see tech table **KX600 Note:** a Loctite sealant type 545, should be used on the cable gland entry threads

#### 13 HYDRAULIC OPTIONS - only for AGRCZA

P = The AGRCZA are provided with mechanical pressure limiter acting as protection against overpressure. For safety reasons the factory setting of the mechanical pressure limiter is fully unloaded (min pressure).

At the first commissioning it must be set at a value lightly higher than the max pressure regulated with the proportional control.

For the pressure setting of the mechanical pressure limiter, proceed according to following steps:

- apply the max reference input signal to the valve's driver. The system pressure will not increase until the mechanical pressure limiter remains unloaded
- turn clockwise the adjustment screw () until the system pressure will increase up to a stable value corresponding to the pressure setpoint at max reference input signal
- turn clockwise the adjustment screw ① of additional 1 or 2 turns to ensure that the mechanical pressure limiter remains closed during the proportional valve working
- $\mathbf{R}$  = The AGRCZA are provided with integral check valve for free reverse flow A $\rightarrow$ B

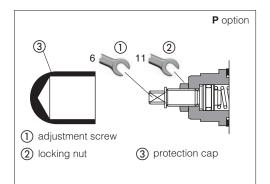
① Check valve - cracking pressure = 0,5 bar
② Plug

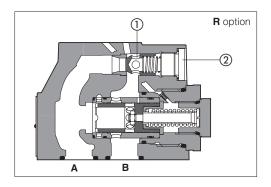
#### 14 ELECTRONIC OPTIONS

I = It provides 4 ÷ 20 mA current reference signal, instead of the standard 0 ÷ 10 Vbc. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 Vbc or ±20 mA. It is normally used in case of long distance between the machine control unit and the valve or where the reference signal can be affected by electrical noise; the valve functioning is disabled in case of reference signal cable breakage.



/IP, /IR, /PR

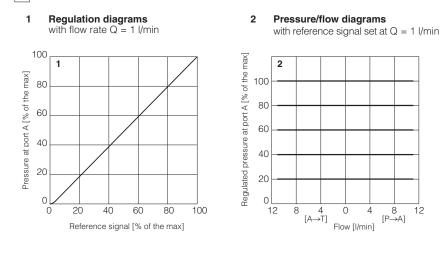




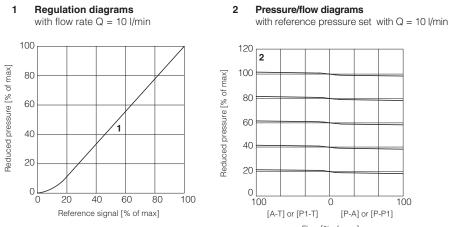


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#### **16 DIAGRAMS RZGA-010** (based on mineral oil ISO VG 46 at 50 °C)



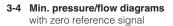
#### 17 DIAGRAMS RZGA-033 (based on mineral oil ISO VG 46 at 50 °C)

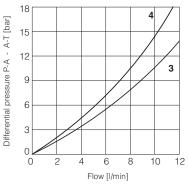


0 100 [A-T] or [P1-T] [P-A] or [P-P1]

Flow [% of max]

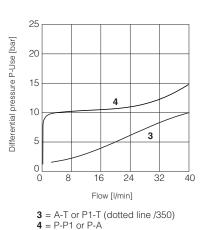
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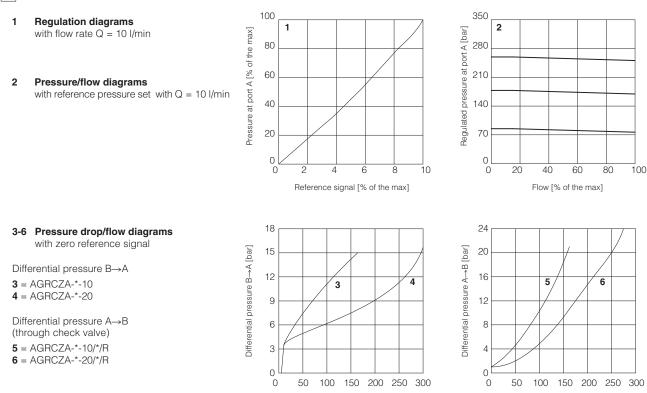
 $\mathbf{3} = \mathsf{Pressure drops vs. flow P} \rightarrow \mathsf{A}$ **4** = Pressure drops vs. flow  $A \rightarrow T$ 

#### 3-4 Pressure drop/flow diagram



Note: the presence of counter pressure at port T can affect the effective pressure regulation

**18 DIAGRAMS AGRCZA** (based on mineral oil ISO VG 46 at 50 °C)



Flow [I/min]

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Flow [l/min]

#### 19 POWER SUPPLY AND SIGNALS SPECIFICATIONS

Generic electrical output signals of the valve (e.g. fault or monitor signals) must not be directly used to activate safety functions, like to switch-ON/OFF the machine's safety components, as prescribed by the European standards (Safety requirements of fluid technology systems and components-hydraulics, EN-982).

#### 19.1 Power supply (V+ and V0)

The power supply must be appropriately stabilized or rectified and filtered: apply at least a 10000  $\mu$ F/40 V capacitance to single phase rectifiers or a 4700  $\mu$ F/40 V capacitance to three phase rectifiers.

A safety fuse is required in series to each power supply: 2,5 A time lag fuse.

#### 19.2 Power supply for driver's logic and communication (VL+ and VL0)

The power supply for driver's logic and communication must be appropriately stabilized or rectified and filtered: apply at least a 10000  $\mu$ F/40 V capacitance to single phase rectifiers or a 4700  $\mu$ F/40 V capacitance to three phase rectifiers.

The separate power supply for driver's logic on pin 3 and 4, allow to remove solenoid power supply from pin 1 and 2 maintaining active the diagnostics, USB and fieldbus communications.

A safety fuse is required in series to each driver's logic and communication power supply: 500 mA fast fuse.

#### 19.3 Flow reference input signal (INPUT+)

The driver controls in closed loop the valve spool position proportionally to the external reference input signal. Reference input signal is factory preset according to selected valve code, defaults are  $0 \div 10$  VDC for standard and  $4 \div 20$  mA for /l option. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 VDC or ± 20 mA. Drivers with fieldbus interface can be software set to receive reference signal directly from the machine control unit (fieldbus reference). Analog reference input signal can be used as on-off commands with input range  $0 \div 24$ VDC.

#### 19.4 Monitor output signal (MONITOR)

The driver generates an analog output signal (MONITOR) proportional to the actual coil current of the valve; the monitor output signal can be software set to show other signals available in the driver (e.g. analog reference, fieldbus reference). Monitor output signal is factory preset according to selected valve code, default settings is  $0 \div 10$ VDC (1V = 1A). Output signal can be reconfigured via software, within a maximum range of  $\pm 5$  VDC.

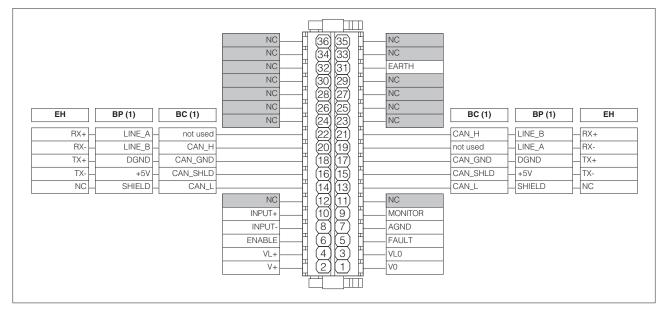
#### 19.5 Enable input signal (ENABLE)

To enable the driver, supply a 24 VDC on pin 6: Enable input signal allows to enable/disable the current supply to the solenoid, without removing the electrical power supply to the driver; it is used to active the communication and the other driver functions when the valve must be disabled for safety reasons. This condition **does not comply** with norms IEC 61508 and ISO 13849. Enable input signal can be used as generic digital input by software selection.

#### 19.6 Fault output signal (FAULT)

Fault output signal indicates fault conditions of the driver (solenoid short circuits/not connected, reference signal cable broken for 4 ÷ 20 mA input, spool position transducer cable broken, etc.). Fault presence corresponds to 0 VDC, normal working corresponds to 24 VDC. Fault status is not affected by the Enable input signal. Fault output signal can be used as digital output by software selection.

#### 20 TERMINAL BOARD OVERVIEW



(1) For BC and BP executions the fieldbus connections have an internal pass-through connection



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## 21 ELECTRONIC CONNECTIONS

#### 21.1 Main connections signals

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS	NOTES
	1	V0	Power supply 0 VDc	Gnd - power supply
	2	V+	Power supply 24 Vbc	Input - power supply
	3	VL0	Power supply 0 Vpc for driver's logic and communication	Gnd - power supply
	4	VL+	Power supply 24 Vbc for driver's logic and communication	Input - power supply
	5	FAULT	Fault (0 Vbc) or normal working (24 Vbc), referred to VL0	Output - on/off signal
Δ	6	ENABLE	Enable (24 Vbc) or disable (0 Vbc) the driver, referred to VL0	Input - on/off signal
	7	AGND	Analog ground	Gnd - analog signal
	8	INPUT-	Negative reference input signal for INPUT+	Input - analog signal
	9	MONITOR	Monitor output signal: ±5 Vpc maximum range, referred to AGND Default is: ±5 Vpc	Output - analog signal <b>Software selectable</b>
	10	INPUT+	Reference input signal: ±10 Vbc / ±20 mA maximum range Defaults are: ±10 Vbc for standard and 4 ÷ 20 mA for /l option	Input - analog signal <b>Software selectable</b>
	31	EARTH	Internally connected to driver housing	

#### 21.2 USB connector - M12 - 5 pin always present

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS	Driver view	B
	1	+5V_USB	Power supply		
	2	ID	Identification		
B	3	GND_USB	Signal zero data line		
	4	D-	Data line -		
	5	D+	Data line +	(female)	

#### 21.3 BC fieldbus execution connections

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
C1	14	CAN_L	Bus line (low)
	16	CAN_SHLD	Shield
	18	CAN_GND	Signal zero data line
	20	CAN_H	Bus line (high)
	22	not used	Pass-through connection (1)

CAE ENTR		PIN	SIGNAL	TECHNICAL SPECIFICATIONS
	13	CAN_L	Bus line (low)	
	C2	15	CAN_SHLD	Shield
		17	CAN_GND	Signal zero data line
	19	not used	Pass-through connection (1)	
	21	CAN_H	Bus line (high)	

(1) Pin 19 and 22 can be fed with external +5V supply of CAN interface

#### 21.4 BP fieldbus execution connections

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
C1	14	SHIELD	
	16	+5V	Power supply
	18	DGND	Data line and termination signal zero
	20	LINE_B	Bus line (low)
	22	LINE_A	Bus line (high)

#### CABLE ENTRANCE TECHNICAL SPECIFICATIONS PIN SIGNAL SHIELD 13 15 +5V Power supply C217 DGND Data line and termination signal zero 19 LINE\_A Bus line (high) 21 LINE\_B Bus line (low)

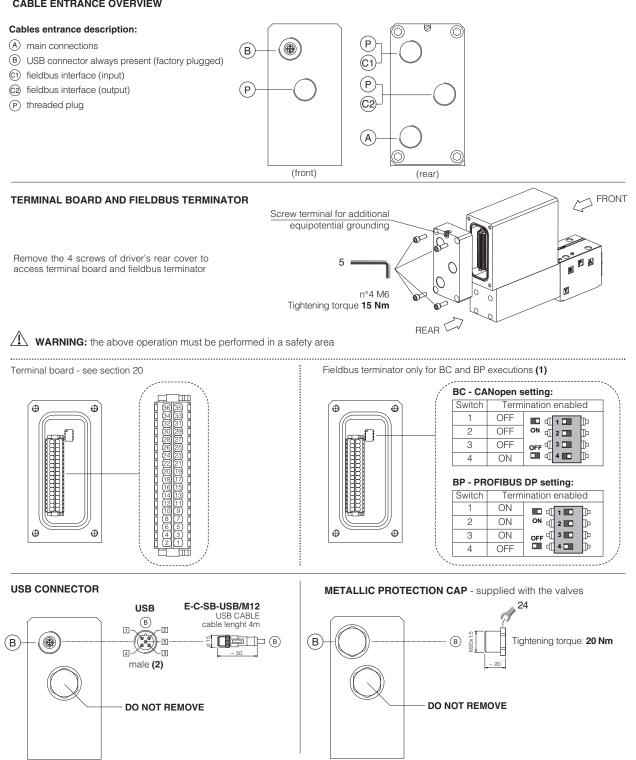
#### 21.5 EH fieldbus execution connections

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
	14	NC	do not connect
	16	тх-	Transmitter
<b>(</b> )1	18	TX+	Transmitter
•••	20	RX-	Receiver
(input)	22	RX+	Receiver

CABLE ENTRANCE	PIN	SIGNAL	TECHNICAL SPECIFICATIONS
	13	NC	do not connect
	15	TX-	Transmitter
C2	17	TX+	Transmitter
	19	RX-	Receiver
(output)	21	RX+	Receiver







(1) Drivers with BC and BP fieldbus interface are delivered by default 'Not Terminated'. All switches are set OFF (2) Pin layout always referred to driver's view



#### 22.1 Cable glands and threaded plug - see tech table KX800

O	To be ordered separately			ely		
Communication interfaces	Cable	gland entrance	Thread quantity	ed plug entrance	Cable entrance overview	Notes
NP	1	A	none	none		Cable entrance P are factory plugged Cable entrance A is open for costumers
BC, BP, EH "via stub" connection	2	C1 A	1	C2		Cable entrance A, C1, C2 are open for costumers
BC, BP, EH "daisy chain" connection	3	C1 C2 A	none	none		Cable entrance A, C1, C2 are open for costumers

### 23 FASTENING BOLTS AND SEALS

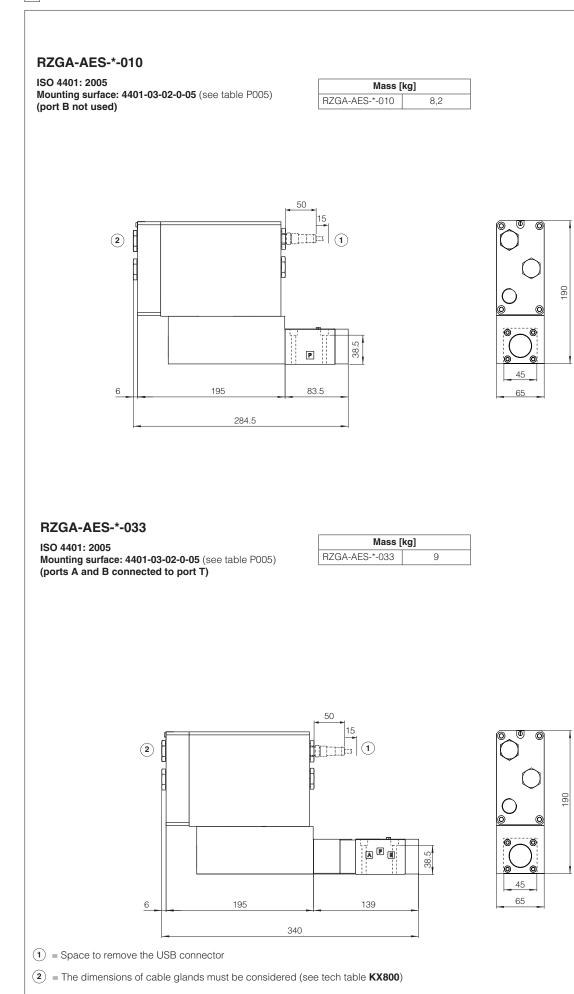
#### 23.1 RZGA valves

	RZGA-AES-*-010	RZGA-AES-*-033
	<b>Fastening bolts:</b> 4 socket head screws M5x50 class 12.9 Tightening torque = 8 Nm	<b>Fastening bolts:</b> 4 socket head screws M5x50 class 12.9 Tightening torque = 8 Nm
0	<b>Seals:</b> 4 OR 108 Diameter of ports P, A, T: Ø 5 mm	Seals: 4 OR 108 Diameter of ports P, A, T: Ø7,5 mm

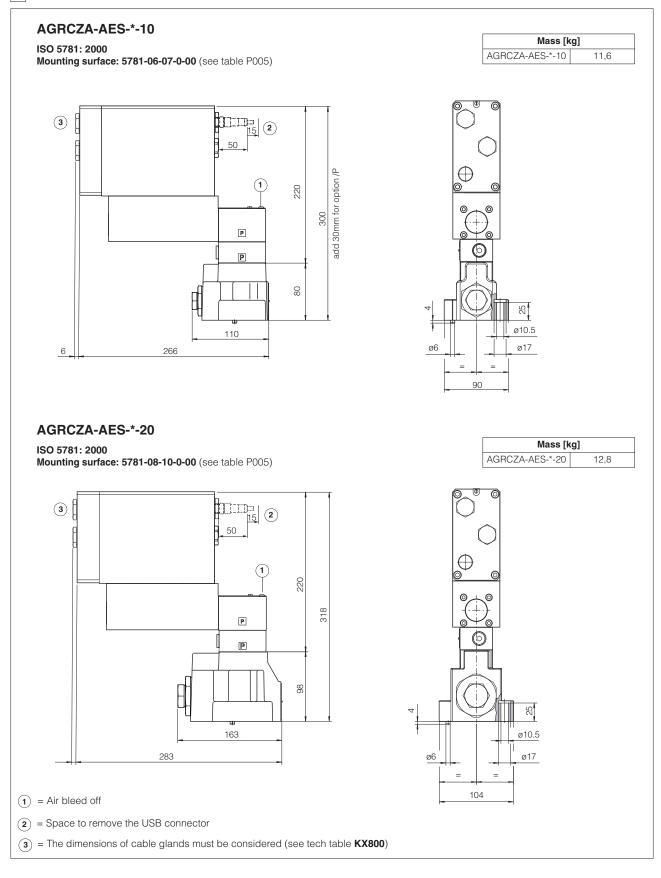
#### 23.2 AGRCZA valves

	AGRCZA-AES-*-10	AGRCZA-AES-*-20
	<b>Fastening bolts:</b> 4 socket head screws M10x45 class 12.9 Tightening torque = 70 Nm	<b>Fastening bolts:</b> 4 socket head screws M10x45 class 12.9 Tightening torque = 70 Nm
0	Seals: 2 OR 3068 Diameter of ports A, B: Ø 14 mm 2 OR 109/70 Diameter of port X, Y: Ø 5 mm	Seals: 2 OR 4100 Diameter of ports A, B: Ø 22 mm 2 OR 109/70 Diameter of port X, Y: Ø 5 mm





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#### 26 RELATED DOCUMENTATION

X020         Summary of Atos ex-proof components certified to           FX900         Operating and manintenance informationfor ex-pr           GS500         Programming tools	 Cable gla Mounting
<b>GS500</b> Programming tools	

FieldbusCable glands for ex-proof valves

